

|             |                                 |
|-------------|---------------------------------|
| Tech Pack   | Production with new Care Format |
| Description | Production F24 and newer        |

### Message

RSL: It is expected that all goods produced for Carhartt comply fully with the Restricted Substances List (RSL) published by the Apparel and Footwear International RSL Management Group. The AFIRM RSL is available at the link below. If you should have any concerns in meeting this product specification, please discuss with the Carhartt Development Team, Fabric and Testing Manager, Quality Manager, or Sourcing Manager. <https://www.afirm-group.com/afirm-rsl/>

### Properties



|                              |   |                                 |                               |            |             |
|------------------------------|---|---------------------------------|-------------------------------|------------|-------------|
| Style #                      | 103828  | Category                        | Outerwear                     | Fit        | Relaxed Fit |
| Style Description            | Relaxed Fit Duck Blanket-Lined Detroit Jacket | Designer                        | Jillian Schopieray            | Washed     |             |
| Model #                      | OJ3828-M                                      | Product Developer               | Carly Wright                  | FR         |             |
| Non-Stock/Mainline Reference |   | Technical Designer              | Christina Dermyre             | ANSI       |             |
| Season                       | 2025 Spring                                   | Active Colorways                | BLK-Black, BRN-Carhartt Brown | ATPV       |             |
| Development Type             | Carryover                                     | Resource                        | ✓                             | CAT Rating |             |
| Department                   | Men's   | Product Improvement/Roll Change |                               | EBT        |             |

Documents

| Image  | Document Type                    |
|--|----------------------------------|
| <p><b>FRONT DETAILS</b></p> <p><b>3N Stitching (Felled or Mock Felled ISO# 401 or #301)</b><br/>at Shoulder Seam, Side Seam, Underarm Seam, Split CB Sleeve Seam, Armhole Seam</p> <p><b>2N Stitching at CF Zipper</b></p> <p><b>1N Stitching All Other Areas</b></p> <p>1/8" Edgestitch at Collar Edge<br/>Snaps Under Collar for Hood Attachment, set 1" up from neck edge</p> <p>self fabric fold back CF kissing welt construction, 1/4" 2N Set 3/8" from Edge</p> <p>Zipper is set with vertical bartacks at top and bottom to secure zipper</p> <p>Zipper at top when zipped up</p> <p><b>SLEEVE CUFF:</b><br/>Cuff is cut separate from the sleeve. Cuff IS set on. Facing is a separate piece set on. 1/8" 5N edgestitch around bottom edge.</p> <p>Interlining Placement: Top collar, cuff, welts, and under collar</p> <p><b>ZIPPER CHEST POCKET:</b><br/>Kissing Welt Construction, set with 1N Edgestitch, Bartacks at ends</p> <p>Pocketing Fabric Pocket Bag</p> <p>Chest pocket bag finish at the edges is 5 thread overlock construction</p> <p>Logo Label Set Centered in Pocket Width, 1" Down from Bottom of Welt</p> <p><b>LOWER HAND POCKETS:</b><br/>Kissing Welt Construction, set with 1N Edgestitch, Bartacks at ends</p> <p>Open Pocket- No Zipper Closure</p> <p>Brushed Tricot Pocket Bag</p> <p>Pocket Bag Finishes in Bottom Hem and CF Facing</p> <p>Bottom Hem Constructed with Interior set on facing. Edgestitched at top and bottom of facing</p> | <p>Style Illustrated Details</p> |

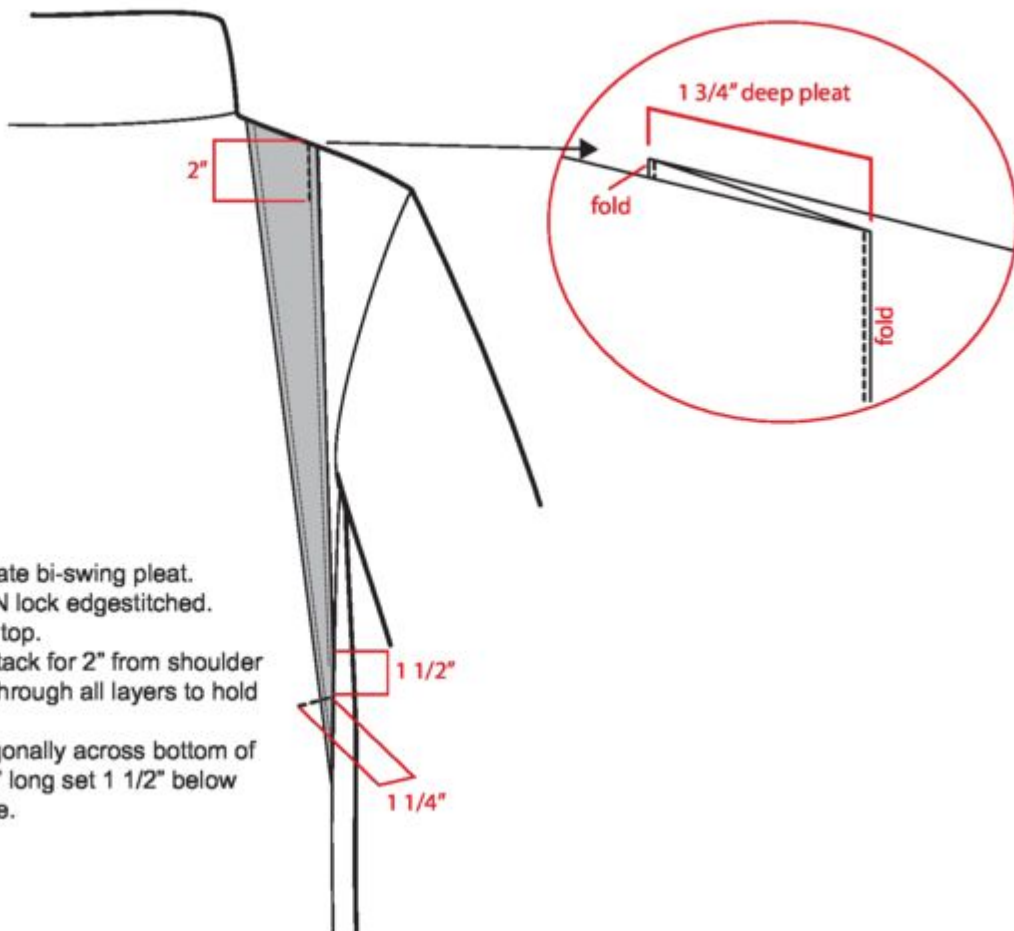
Displaying 1 - 1 of 12 results

Documents

| Image   | Document Type                    |
|---|----------------------------------|
| <p><b>BACK DETAILS</b></p> <div data-bbox="73 341 588 552" style="border: 1px solid black; padding: 5px;"> <p>3N Stitching (Felled or Mock Felled ISO# 401 or #301) at Shoulder Seam, Side Seam, Underarm Seam, Split CB Sleeve Seam, Armhole Seam</p> <p>2N Stitching at CF Zipper</p> <p>1N Stitching All Other Areas</p> </div> <div data-bbox="199 917 682 1120" style="margin-top: 20px;"> <p><b>SLEEVE</b></p> <ul style="list-style-type: none"> <li>- 2 piece sleeve.</li> <li>- 1/2" deep elbow darts, 2 1/4" long, spaced 4" apart at seam, 5" apart point to point, set centered over elbow. Excess fabric is pressed inward toward elbow.</li> <li>- Set on cuff with SN edgestitch.</li> </ul> </div> <div data-bbox="682 414 1543 1307" style="text-align: center; margin-top: 20px;"> </div> | <p>Style Illustrated Details</p> |

