

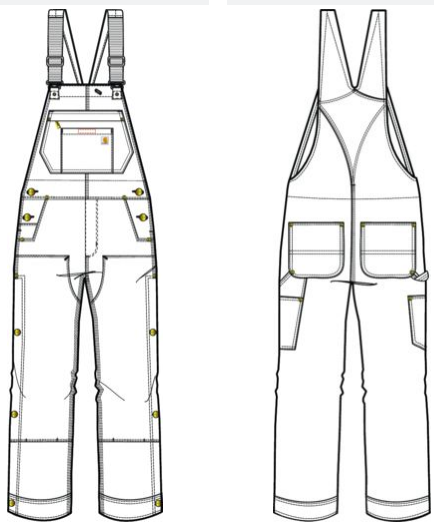
Tech Pack	Production with new Care Format
Description	Production F24 and newer

Message

RSL: It is expected that all goods produced for Carhartt comply fully with the Restricted Substances List (RSL) published by the Apparel and Footwear International RSL Management Group. The AFIRM RSL is available at the link below. If you should have any concerns in meeting this product specification, please discuss with the Carhartt Development Team, Fabric and Testing Manager, Quality Manager, or Sourcing Manager. <https://www.afirm-group.com/afirm-rsl/>

Properties

Front_Sketch **Back_Sketch**



Style #	106672
Style Description	Loose Fit Firm Duck Insulated Bib Overall
Model #	OR6672-M
Non-Stock/Mainline Reference	
Season	2025 Spring
Development Type	Carryover

Designer	Jillian Schopieray
Product Developer	Carly Wright
Technical Designer	Kelsey Leliaert
Active Colorways	BLK-Black, BRN-Carhartt Brown, DNY-Dark Navy
Resource	
Product Improvement/Roll Change	

Washed	FR
ANSI	
ATPV	
CAT Rating	EBT

Properties

Department	Men's	Fit	Loose Fit
Category	Outerwear		

Documents

Image	Document Type
<p>BIB</p> <ul style="list-style-type: none"> - Bib front is 1 ply. - Bib top turned back to form 1 1/4" hem, clean finished on interior, SN lockstitch or chainstitch edgestitched at top and bottom edges. - Keyhole buttonhole in hem, at 45° angle, placed 1/2" over from closest row of CF bib stitching. <p>WAISTBAND</p> <ul style="list-style-type: none"> - Waistband faced with pocketing material, clean finished on interior. - 2N chainstitch 1/4" topstitch above waist seam, SN topstitch at top edge of waistband to secure facing. - 2 button closure at sides. <p>OUTSEAM ABOVE PLACKET</p> <ul style="list-style-type: none"> - 5/16" 3N mock felled. - Front over back. <p>RISE/FLY</p> <ul style="list-style-type: none"> - Front rise has mock-felled construction (with seam allowance turned towards wearer's left), 2 needle topstitch. - 1/4" 2N lockstitch "J" Stitch Fly. - SN lockstitch at center front edge of fly. - 1 bartack at the base of the fly perpendicular to center front, 1 bartack at the top of the "J" curve, 3/4" above the bartack at the base of the fly. <p>INSEAM</p> <ul style="list-style-type: none"> - 5/16" 3N Mock felled. - Front over back. <p>LEG ZIPPER PLACKET/ ZIP TO THIGH</p> <ul style="list-style-type: none"> - Zipper is set into the outseam placket with 2 needle stitching. - Lining is set into zipper placket and rivets are at the top of the zipper placket and centered between 2N stitches. - Place snaps on placket as shown. Placement of snaps must align with each other. <div data-bbox="1113 665 1438 860" style="border: 1px solid black; padding: 5px;"> <ul style="list-style-type: none"> - Placket top is 1 1/4" from the top of the chap (sizes XS and S). - Placket top is 2" from the top of the chap (sizes M-6X). - Top of placket must not interfere with back pocket width. </div> <p>CHAP</p> <ul style="list-style-type: none"> - Shell fabric, chap style overlay. - Top and curved edges are clean finished to garment with 1/4" 2N stitching. - 2N hem bottom edge of overlay before setting overlay to garment. - Bottom edge is attached to garment with 2N lockstitch, leaving 3 1/4" - 3 3/4" opening at center. - Vertical bartacks at both edges of clean-out opening. - Diagonal Bartack at top corner of chap. <p>last update 8-13-19</p>	<p>Style Illustrated Details</p>

Displaying 1 - 1 of 17 results

Documents

Image	Document Type
<p>BIB STRAPS and BUCKLES</p> <ul style="list-style-type: none"> - Bar and frame strap adjusters. - Trapezoid shaped patch attaches hardware to top of bib. - SN lockstitch follows trapezoid shape to attach to body. <p>TAB PLACEMENT</p> <ul style="list-style-type: none"> - Bottom of tab is 1 1/4" over from edge of bib, for all sizes <p>Dimensions:</p> <ul style="list-style-type: none"> Top width: 3/4" Bottom width: 1 1/2" Height from top edge to button: 1 1/4" Height from button to bottom edge: 1/2" <p>Tab Placement Dimensions:</p> <ul style="list-style-type: none"> xs-s: 1/2" m-l-xl: 3/4" 2xl-6xl: 3/4" <p>last update 11/2/20</p>	<p>Style Illustrated Details</p>