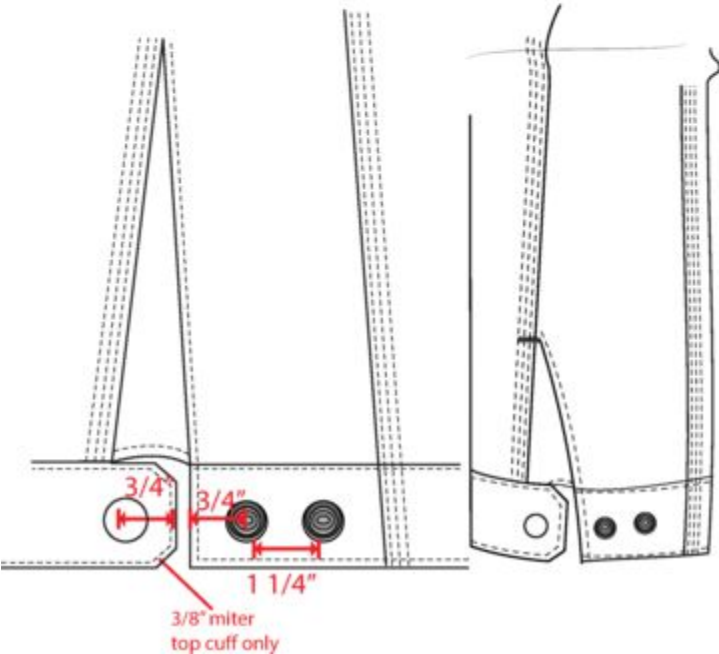
Displaying 2 - 2 of 12 results

Documents

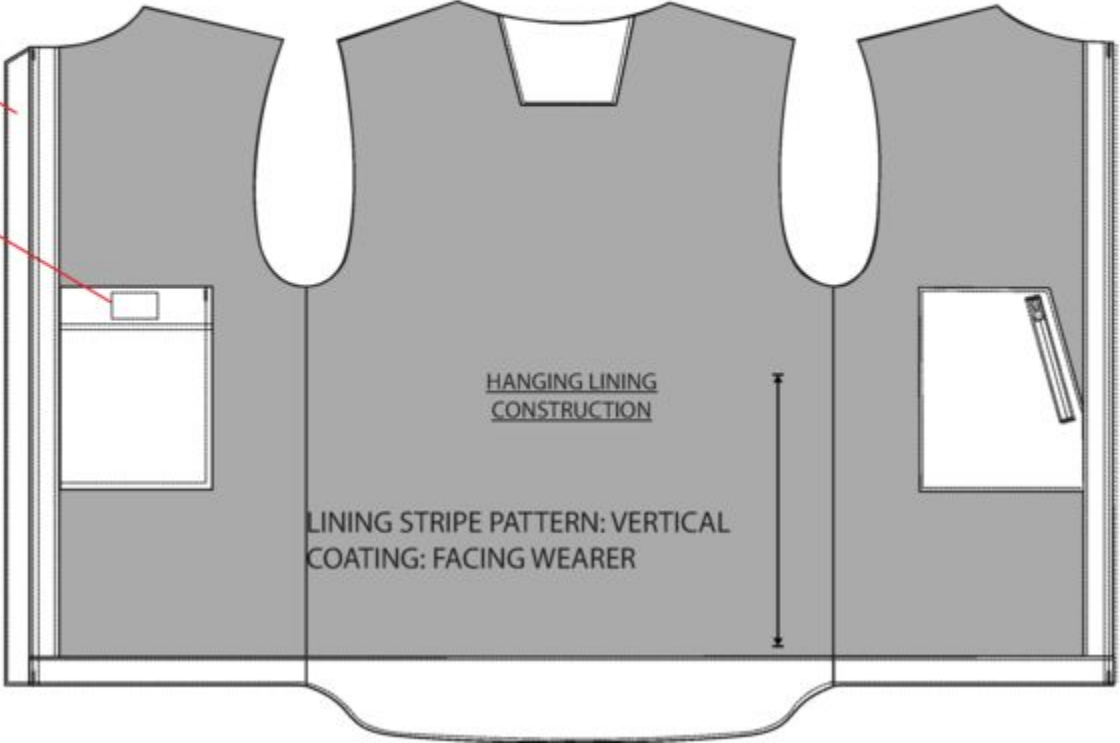
| Image  | Document Type  |
|--|--|
| <p data-bbox="142 284 1218 324"><b>Bi-Swing Construction with Inner &amp; Outer stitchlines at folds:</b></p>  <p data-bbox="210 893 735 1185"><b>Bi-Swing: (1 piece)</b><br/>Shell folds back to create bi-swing pleat.<br/>Both fold edges are SN lock edgestitched.<br/>Pleat is 1 3/4" deep at top.<br/>SN lock shadowstitch tack for 2" from shoulder seam at top - stitch through all layers to hold pleat.<br/>SN lockstitch tack diagonally across bottom of bi-swing - tack 1 1/4" long set 1 1/2" below bottom bi-swing edge.</p> | <p data-bbox="1585 284 1848 316">Style Illustrated Details</p> |

Displaying 3 - 3 of 12 results

Documents

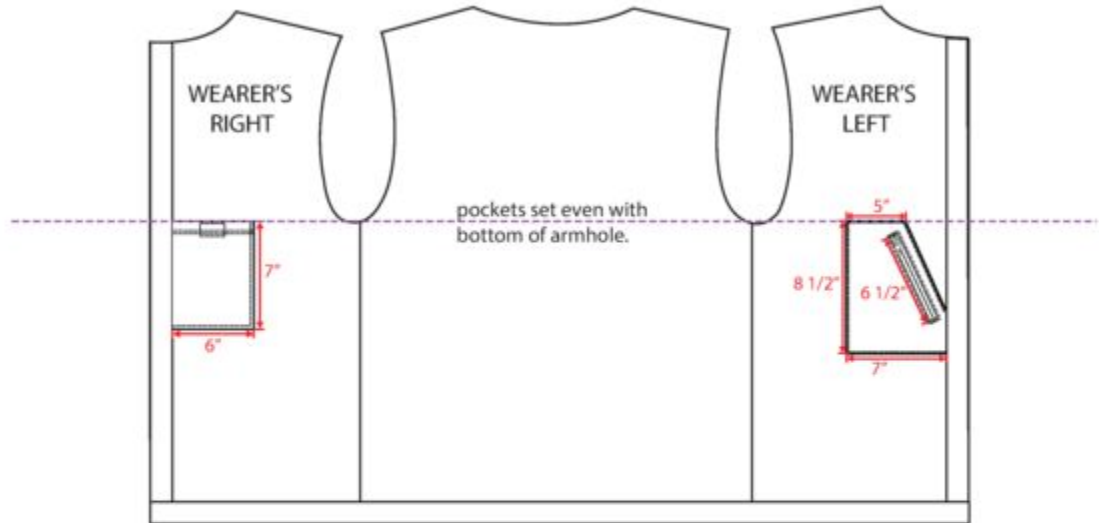
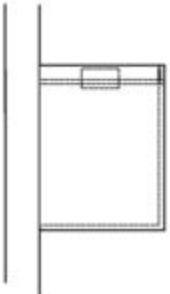
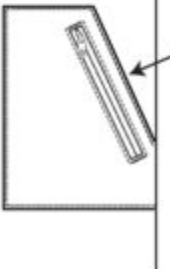
| Image  | Document Type  |
|--|--|
| <p data-bbox="472 284 777 324"><b>MEASUREMENTS</b></p> <p data-bbox="630 381 1018 422"><b>CUFF CONSTRUCTION</b></p> <p data-bbox="609 430 1071 487">2 ply set on cuffs have mitered corners and are shell fabric. 1N edgestitch all edges.</p> <ul data-bbox="609 487 1071 617" style="list-style-type: none"><li>- 1/8" SN edgestitch around bottom edge.</li><li>- Adjustable snap closure centered on cuff.</li><li>- Placket has 2-ply gore with folded edge at bottom. Gore is hidden when closed to 1st snap.</li><li>- Bartack set at top of placket opening</li></ul>  <p data-bbox="451 1128 766 1307">3/4"<br/>3/4"<br/>1 1/4"<br/>3/8" miter<br/>top cuff only</p> | <p data-bbox="1591 284 1862 316">Style Illustrated Details</p> |
| <p data-bbox="35 1323 336 1356">Displaying 4 - 4 of 12 results</p>   |  |