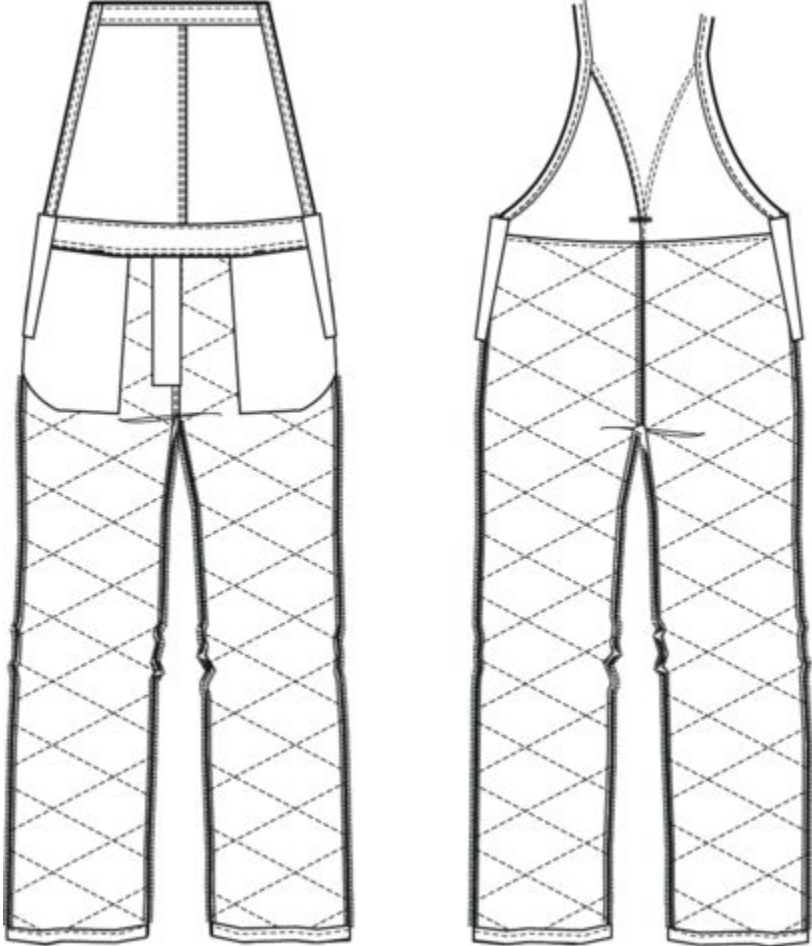
Displaying 2 - 2 of 17 results

Documents

Image	Document Type
<p>Single needle stitch through all layers at top.</p> <p>Strap hems overlap for at least 1" at top of inside strap.</p> <p>Interior View: Back diamond Clean finished at interior.</p> <p>BACK BIB DIAMOND and STRAPS</p> <ul style="list-style-type: none"> - Continuous panel from back leg, overlapped in diamond, into opposite side strap. Clean finished at interior. - Horizontal bartack at top and bottom overlap points of diamond. - Straps and side bib hems are double-turned and clean finished with SN lockstitch. - Strap hems widen at top to encase elastic webbing, see sketch. <p>bartack</p> <p>bartack</p> <p>LINING ATTACH BACK WAIST</p> <ul style="list-style-type: none"> - Single needle stitch across lining through all layers at back waist. - Top edge of lining is clean finished. <p>REINFORCED HEM WITH SELF FABRIC OVERLAY</p> <ul style="list-style-type: none"> - 1/4" 2N lockstitch kick panel overlay to garment prior to sewing inseam. - Overlay is on front and back of garment. - Bottom edge is hemmed in with pantleg. <p>last update 7-17-19</p>	<p>Style Illustrated Details</p>

Displaying 3 - 3 of 17 results

Documents

Image	Document Type
 <p data-bbox="1031 740 1430 894">LINING - Lining sewn as one with shell at inseam/outseam/front rise/back rise. - Lining lower edge is captured under shell hem allowance and stitched into hem at bottom of leg opening.</p> <p data-bbox="1146 1170 1306 1230">last update 7-17-19</p> <p data-bbox="310 1284 743 1308">(Side leg zippers, leg overlays, rivets not shown).</p>	Style Illustrated Details

Displaying 4 - 4 of 17 results

Documents

Image	Document Type
<ul style="list-style-type: none"> - Bib Pocket is set on shell with 1/4" 2N - Zipper Closure at top of bib pocket, covered with shell-fabric flap. - On top of patch pocket is an additional drop-in patch pocket. - Drop in patch pocket has hidden hook and loop closure centered on the hem. [Stitch line is not visible from the outside of the bib]. - Hook and loop is 1 1/2" long, single needle edgestitched in place. <p>xs-s: 2 3/4" m-l-xl: 3 1/4" 2xl-6xl: 3 1/2"</p> <p>Hidden hook and loop closure (Attachment stitching does not show on outside of pocket).</p> <p>All XS: 7 1/2" S short: 7 3/4" All other sizes: 8"</p> <p>Blue measurements shown are for base size only.</p> <p>last update 10-22-19</p>	<p>Style Illustrated Details</p>

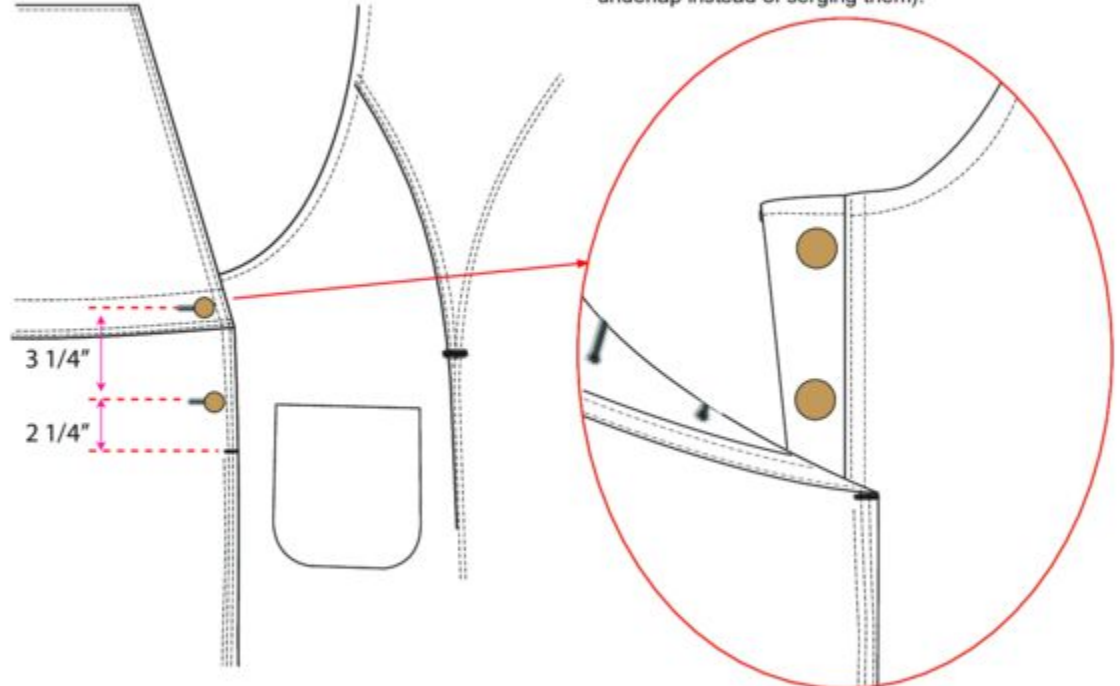
Displaying 5 - 5 of 17 results

Documents

Image	Document Type
<div data-bbox="178 284 703 885" data-label="Image"> </div> <div data-bbox="850 422 1543 868" data-label="Image"> </div> <div data-bbox="73 909 325 933" data-label="Section-Header"> <p>FRONT LEDGE POCKETS</p> </div> <div data-bbox="73 933 829 1177" data-label="List-Group"> <ul style="list-style-type: none"> - Pocket opening has 2" wide self fabric facing at interior. 1/4" 2N topstitch along pocket edge. - Pocket facing & pocket bearer are serged & topstitched to pocket bag, or attached with 2N top coverstitch. - Rivets set at edges of pocket opening: top rivet just above waist join seam centered between 1/4" waistband bottom topstitch, bottom rivet 1/8" inside side stitching. Rivets must not break threads. - Pocket bag bottom edge is safety stitched, turned and re-stitched. - See additional image for coin/cell pocket detail. </div> <div data-bbox="73 1185 325 1209" data-label="Section-Header"> <p>WATCH/COIN POCKET</p> </div> <div data-bbox="73 1209 514 1291" data-label="List-Group"> <ul style="list-style-type: none"> - Wearer's right side only. - 1/4" 2N hem at pocket top edge. - Pocket set to body with SN edgestitch. </div> <div data-bbox="766 1242 903 1307" data-label="Text"> <p>last update 7/17/19</p> </div> <div data-bbox="934 958 1186 982" data-label="Section-Header"> <p>BACK PATCH POCKETS</p> </div> <div data-bbox="934 982 1491 1307" data-label="List-Group"> <ul style="list-style-type: none"> - Pocket opening is double turn clean finished with 2N chainstitch. - 1/2 lined with shell self for added durability. Clean finish top edge of 1/2 lining at top edge & set as one with pocket along sides & bottoms. - Horizontal 2N is placed 3 3/4" below finished top edge of pocket body. - Clean finish set sides & bottom of pocket to back body panels with 1/4" 2N lockstitch. - Set rivets at each opening corner - centered between stitchlines; do not set rivet on top of stitching. </div>	<p>Style Illustrated Details</p>