Documents

| Image  | Document Type  |
|--|--|
| <p data-bbox="115 284 367 324">INTERIOR DE-</p> <div data-bbox="1155 292 1512 430"> <p>□ SHELL FABRIC</p> <p>■ BLANKET LINING FABRIC</p> </div> <p data-bbox="94 560 378 625">1" Wide Interior Storm Flap, Angles down at top edge</p>  <p data-bbox="871 933 1050 990"><u>HANGING LINING CONSTRUCTION</u></p> <p data-bbox="693 1071 1123 1136">LINING STRIPE PATTERN: VERTICAL<br/>COATING: FACING WEARER</p> | <p data-bbox="1585 284 1848 316">Style Illustrated Details</p> |

Displaying 5 - 5 of 12 results

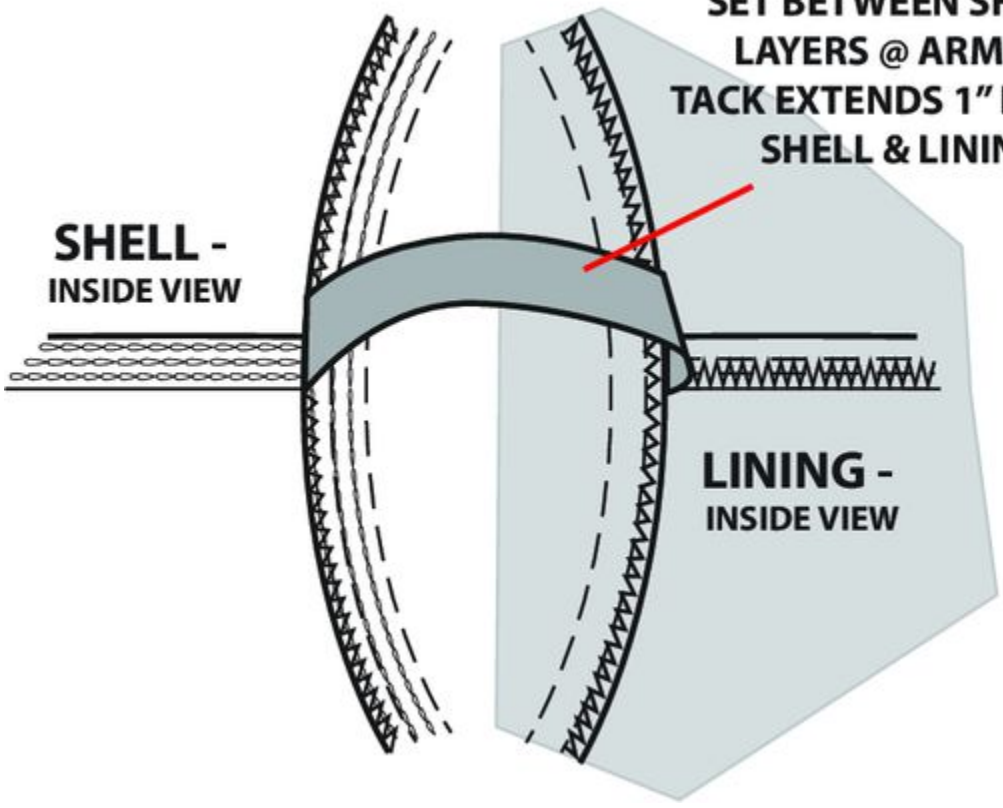
Documents

| Image  | Document Type  |
|--|--|
| <p data-bbox="136 284 693 324"><b>INTERIOR POCKET CONSTRUCTION.</b></p> <p data-bbox="525 332 1081 373"><b>**GARMENT STITCHING IS NOT SHOWN**</b></p>  <div data-bbox="136 925 714 1307"> <p data-bbox="157 1006 514 1193">1 1/4" finish hem @ top opening edge.<br/>1" x 1 3/4" hook &amp; loop tape.<br/>SN edgestitch around to set tape.<br/>Clean finish side &amp; bottom set with SN edgestitch.<br/>Vertical bartack @ opening corner centered on the SN stitchline.<br/>CF edge set into facing/ lining join seam.</p>  </div> <div data-bbox="735 925 1470 1307"> <p data-bbox="745 974 1039 1250">Double welt, clean finished zipper opening.<br/>1/4" wide welt each side.<br/>SN edgestitch along welt to set.<br/>Bartack welt ends.<br/>Double turn clean finish edges of welt facing; SN stitch to set.<br/>Zipper @ top when closed.<br/>Clean finish sides &amp; bottom set with SN edgestitch.<br/>CF edge set into facing/ lining join seam.</p>  <p data-bbox="1249 1039 1459 1112">Overlock slant edge of pocket to finish on inside before setting to lining.</p> </div> | <p data-bbox="1585 284 1848 316">Style Illustrated Details</p> |

Displaying 6 - 6 of 12 results



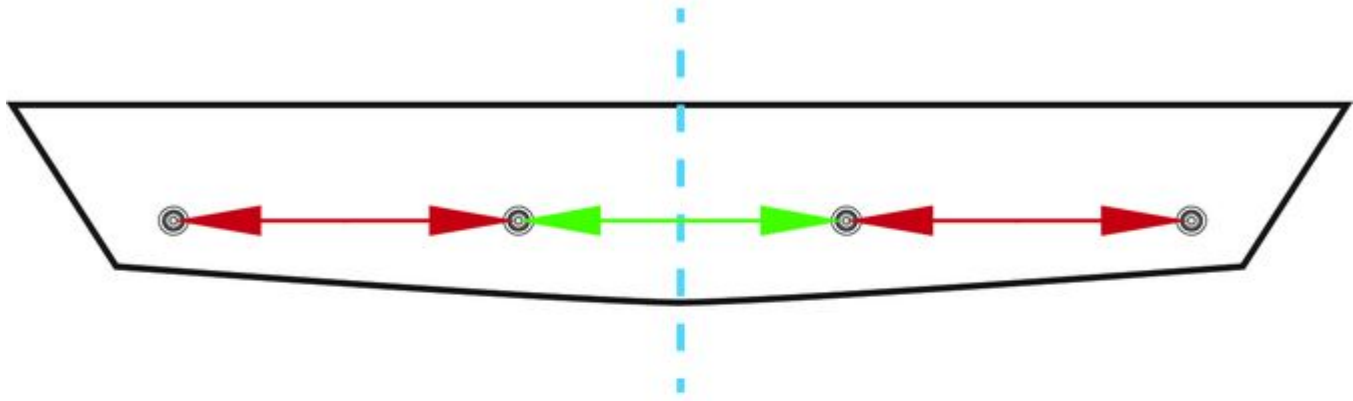
Documents

| Image  | Document Type             |
|--|---------------------------|
|  <p><b>LINING FABRIC TACK-<br/>SET BETWEEN SHELL &amp; LINING<br/>LAYERS @ ARMHOLE AND SHOULDER SEAM.<br/>TACK EXTENDS 1" LONG BETWEEN<br/>SHELL &amp; LINING LAYERS.</b></p> <p><b>SHELL -<br/>INSIDE VIEW</b></p> <p><b>LINING -<br/>INSIDE VIEW</b></p> | Style Illustrated Details |