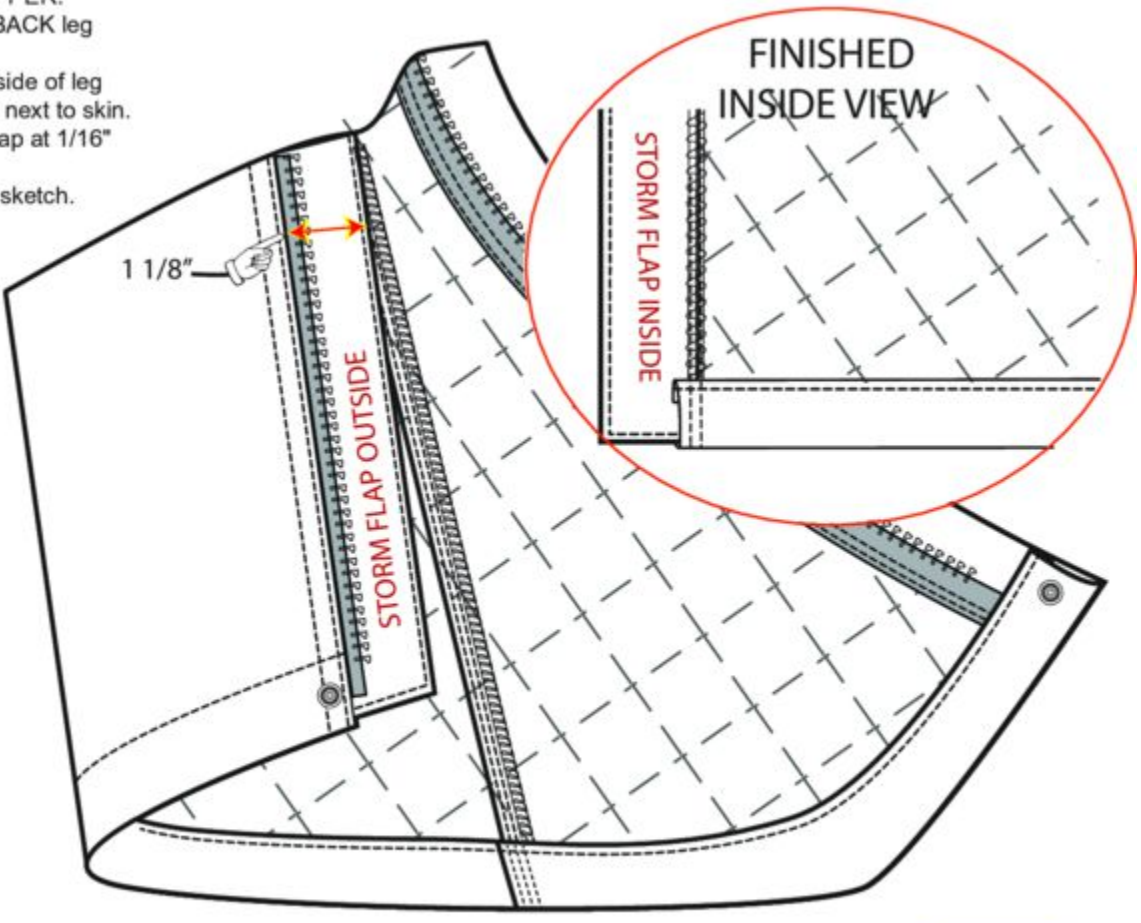
Displaying 6 - 6 of 17 results

Documents

Image	Document Type
<p>BIB SIDE ENTRY:</p> <ul style="list-style-type: none"> - 2 button side entry with 2 shank button closures and keyhole buttonholes. - 1st button centered on Waistband. 2nd button 3 1/4" down from the 1st. - Horizontal bartack on outseam 2 1/4" below buttonhole. <p>UNDERLAP:</p> <ul style="list-style-type: none"> - 2-ply self fabric underlap bears buttons for SS closure. - Buttons placed accordingly with buttonholes at specified placement. - Lowest edge has serged edge to finish. (Not shown in sketch). (It is also acceptable to turn the bottom edges to the inside of the underlap instead of serging them).  <p style="text-align: right; color: cyan;">last update 7/17/19</p> <p style="text-align: center; color: cyan;"><i>This is a generic sketch. Please only use it for garment side construction, not for garment styling.</i></p>	<p>Style Illustrated Details</p>

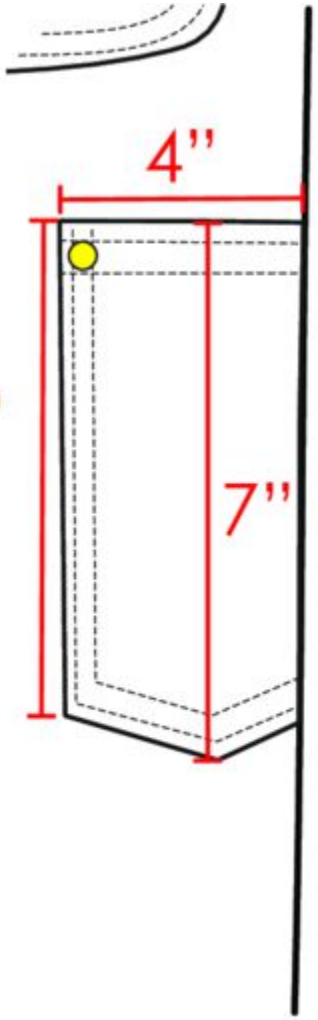
Displaying 7 - 7 of 17 results

Documents

Image	Document Type
<p>STORM FLAP UNDER LEG ZIPPER: -Storm flap is inserted into the BACK leg plackets underneath zippers. -Storm flap covers entire underside of leg zipper - Zipper is NOT exposed next to skin. -1 Needle Lockstitch topstitch flap at 1/16" from edge. - Storm flap width as shown on sketch.</p>  <p>(Leg hem overlays not shown in this image).</p> <p>last update 10-22-19</p>	<p>Style Illustrated Details</p>

Displaying 8 - 8 of 17 results

Documents

Image	Document Type
 <p data-bbox="808 414 1575 706"> TOOL BACK LEG POCKET: - Clean finish top opening edge of pocket with 1/4" 2N chainstitch. - Side & bottom edges are clean finished with a 1/4" 2N lockstitch hem when pocket is set to garment. - Right edge of pocket is set in the wearer's right side seam. - Rivet set at opening corner centered on cross point of 2N stitching on pocket, set through all layers of fabric. Rivet must not sit on top of stitching. </p> <div data-bbox="777 1201 966 1291" style="background-color: black; color: yellow; padding: 5px; display: inline-block;"> last update 4-30-19 </div> <div data-bbox="1071 1161 1564 1299" style="border: 2px solid red; padding: 10px; display: inline-block;"> **Measurements are for all sizes- Pocket does not grade.** </div>	<p data-bbox="1585 284 1848 316">Style Illustrated Details</p>