Displaying 7 - 7 of 12 results










Documents


| Image   | Document Type   |   |                                  |
|---|---|---|----------------------------------|
| <p style="text-align: center;"><b>*SNAP PLACEMENT IS THE SAME FOR ALL COLLARS.<br/>THIS SKETCH IS FOR SNAP PLACEMENT ONLY*</b></p>  <div style="border: 1px solid purple; padding: 10px; margin-top: 20px;"> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; vertical-align: top; color: green;"> <p>Distance between snaps<br/>closest to center back:<br/>(Measure center snap to<br/>center snap).</p> <ul style="list-style-type: none"> <li>S 5 1/2"</li> <li>M 5 1/2"</li> <li>L 5 1/2"</li> <li>XL 5 1/2"</li> <li>2X 7"</li> <li>3X 7"</li> <li>4X 7"</li> <li>5X 7"</li> </ul> </td> <td style="width: 50%; vertical-align: top; color: red;"> <p>Distance from snaps<br/>closest to center back<br/>to snaps closest to center front:<br/>(Measure center snap to<br/>center snap).</p> <ul style="list-style-type: none"> <li>S 5 1/2"</li> <li>M 5 1/2"</li> <li>L 5 1/2"</li> <li>XL 5 1/2"</li> <li>2X 6 1/2"</li> <li>3X 6 1/2"</li> <li>4X 6 1/2"</li> <li>5X 6 1/2"</li> </ul> </td> </tr> </table> </div> | <p>Distance between snaps<br/>closest to center back:<br/>(Measure center snap to<br/>center snap).</p> <ul style="list-style-type: none"> <li>S 5 1/2"</li> <li>M 5 1/2"</li> <li>L 5 1/2"</li> <li>XL 5 1/2"</li> <li>2X 7"</li> <li>3X 7"</li> <li>4X 7"</li> <li>5X 7"</li> </ul>   | <p>Distance from snaps<br/>closest to center back<br/>to snaps closest to center front:<br/>(Measure center snap to<br/>center snap).</p> <ul style="list-style-type: none"> <li>S 5 1/2"</li> <li>M 5 1/2"</li> <li>L 5 1/2"</li> <li>XL 5 1/2"</li> <li>2X 6 1/2"</li> <li>3X 6 1/2"</li> <li>4X 6 1/2"</li> <li>5X 6 1/2"</li> </ul> | <p>Style Illustrated Details</p> |
| <p>Distance between snaps<br/>closest to center back:<br/>(Measure center snap to<br/>center snap).</p> <ul style="list-style-type: none"> <li>S 5 1/2"</li> <li>M 5 1/2"</li> <li>L 5 1/2"</li> <li>XL 5 1/2"</li> <li>2X 7"</li> <li>3X 7"</li> <li>4X 7"</li> <li>5X 7"</li> </ul>   | <p>Distance from snaps<br/>closest to center back<br/>to snaps closest to center front:<br/>(Measure center snap to<br/>center snap).</p> <ul style="list-style-type: none"> <li>S 5 1/2"</li> <li>M 5 1/2"</li> <li>L 5 1/2"</li> <li>XL 5 1/2"</li> <li>2X 6 1/2"</li> <li>3X 6 1/2"</li> <li>4X 6 1/2"</li> <li>5X 6 1/2"</li> </ul> |   |                                  |

Displaying 8 - 8 of 12 results

Documents

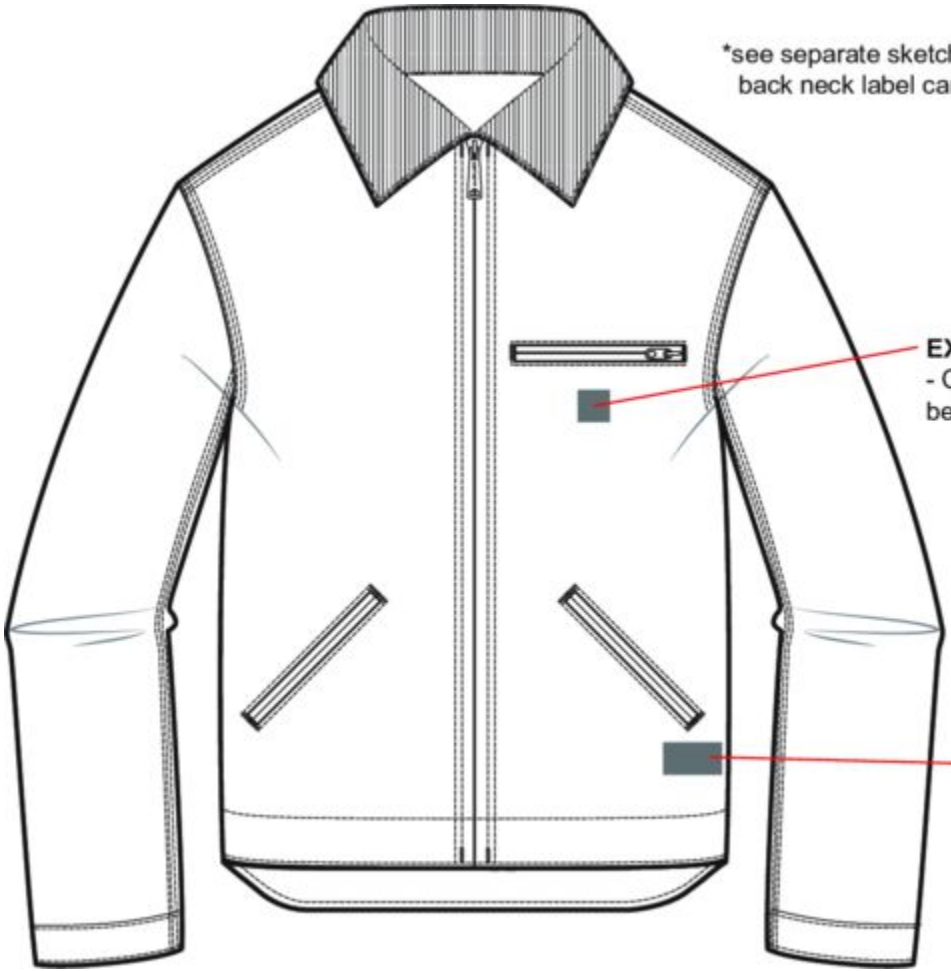
| Image  | Document Type                   |
|--|---------------------------------|
| <p style="text-align: center;"><b>NON HOODED OUTERWEAR</b></p> <p style="text-align: right;"><b>carhartt</b> </p> <div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%; text-align: center;">  <p>STEP 1 FOLD</p> </div> <div style="width: 50%; text-align: center;">  <p>STEP 2 FOLD</p> </div> <div style="width: 50%; text-align: center;">  <p>STEP 3 FOLD</p> </div> <div style="width: 50%; text-align: center;">  <p>STEP 4 FOLD</p> </div> <div style="width: 50%; text-align: center;">  <p>STEP 5 FOLD</p> </div> <div style="width: 50%; text-align: center;">  <p>STEP 6 FOLD</p> </div> </div> <p>***Please see Packaging Guide for packaging placement and D&amp;C page for polybag requirements</p> <p style="text-align: right;"><b>LAST UPDATED 5/8/2018</b></p> | <p>Style Folding Guide Page</p> |
| <p>Displaying 9 - 9 of 12 results</p>  |                                 |

### Documents

| Image   | Document Type                                      |
|---|--|
|  <p data-bbox="357 665 493 690">Dark Heather Grey</p> | <p data-bbox="1585 284 1743 316">Style Artwork</p> |

Displaying 10 - 10 of 12 results

Documents

| Image  | Document Type   |
|--|---|
|  <p data-bbox="756 324 1113 381">*see separate sketch for interior back neck label carrier patch*</p> <p data-bbox="955 617 1386 706"><b>EXTERIOR LOGO LABEL</b><br/>- Centered horizontally and placed 1" below pocket.</p> <p data-bbox="1018 1031 1575 1120"><b>INTERIOR SIDESEAM LABEL</b><br/>- Folded edge of label is set in wearer's left side seam, placed 5 1/2" up from bottom of hem.</p> | <p data-bbox="1585 284 1869 316">Style Labeling Placement</p> |
| <p data-bbox="31 1266 336 1299">Displaying 11 - 11 of 12 results</p>   |   |