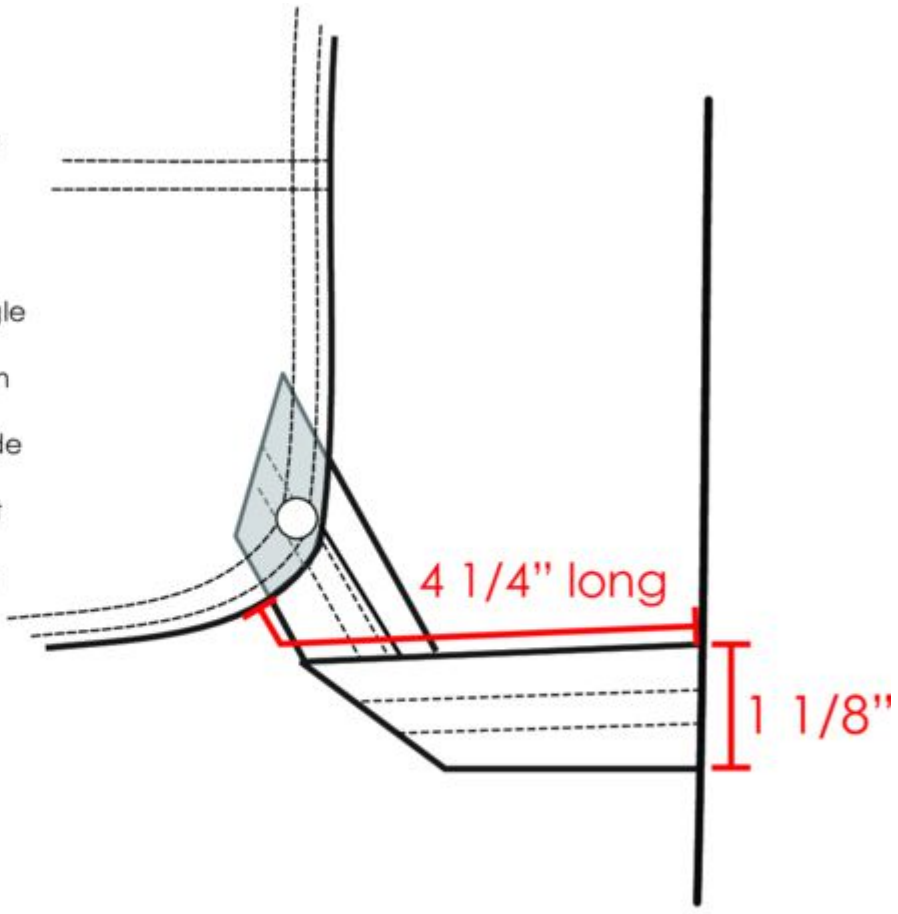
Displaying 9 - 9 of 17 results

Documents

Image	Document Type
<p>2 TOOL ANGLED BACK LEG POCKET:</p> <ul style="list-style-type: none"> - Clean finish angle edge of top pocket and bottom pocket opening with a 1/4" 2N chainstitch. - Both layers of pockets (angled top pocket & bottom pocket) are set as one along sides & bottom edge to create 2 COMPLETELY separate pockets. - Side & bottom edges are clean finished with a 1/4" 2N lockstitch hem when pocket is set to garment. - Top edge of pocket is set 1/2" into bottom of left back rounded bottom hip pocket. - Left edge of pocket is set in the wearer's left side seam. - Rivets ● set between 2N stitching on pocket at angle pocket opening edge and at top edge of outer bottom pocket. - Rivets must not sit on top of stitching. -Set rivets through all layers of fabric. <p>last update 4/12/24</p> <p>**Measurements are for all sizes- Pocket does not grade.**</p>	<p>Style Illustrated Details</p>

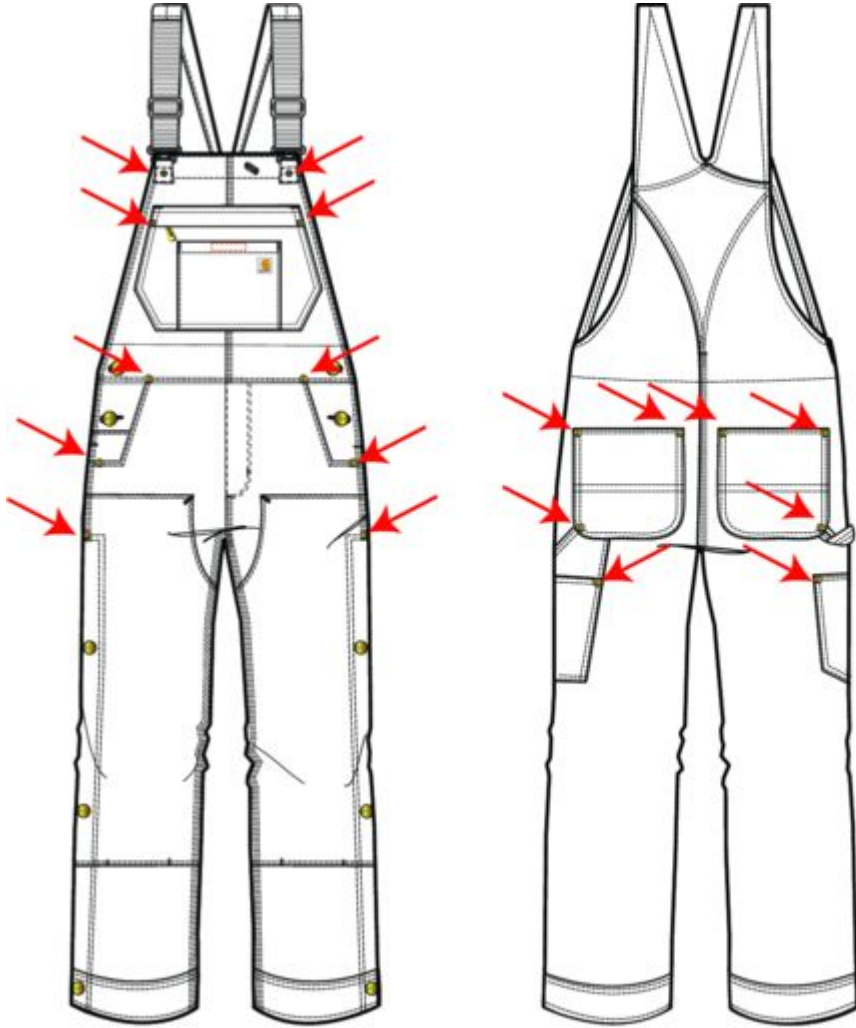
Displaying 10 - 10 of 17 results

Documents

Image	Document Type
<p>HAMMER LOOP: -2 Ply Hammer Loop; clean finish make. -1/4" 2N lockstitch through center of loop to make. - Insert hammer loop into curved corner of wearer's right pocket- insert minimum 1/2" into pocket. - Folded edge of loop is facing up when inserted into pocket. - Set hammer loop at a perpendicular angle to the side join seam. - Folded edge of loop is facing down when inserted into side join seam. - Excess hammer loop may be cut off in side join seam sewing operation. -Set rivet centered between 2N pocket set stitching, centered over hammer loop - Set rivet through all layers of fabric. Rivet must not sit on top of stitching.</p>  <p>The diagram shows a side view of a pocket with a hammer loop. A red line indicates the length of the loop is 4 1/4". A vertical red dimension line on the right indicates a height of 1 1/8". A rivet is shown at the end of the loop. Dashed lines represent the original fabric lines.</p> <p>**WIDTH OF LOOP IS SAME FOR ALL SIZES.** **LENGTH MEASUREMENTS SHOWN ARE FOR BASE SIZE.**</p> <p>last update 5-30-19</p>	<p>Style Illustrated Details</p>

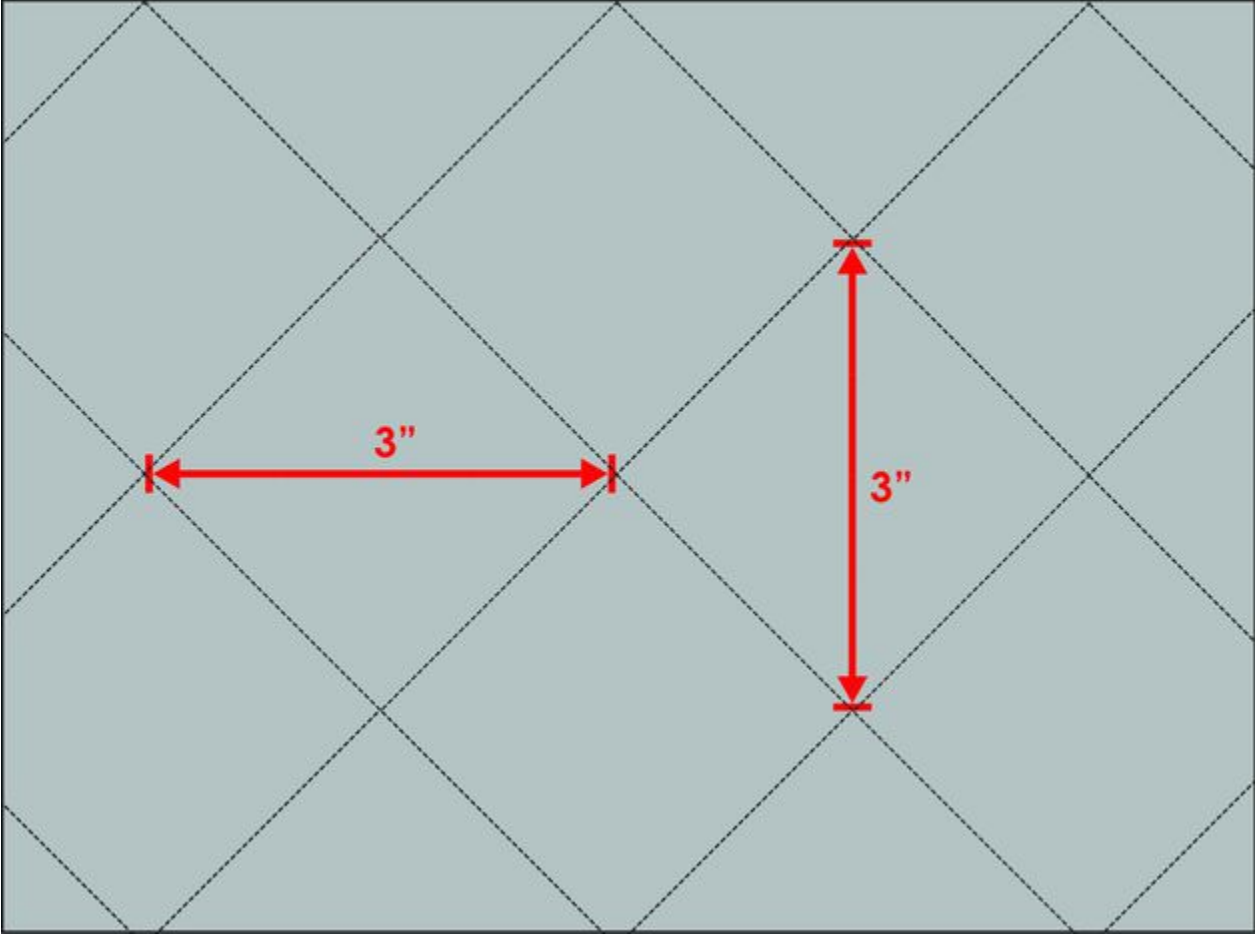
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Documents