Documents

| Image  | Document Type                   |
|--|---------------------------------|
| <p style="text-align: center;"><b>BACK NECK LABEL CARRIER PATCH</b><br/><i>Sewn, mitered locker loop</i></p> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div style="border: 1px solid black; padding: 5px; width: 30%;"> <p><b>LOCKER LOOP</b></p> <ul style="list-style-type: none"> <li>- Attached at back neck seam.</li> <li>- Follow the existing fold line on the locker loop and attach.</li> </ul> </div> <div style="border: 1px solid black; padding: 5px; width: 30%;"> <p><b>LABEL CARRIER PATCH</b></p> <ul style="list-style-type: none"> <li>- Follow dimensions on sketch.</li> <li>- Patch is attached in back neck with SN edgestitch along sides and bottom.</li> <li>- Labels are set through label stand only. Label attached with SN lockstitch around all sides.</li> </ul> </div> </div> <p style="text-align: center; color: red; margin-top: 20px;"><i>Please follow for label stand construction only.<br/>All components are listed on the BOM.<br/><b>**Dimensions apply for all sizes**</b></i></p> | <p>Style Labeling Placement</p> |

Displaying 12 - 12 of 12 results

|                        |                             |                    |                  |                             |
|------------------------|-----------------------------|--------------------|------------------|-----------------------------|
| <b>Spec Data Sheet</b> | <b>Construction Details</b> | <b>Description</b> | <b>Spec Type</b> | <b>Construction Details</b> |
|------------------------|-----------------------------|--------------------|------------------|-----------------------------|

**Items**

| <b>Spec Item</b>                | <b>Description</b>  | <b>Image</b> |
|---------------------------------|---|--------------|
| <b>Miscellaneous (1)</b>        |   |              |
| Quality Spec-Woven Outerwear    | - For lining and shell both: - No raw edges, skipped stitches, or pleats. - All thread tails clipped to 1/2" or less. - Shell and lining stitches per inch 9 +/-1 unless otherwise noted. - Seam and overlock stitches per inch 11 +/-1 - All bartacks are 28 or 42 stitches unless otherwise noted. - All seams internal between lining and shell unless otherwise noted. - If garment has a center front placket separating zipper, the zipper should have a right-handed pull with left-hand insert. - If garment has snaps, all snap parts must be set through at least 2 layers of shell fabric, or a layer of shell fabric plus a layer of stiffener such as interfacing or a plastic washer. |              |
| Displaying 1 group and 1 result |   |              |

**Carhartt Inc.**      **103828-M RlxdFit Dck Blnkt Lnd Det Jkt**      **S25 103828**      **Approved-Production 4/2/24, 2:52 PM**

|                   |             |                       |                            |                   |  |
|-------------------|-------------|-----------------------|----------------------------|-------------------|--|
| <b>Company</b>    | Carhartt    | <b>Description</b>    | Starting S24-2D Size chart | <b>Tolerance</b>  | M Alpha & Numeric- Bulky                           |
| <b>Department</b> | Men's       |                       | Unwashed                   | <b>Grade Rule</b> | 2D Men's Alpha Tops, Bottoms, Outerwear, One Piece |
| <b>Season</b>     | 2025 Spring | <b>Size Range</b>     | 2D Men's Alpha             |                   |  |
| <b>Category</b>   | Outerwear   | <b>Selected Sizes</b> | S-5XL Reg, M-5XL Tall      | <b>Subtype</b>    |  |
| <b>Size Chart</b> | S25 103828  | <b>Base Size</b>      | M Reg                      |                   |  |

**POMs**

| POM            | Description   | Tol (+) | Tol (-) | Length | S      | M      | L      | XL     | 2XL    | 3XL    | 4XL    | 5XL    |
|----------------|---|---------|---------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| <b>COLLAR:</b> |   |         |         |        |        |        |        |        |        |        |        |        |
| 205.01         | Collar Height - CF  | 1/4     | -1/4    |        | 3 1/8  | 3 1/8  | 3 1/8  | 3 1/8  | 3 1/8  | 3 1/8  | 3 1/8  | 3 1/8  |
| 205.03         | Collar Height - CB  | 1/4     | -1/4    |        | 4      | 4      | 4      | 4      | 4      | 4      | 4      | 4      |
| <b>BODY:</b>   |   |         |         |        |        |        |        |        |        |        |        |        |
| 300.03.02      | Neck Width - Seam to Seam - Wovens/Sweats/Outerwear           | 1/2     | -1/2    |        | 7 3/8  | 7 3/4  | 8 1/8  | 8 1/2  | 8 7/8  | 9 1/4  | 9 5/8  | 10     |
| 305.03         | Front Neck Drop - to Seam                                     | 1/4     | -1/4    |        | 3 7/8  | 4      | 4 1/8  | 4 1/4  | 4 3/8  | 4 1/2  | 4 5/8  | 4 3/4  |
| 310.03         | Back Neck Drop - to Seam                                      | 1/4     | -1/4    |        | 7/8    | 1      | 1 1/8  | 1 1/4  | 1 3/8  | 1 1/2  | 1 5/8  | 1 3/4  |
| 660.00         | Forward Shoulder Seam - from HPS                              | 1/8     | -1/8    |        | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    |
| 750.01         | Set-In Shoulder Slope at Edge <b>BASE SIZE REFERENCE ONLY</b> |         |         |        |        | 1 1/2  |        |        |        |        |        |        |
| 405.03         | Across Shoulder - Seam to Seam                                | 5/8     | -5/8    |        | 17 3/4 | 18 3/4 | 19 3/4 | 20 3/4 | 21 3/4 | 22 3/4 | 23 3/4 | 24 3/4 |
| 410.03         | Across Front - Seam to Seam X" from High Point Shoulder       | 1/2     | -1/2    |        | 15 3/4 | 16 3/4 | 17 3/4 | 18 3/4 | 19 3/4 | 20 3/4 | 21 3/4 | 22 3/4 |
| ↳ X=6 1/2      |   |         |         |        |        |        |        |        |        |        |        |        |
| 415.03         | Across Back - Seam to Seam X" from High Point Shoulder        | 1/2     | -1/2    |        | 17 1/2 | 18 1/2 | 19 1/2 | 20 1/2 | 21 1/2 | 22 1/2 | 23 1/2 | 24 1/2 |
| ↳ X=6 1/2      |   |         |         |        |        |        |        |        |        |        |        |        |
| 500.07         | Chest at Armhole, Pleats Closed                               | 1 1/2   | -1 1/2  |        | 43     | 47     | 51     | 55     | 59     | 63     | 67     | 71     |
| 530.01         | Sweep   | 1 1/2   | -1 1/2  |        | 42     | 46     | 50     | 54     | 58     | 62     | 66     | 70     |

Displaying 1 - 14 of 38 results      Units: Fractions of inches      Grade Rule Display: Absolute