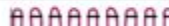


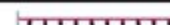




Image	Document Type
 <p data-bbox="1071 332 1386 422">Location of rivets 104393</p> <p data-bbox="1260 1250 1417 1307">last update 9/24/19</p>	<p data-bbox="1585 284 1848 316">Style Illustrated Details</p>

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Documents







Image	Document Type
<p data-bbox="680 285 968 331" style="text-align: center;">Quilt Pattern</p>  <p>The image shows a quilt pattern consisting of a grid of diamond shapes formed by dashed lines. Two red double-headed arrows indicate the dimensions of the pattern. One arrow is horizontal, spanning the width of one diamond, and is labeled '3"'. The other arrow is vertical, spanning the height of one diamond, and is also labeled '3"'. The background of the quilt pattern is a light blue-grey color.</p>	<p data-bbox="1591 289 1839 315">Style Illustrated Details</p>
<p data-bbox="35 1328 348 1354">Displaying 13 - 13 of 17 results</p>	

Documents

Image						Document Type
<p>ISO Stitch Glossary: Please refer to this as needed for general construction needs</p>						<p>Style Illustrated Details</p>
Top View of Stitching	Bottom View of Stitching	ISO Number	Application	Requirements	Stitch Description	
 Lockstitch		301	Topstitching, SN stitching, Straight stitching	Specify SPI	Stitch created by needle/thread passing through fabric and interlocking with the bobbin's thread. The threads meet at the seam's center. Stitch looks the same top and bottom	
 Bartack		304	Apparel (Intimate, athletic, infant, exercise, outerwear)	Specify: 1.) SPI 2.) Throw or Width Zig Zag (1/8", 3/16", 1/4")	Stitch is created with a bobbin and needle that are set in the seam's center to form a symmetrical zig-zag pattern. This is also used to identify bartacking and lockstitch buttonsewing/buttonholing	
 Chainstitch		401	SN chainstitch - Main seams on woven apparel	Specify SPI	Stitch created by SN passing through the fabric and then interlooped with 1 looper thread that is pulled up to the underside of the final seam.	
 3 Thread Overedge		504	SN Overedge Seaming	Specify: 1.) Width Bite (Ex: 1/8", 3/16", 1/4") 2.) SPI	Stitch formed with SN thread and 2 looper threads with the looper threads helping to form a double purl along the edge of the seam for ONLY serging	
 5 Thread Safetystitch		516	Safety Stitch seaming wovens and knit garments	Specify: 1.) Needle spacing and bite (Ex: 1/8" - 1/89", 3/16" - 3/16", 3/16" - 1/4") 2.) SPI	Combination stitch that consists of SN chainstitch (401) and a 3 thread overedge stitch (504) that are formed at the same time	
 2N 4 Thread Coverstitch		602	Binding shirts, infant clothing, knitwear, stretch fabrics	Specify: 1.) Needle spacing (Ex: 1/8", 3/16", 1/4") 2.) SPI	Stitch is created with 2N threads, a top cover thread, and a bottom looper thread	
 3N 5 Thread Coverstitch		605	Lap seaming, cover seaming, binding on knit garments, stretch fabrics	Specify: 1.) Needle spacing (Ex: 1/8", 3/16", 1/4") 2.) SPI	Stitch is created with 3N threads, a top cover thread, and a bottom looper thread	
 4N 6 Thread Coverstitch		607	Flat or lap seaming knit underwear, fleece, stretch fabrics	Specify SPI	Stitch is created with 4N threads, a top cover thread, and a bottom looper thread. Preferred over 606 stitch due to machines being easier to maintain	
 Mock Fell Seam	N/A	2.02.03	Sideseams on jeans, trousers, chinos, jackets, etc.	Specify: 1.) Specify seam width 2.) Specify number of needles and needle spacing	N/A	
 Fell Seam	N/A	2.04.06	- Seaming jeans, shirts, jackets, etc. - Generally with a 2n or 3N (401) chainstitch	Specify: 1.) Needle spacing and seam width (Ex: 1/4" needle spacing with 3/8" seam width) 2.) A falling folder with correct capacity required	N/A	

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Documents

Image	Document Type
<p style="text-align: center;">BIB OVERALLS</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>STEP 1 FOLD</p>  </div> <div style="text-align: center;"> <p>STEP 2 FOLD</p>  </div> <div style="text-align: center;"> <p>STEP 3 FOLD</p>  </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div style="text-align: center;"> <p>STEP 4 FOLD</p>  </div> <div style="text-align: center;"> <p>STEP 5 FOLD</p>  </div> </div> <p style="text-align: center; color: red; font-weight: bold; margin-top: 10px;">***Please see Packaging Guide for packaging placement and D&C page for polybag requirements</p> <p style="text-align: right; font-weight: bold; margin-top: 10px;">LAST UPDATED 5/8/2018</p>	<p>carhartt  Style Folding Guide Page</p>