POMs

| POM                   | Description   | Tol (+) | Tol (-) | Length | S       | M      | L      | XL     | 2XL    | 3XL    | 4XL    | 5XL    |
|-----------------------|---|---------|---------|--------|---------|--------|--------|--------|--------|--------|--------|--------|
| 600.01.03             | HPS Length - Front - Sweats/Outerwear (Men)               | 3/4     | -3/4    | Reg    | 25 7/8  | 27     | 27 1/8 | 28 1/4 | 28 3/8 | 29 1/2 | 29 5/8 | 29 3/4 |
|                       |   |         |         | Tall   |         | 29     | 29 1/8 | 30 1/4 | 30 3/8 | 31 1/2 | 31 5/8 | 31 3/4 |
| 725.00                | Hem Height  | 1/8     | -1/8    |        | 1 1/2   | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  |
| 705.03                | Droptail Height   | 1/8     | -1/8    |        | 1 1/2   | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  |
| 910.03                | Storm Flap Width  | 1/8     | -1/8    |        | 1       | 1      | 1      | 1      | 1      | 1      | 1      | 1      |
| <b>SLEEVE:</b>        |   |         |         |        |         |        |        |        |        |        |        |        |
| 610.03.05             | Sleeve Length - from CB, Long Sleeve, Outerwear           | 3/4     | -3/4    | Reg    | 35 7/16 | 36 1/2 | 37 1/8 | 37 3/4 | 38 3/8 | 38 7/8 | 39 3/8 | 39 7/8 |
|                       |   |         |         | Tall   |         | 38 1/2 | 39 1/8 | 39 3/4 | 40 3/8 | 40 7/8 | 41 3/8 | 41 7/8 |
| 547.01                | Armhole Drop BASE SIZE REFERENCE ONLY                     |         |         |        |         | 11 1/2 |        |        |        |        |        |        |
| 550.00                | Upper Arm - at Armhole                                    | 3/4     | -3/4    |        | 18 1/2  | 19 3/4 | 21     | 22 1/4 | 23 1/2 | 24 3/4 | 26     | 27 1/4 |
| 555.00                | Elbow - X" from Bottom of Sleeve BASE SIZE REFERENCE ONLY |         |         |        |         | 16     |        |        |        |        |        |        |
| ↳ Reg X=12; Tall X=13 |   |         |         |        |         |        |        |        |        |        |        |        |
| 565.00.02             | Sleeve Opening - Long Sleeve                              | 1/2     | -1/2    |        | 10 3/4  | 11     | 11 1/4 | 11 1/2 | 11 3/4 | 12     | 12 1/4 | 12 1/2 |
| 645.03                | Sleeve Cuff Height - Edge to Seam                         | 1/8     | -1/8    |        | 1 1/2   | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  |
| <b>CHEST POCKETS:</b> |   |         |         |        |         |        |        |        |        |        |        |        |
| 830.05.01             | Pocket Placement - from HPS                               | 1/4     | -1/4    |        | 9 7/8   | 10     | 10 1/8 | 10 1/4 | 10 3/8 | 10 1/2 | 10 5/8 | 10 3/4 |
| 835.03.01             | Pocket Placement - from Center Front (CF)                 | 1/4     | -1/4    |        | 1 3/4   | 1 3/4  | 1 3/4  | 1 3/4  | 1 3/4  | 1 3/4  | 1 3/4  | 1 3/4  |
| 935.03                | Welt Width (Shortest Side)                                | 1/8     | -1/8    |        | 1/2     | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    |
| 935.01                | Welt Length (Longest Side)                                | 1/8     | -1/8    |        | 5 3/4   | 5 3/4  | 5 3/4  | 5 3/4  | 5 3/4  | 5 3/4  | 5 3/4  | 5 3/4  |
| 955.05                | Pocket Bag Length - Welt                                  | 1/4     | -1/4    |        | 7       | 7      | 7      | 7      | 7      | 7      | 7      | 7      |

Displaying 15 - 31 of 38 results

Units: Fractions of inches Grade Rule Display: Absolute

POMs

| POM                              | Description   | Tol (+) | Tol (-) | Length | S     | M     | L   | XL    | 2XL   | 3XL    | 4XL    | 5XL    |
|----------------------------------|---|---------|---------|--------|-------|-------|---|-------|-------|--------|--------|--------|
| <b>LOWER POCKETS (WELTS):</b>    |   |         |         |        |       |       |   |       |       |        |        |        |
| 840.00                           | Pocket Placement - Up from Bottom Edge                            | 1/4     | -1/4    |        | 5 1/4 | 5 1/4 | 5 1/4   | 5 1/4 | 5 1/4 | 5 1/4  | 5 1/4  | 5 1/4  |
| ↳ to edge closest to side seam   |   |         |         |        |       |       |   |       |       |        |        |        |
| 840.00                           | Pocket Placement - Up from Bottom Edge                            | 1/4     | -1/4    |        | 9 3/4 | 9 3/4 | 9 3/4   | 9 3/4 | 9 3/4 | 9 3/4  | 9 3/4  | 9 3/4  |
| ↳ to edge closest to CF          |   |         |         |        |       |       |   |       |       |        |        |        |
| 935.03                           | Welt Width (Shortest Side)  | 1/8     | -1/8    |        | 1/2   | 1/2   | 1/2   | 1/2   | 1/2   | 1/2    | 1/2    | 1/2    |
| 935.01                           | Welt Length (Longest Side)  | 1/8     | -1/8    |        | 6 3/4 | 6 3/4 | 6 3/4   | 6 3/4 | 6 3/4 | 6 3/4  | 6 3/4  | 6 3/4  |
| 835.05.03                        | Pocket Placement - from CF (Hand Warmer Welt) - Nearest to Center | 1/4     | -1/4    |        | 4     | 5     | 5   | 5     | 5     | 5 1/4  | 5 1/4  | 5 1/4  |
| 835.05.04                        | Pocket Placement - from CF (Hand Warmer Welt) - Nearest to Side   | 1/4     | -1/4    |        | 9     | 10    | 10  | 10    | 10    | 10 1/4 | 10 1/4 | 10 1/4 |
| Displaying 32 - 38 of 38 results |   |         |         |        |       |       | Units: Fractions of inches Grade Rule Display: Absolute |       |       |        |        |        |

|                          |   |                    |  |                           |                    |
|--------------------------|---|--------------------|--|---------------------------|--------------------|
| <b>Style #</b>           | 103828  | <b>Back_Sketch</b> |  | <b>Designer</b>           | Jillian Schopieray |
| <b>Style Description</b> | Relaxed Fit Duck Blanket-Lined Detroit Jacket                                     |                    |  | <b>Product Developer</b>  | Carly Wright       |
| <b>Front_Sketch</b>      |  | <b>Season</b>      | 2025 Spring  | <b>Technical Designer</b> | Christina Dermyre  |
|                          |   | <b>Department</b>  | Men's  | <b>Washed</b>             |                    |
|                          |   | <b>Category</b>    | Outerwear  |                           |                    |

**Placements**

| Code                           | Product                        | Material Artwork Description | Supplier Quote                | Supplier Code | UOM | Placement   | Contractor Supplied | BLK-Black    |              | BRN-Carhartt Brown |              |
|--------------------------------|--------------------------------|------------------------------|-------------------------------|---------------|-----|---|---------------------|--------------|--------------|--------------------|--------------|
|                                |                                |                              |                               |               |     |   |                     | Color        | Qty by Color | Color              | Qty by Color |
| <b>Fabric (9)</b>              |                                |                              |                               |               |     |   |                     |              |              |                    |              |
| <b>Corduroy (1)</b>            |                                |                              |                               |               |     |   |                     |              |              |                    |              |
| CO003                          | 10.5oz Corduroy                |                              | Arvind Limited-Hassan- Non FR | 3010157474/1  | yd  | Top Collar  |                     | BLK-Black    |              | CHT-Chestnut       |              |
| <b>Duck (1)</b>                |                                |                              |                               |               |     |   |                     |              |              |                    |              |
| DU010                          | 12oz Soft Duck                 |                              | Vardhman Textiles Ltd.        | A108A027 MKPT | yd  | Shell, interior pocket, interior label stand                |                     | BLK-Black    | 2.8          | BRN-Carhartt Brown | 2.8          |
| <b>Insulation (1)</b>          |                                |                              |                               |               |     |   |                     |              |              |                    |              |
| IN1009                         | 80gm Batting with 1 side Scrim |                              | Gokaldas Exports Ltd.         |               | yd  | sleeve insulation quilted to lining in a 3" diamond pattern |                     | WHT-White    |              | WHT-White          |              |
| <b>Interfacing (1)</b>         |                                |                              |                               |               |     |   |                     |              |              |                    |              |
| FU002                          | Woven Interfacing              |                              | Shahi- Raw Materials          |               | yd  | interfacing - see illustrated details for placement         |                     | CHR-Charcoal |              | AVL-Available      |              |
| Displaying 1 - 4 of 38 results |                                |                              |                               |               |     |   |                     |              |              |                    |              |

**Placements**

| Code                            | Product                              | Material Artwork Description | Supplier Quote                          | Supplier Code    | UOM | Placement  | Contractor Supplied | BLK-Black              |              | BRN-Carhartt Brown     |              |
|---------------------------------|--------------------------------------|------------------------------|---|------------------|-----|--|---------------------|------------------------|--------------|------------------------|--------------|
|                                 |                                      |                              |   |                  |     |  |                     | Color                  | Qty by Color | Color                  | Qty by Color |
| <b>Novelty Knit (1)</b>         |                                      |                              |   |                  |     |  |                     |                        |              |                        |              |
| NK1004                          | 8.4oz Stripe Blanket Lining          |                              | Nice Gain                               |                  | yd  | Body lining- coating should face out- Stripes run vertical |                     | SLG-Slate Gray         | 2.4          | SLG-Slate Gray         | 2.4          |
| <b>Pocketing (1)</b>            |                                      |                              |   |                  |     |  |                     |                        |              |                        |              |
| PO010                           | 4.9oz Pocketing - Non-NAFTA Greige   |                              | QST Industries - PAK/PAK Black Colorway | PT230EI/RD-65-BK | yd  | chest pocket bag   |                     | BLK-Black (BK)         |              | BLK-Black (BK)         |              |
| <b>Scrim (1)</b>                |                                      |                              |   |                  |     |  |                     |                        |              |                        |              |
| 600464                          | Scrim                                |                              | Shahi Exports Pvt. Ltd.                 |                  | yd  | scrim  |                     | SHELL-Shell Side Scrim |              | SHELL-Shell Side Scrim |              |
| <b>Taffeta (1)</b>              |                                      |                              |   |                  |     |  |                     |                        |              |                        |              |
| TF010                           | 2oz Taffeta                          |                              | Wanxinglong                             | NP78             | yd  | sleeve lining quilted                                      |                     | BLK-Black              |              | BLK-Black              |              |
| <b>Tricot (1)</b>               |                                      |                              |   |                  |     |  |                     |                        |              |                        |              |
| TC007                           | 5.7oz Brushed Tricot                 |                              | Smootex International                   | SF-517           | yd  | Lower pocket bag   |                     | BLK-Black              |              | BLK-Black              |              |
| <b>Labels (5)</b>               |                                      |                              |   |                  |     |  |                     |                        |              |                        |              |
| <b>Printed Fabric Label (3)</b> |                                      |                              |   |                  |     |  |                     |                        |              |                        |              |
| LA008                           | Printed Fabric Labels w/Satin Finish | SATIN-Satin                  | Avery Dennison                          |                  | yd  | Care Label for North America POs only                      |                     |                        | 1            |                        | 1            |

Displaying 5 - 10 of 38 results

**Placements**

| Code                             | Product  | Material Artwork Description  | Supplier Quote | Supplier Code | UOM | Placement  | Contractor Supplied | BLK-Black |              | BRN-Carhartt Brown |              |
|----------------------------------|--|---|----------------|---------------|-----|--|---------------------|-----------|--------------|--------------------|--------------|
|                                  |  |   |                |               |     |  |                     | Color     | Qty by Color | Color              | Qty by Color |
| LA1038                           | Printed Fabric Labels w/Double Face Satin Finish & Woven Edge 45mm width | GCLSAT-Global Care Label Cut Singles with woven edge                                      | Avery Dennison |               | ea  | Care Content/PO Season Multi-Language Label. EMEA POs only             |                     |           | 1            |                    | 1            |
| LA050                            | Printed Fabric Cut Label   | PO/Season Label   | Factory        | Season/PO#    | ea  | PO #/Season label-stack behind care label - for North America POs only |                     | WHT-White | 1            | WHT-White          | 1            |
| Woven Label (2)                  |  |   |                |               |     |  |                     |           |              |                    |              |
| LA1097                           | Center Back Woven Label with Fit   | RELAX - Relaxed Fit Vendor Specifies Size and COO   | Avery Dennison |               | ea  | CB label -see detail page for placement                                |                     | BLK-Black | 1            | BLK-Black          | 1            |
| LA1237                           | Woven Label  | CA8-#8 Woven Label 33mm x 33mm  | Avery Dennison |               | ea  | Label at garment exterior  |                     |           | 1            |                    | 1            |
| Packaging (6)                    |  |   |                |               |     |  |                     |           |              |                    |              |
| Hang Tag (2)                     |  |   |                |               |     |  |                     |           |              |                    |              |
| HT1012                           | Hang Tags  | 3828EU-103828 Relaxed Fit Duck Blanket Lined Detroit Jacket. Hang Tag - for EMEA POs only | Avery Dennison |               | ea  | Hang Tag EMEA PO's Only (w/o ANSI test method)                         |                     |           | 1            |                    | 1            |
| HT1012                           | Hang Tags  | 103828-Relaxed Fit Duck Blanket Lined Detroit Jacket Hang Tag                             | Avery Dennison |               | ea  | Hang Tag North American PO's Only                                      |                     |           | 1            |                    | 1            |
| Polybag (1)                      |  |   |                |               |     |  |                     |           |              |                    |              |
| Displaying 11 - 16 of 38 results |  |   |                |               |     |  |                     |           |              |                    |              |

**Placements**

| Code                                     | Product                                      | Material Artwork Description                            | Supplier Quote                 | Supplier Code                     | UOM | Placement  | Contractor Supplied | BLK-Black                |              | BRN-Carhartt Brown      |              |
|--|--|---|--------------------------------|-----------------------------------|-----|--|---------------------|--------------------------|--------------|-------------------------|--------------|
|  |  |   |                                |                                   |     |  |                     | Color                    | Qty by Color | Color                   | Qty by Color |
| PB002                                    | Single Pack Polybag with Suffocation Warning | Single Pack Polybag with Suffocation Warning            | Factory                        | CLR LLDPE BAG                     | ea  | polybag should fit specified fold size, carton size and standard case quantity |                     | CLR-Clear                | 1            | CLR-Clear               | 1            |
| <b>Sticker (2)</b>                       |  |   |                                |                                   |     |  |                     |                          |              |                         |              |
| SK1052                                   | Horizontal RFID Enabled UPC Sticker Blanks   | RFID - Enabled UPC Sticker for Bottoms/Outerwear Styles | Avery Dennison                 |                                   | ea  | UPC Sticker - Applied to Hang Tag  |                     |                          | 1            |                         | 1            |
| SK1014                                   | Size Tapes                                   | RLW1-M Outerwear Size Tape/Relaxed Fit Warmth Rating 1  | Avery Dennison                 |                                   | ea  | Size Tape  |                     |                          | 1            |                         | 1            |
| <b>Swiftack/Packaging Attachment (1)</b> |  |   |                                |                                   |     |  |                     |                          |              |                         |              |
| FA057                                    | 5" Swiftach Loop                             | 5" Swiftack Loop  | Factory                        |                                   | ea  | Swift Tack   |                     | BLK-Black                | 1            | BLK-Black               | 1            |
| <b>Trim (18)</b>                         |  |   |                                |                                   |     |  |                     |                          |              |                         |              |
| <b>Fasteners (2)</b>                     |  |   |                                |                                   |     |  |                     |                          |              |                         |              |
| FA004                                    | 2-Prong Steel Base Standard Snap Fastener    |   | YKK Snap Fasteners America Inc | 2290000340B / 18/#5 Capped SMF ZN | ea  | Under collar snap  |                     | STL-Steel (340)          | 4            | STL-Steel (340)         | 4            |
| FA050                                    | 2-Prong Brass Base Standard Snap Fastener    |   | YKK Snap Fasteners America Inc | 512-0000                          | ea  | Snaps at sleeve cuff   |                     | ANI-Antique Nickel (X22) | 4            | ANT-Antique Brass (346) | 4            |
| <b>Snap (1)</b>                          |  |   |                                |                                   |     |  |                     |                          |              |                         |              |
| Displaying 17 - 22 of 38 results         |  |   |                                |                                   |     |  |                     |                          |              |                         |              |

**Placements**

| Code       | Product                                  | Material Artwork Description | Supplier Quote                 | Supplier Code        | UOM | Placement                   | Contractor Supplied | BLK-Black                |              | BRN-Carhartt Brown      |              |
|------------|--|------------------------------|--------------------------------|----------------------|-----|-----------------------------|---------------------|--------------------------|--------------|-------------------------|--------------|
|            |  |                              |                                |                      |     |                             |                     | Color                    | Qty by Color | Color                   | Qty by Color |
| SN050      | 24L Logo Snap Cap                        |                              | YKK Snap Fasteners America Inc | 607-2498             | ea  | Snaps at sleeve cuff        |                     | ANI-Antique Nickel (X24) | 2            | ANT-Antique Brass (X05) | 2            |
| Socket (1) |  |                              |                                |                      |     |                             |                     |                          |              |                         |              |
| SC050      | 24L Snap Socket                          |                              | YKK Snap Fasteners America Inc | 568-0000             | ea  | Snaps at sleeve cuff        |                     | ANI-Antique Nickel (X22) | 2            | ANT-Antique Brass (346) | 2            |
| Stud (2)   |  |                              |                                |                      |     |                             |                     |                          |              |                         |              |
| ST050      | 24L Snap Stud                            |                              | YKK Snap Fasteners America Inc | 981-0000             | ea  | Snaps at sleeve cuff        |                     | ANI-Antique Nickel (X22) | 4            | ANT-Antique Brass (346) | 4            |
| ST070      | 18L High Tension Steel Base Stud         |                              | YKK Snap Fasteners America Inc | 738-0000-340 STUD HT | ea  | Under Collar snap           |                     | STL-Steel (340)          | 4            | STL-Steel (340)         | 4            |
| Tape (1)   |  |                              |                                |                      |     |                             |                     |                          |              |                         |              |
| TA1033     | Mitered Heavyweight Non Logo Locker Loop |                              | Gokaldas Exports Ltd.          |                      | ea  | see detailed placement page |                     | BLK-Black                | 1            | BLK-Black               | 1            |
| Thread (3) |  |                              |                                |                      |     |                             |                     |                          |              |                         |              |
| TH010      | T-60 Core Spun Cotton Wrapped Thread     |                              | American & Efird Inc.          | T-60 D-Core          | yd  | Label attach                |                     | SLV-Silver (W32020)      |              | SLV-Silver (W32020)     |              |
| TH006      | T-60 Poly Core Poly Wrapped Thread       |                              | American & Efird Inc.          | T-60 Perma Core      | yd  | Topstitch                   |                     | BLK-Black (W32002)       |              | CBN-Carbrown (W43058)   |              |

Displaying 23 - 29 of 38 results



**Placements**

| Code                              | Product  | Material Artwork Description | Supplier Quote        | Supplier Code                           | UOM | Placement  | Contractor Supplied | BLK-Black          |              | BRN-Carhartt Brown         |              |
|-----------------------------------|--|------------------------------|-----------------------|---|-----|--|---------------------|--------------------|--------------|----------------------------|--------------|
|                                   |  |                              |                       |   |     |  |                     | Color              | Qty by Color | Color                      | Qty by Color |
| TH018                             | T-45 Air Entangled Polyester Thread                      |                              | American & Efird Inc. | T-45 MAGIC                              | yd  | Loopers  |                     | BLK-Black (W32002) |              | CBN-Carbrown (W43058)      |              |
| <b>Velcro Hook &amp; Loop (2)</b> |  |                              |                       |   |     |  |                     |                    |              |                            |              |
| VC013                             | 1" Hook  |                              | Taiwan Paiho Limited  | 3HA1<br>39A22381<br>25mm=1"             | yd  | Interior pocket                                      |                     | BLK-Black          |              | BLK-Black                  |              |
| VC034                             | 1" Loop  |                              | Taiwan Paiho Limited  | 3HB1 25mm=1"                            | yd  | Interior pocket                                      |                     | BLK-Black          |              | BLK-Black                  |              |
| <b>Zipper (6)</b>                 |  |                              |                       |   |     |  |                     |                    |              |                            |              |
| ZP1006                            | #5 Nylon Coil CE with ANI DSYG Locking Slider            |                              | YKK USA               | CIFC-59<br>DS6YG H3 5/8<br>KENSIN N-ANT | ea  | Chest pocket zipper-Black/Navy shells                |                     | BLK-Black (580)    | 1            |                            | 1            |
| ZP1007                            | #5 Nylon Coil CE with ANT DSYG Locking Slider            |                              | YKK USA               | CIFC-59<br>DS6YG I 5/8<br>KENSIN N-ANT  | ea  | Chest pocket zipper-Dark Brown/Carhartt Brown shells |                     |                    |              | BRN-Carhartt Brown (Y0003) |              |
| ZP065                             | #3 Nylon Coil CE Zipper ANT DFL Pull                     |                              | YKK Zippers Asia      | CFC-31 DFL I                            | ea  | Interior pocket                                      |                     |                    | 1            | BRN-Carhartt Brown (Y0003) | 1            |
| ZP104                             | #3 Nylon Coil CE Zipper w DFL ANI Pull                   |                              | YKK Zippers Asia      | CFC-31 DFL H3                           | ea  | Interior pocket                                      |                     | BLK-Black (580)    | 1            |                            | 1            |
| ZP1004                            | #5 Antique Nickel 9/16" OE Zipper with Logo Swing Slider |                              | YKK USA               | RGTHOL-56<br>DA8CAR31 H3<br>9/16        | ea  | CF Zipper Black /Navy                                |                     | BLK-Black (580)    |              |                            |              |

Displaying 30 - 37 of 38 results

Placements

| Code   | Product   | Material Artwork Description | Supplier Quote | Supplier Code          | UOM | Placement                                      | Contractor Supplied | BLK-Black |              | BRN-Carhartt Brown         |              |
|--------|---|------------------------------|----------------|------------------------|-----|--|---------------------|-----------|--------------|----------------------------|--------------|
|        |   |                              |                |                        |     |  |                     | Color     | Qty by Color | Color                      | Qty by Color |
| ZP1005 | #5 Antique Brass 9/16" OE Zipper with Logo Swing Slider |                              | YKK USA        | RGKBOL-56 DACAR31 9/16 | ea  | CF Zipper - Dark Brown / Carhartt Brown Shells |                     |           |              | BRN-Carhartt Brown (Y0003) |              |

Displaying 38 - 38 of 38 results

Composition

- 100% Cotton
- (1) Shell
- ✓
- 12oz Soft Duck
  
- 61% Polyester, 39% Acrylic
- (2) Lining 1
  
- 8.4oz Stripe Blanket Lining
  
- 100% Nylon
- (3) Lining 2
  
- 2oz Taffeta
  
- 100% Polyester
- (4) Filling
  
- 80gm Batting with 1 side Scrim

**Care Instructions**

| Care Label   | Description   | Care Type |
|--------------|---|-----------|
| Care Label J | Exclusive Trimming, Close All Zippers, Machine Wash Cold Like Colors, Non-Chlorine Bleach, Tumble Dry Low, Do Not Use Fabric Softeners, Cool Iron, Do Not Dry Clean | All Care  |

Displaying 1 result