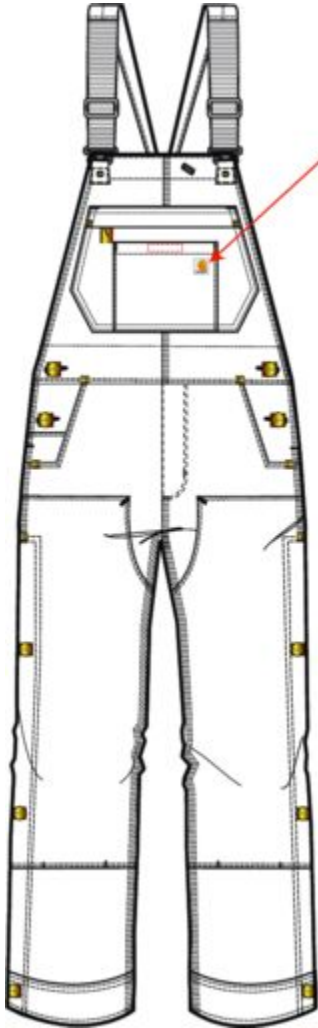
Displaying 15 - 15 of 17 results

Documents

Image	Document Type
<p style="text-align: center;">Inside label placement for lined bibs</p> <p>Woven logo label (on INSIDE of garment):</p> <ul style="list-style-type: none"> - Centered on inside back bib diamond, placement as shown in sketch. - Attached on all 4 sides with single needle edges titch. (Stitching is not visible from outside of garment). <p>CARE LABEL</p> <ul style="list-style-type: none"> - Folded edge of label is attached in center back lining seam on INSIDE of garment. - Top edge of label placement as shown in sketch, measured down from top of lining or bottom of waist-band, depending on style. <p><i>This is a generic image. The styling details shown in the sketch may not exactly match the styling of the specific garment. This image is only to demonstrate labeling placement</i></p>	<p>Style Labeling Placement</p>

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Documents

Image	Document Type
 <p>LOGO LABEL</p> <ul style="list-style-type: none"> - Woven logo label, placed on bib pocket at wearer's left side. - Down 1 1/8" from top of small pocket, out 1/2" from wearer's left side of small pocket. - Attached on all 4 sides with single needle lockstitch through small pocket only. <p>last update 5-8-20</p>	<p>Style Labeling Placement</p>

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Spec Data Sheet	Quality Spec	Description	Quality Spec	Spec Type	Construction Details
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Items

Spec Item	Description	Image
Miscellaneous (2)		
Quality Spec- Woven Bibs	<ul style="list-style-type: none"> - No skipped stitches or pleats. - All thread tails clipped to 1/2" or less. - Shell stitches per inch 8 +/-1/2 unless otherwise noted. - All bartacks are 28 or 42 stitches unless otherwise noted. 	
Quality Spec- Woven Outerwear, Unlined/Partial Lined/Lined	<p>- For lining (if any) and shell both: - No raw edges, skipped stitches, or pleats. - All thread tails clipped to 1/4" or less. - Shell and lining stitches per inch 9-11 unless otherwise noted. - All bartacks are 28 or 42 stitches unless otherwise noted. - If there is a lining, all seams internal between lining and shell unless otherwise noted. - Where there is no lining, all visible seams are neatly finished, or bound, with no raw edges showing. - If garment has a center front placket separating zipper, the zipper should have a right-handed pull with left-hand insert. - If garment has snaps, all snap parts must be set through at least 2 layers of shell fabric, or a layer of shell fabric plus a layer of stiffener such as interfacing or a plastic washer.</p>	
Displaying 1 group and 2 results		

Company	Carhartt	Description	Starting S24 2D Size Chart-UNWashed	Tolerance	M Alpha & Numeric- Bulky
Department	Men's	Size Range	2D Men's Alpha	Grade Rule	2D Men's Alpha Tops, Bottoms, Outerwear, One Piece
Season	2025 Spring	Selected Sizes	XS-6XL Short, XS-6XL Reg, XS-6XL Tall	Subtype	
Category	Outerwear	Base Size	M Reg		
Size Chart	106672 size chart - S24 PI Update+waist pom update				

POMs

POM	Description	Tol (+)	Tol (-)	Length	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
900.01	Strap Total Length (except turnback) - Bibs	1/2	-1/2	Short	16 1/4	16 3/4	17 3/4	18 1/4	18 3/4	19 1/4	19 3/4	20 1/4	20 3/4	21 1/4
				Reg	16 1/4	16 3/4	17 3/4	18 1/4	18 3/4	19 1/4	19 3/4	20 1/4	20 3/4	21 1/4
				Tall	17	17 1/2	18 1/2	19	19 1/2	20	20 1/2	21	21 1/2	22
900.01.01	Strap Partial Length (Woven Portion Only)	1/4	-1/4	Short	9	9 1/4	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2
				Reg	9	9 1/4	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2
				Tall	9	9 1/4	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2
900.03	Strap Turnback	0	0		4	4	4	4	4	4	4	4	4	4
420.01.01	Bib Width - Front - at Top	1/4	-1/4		10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12	12 1/4
675.01.01	Bib Length - at Center Front	1/4	-1/4	Short	12 1/8	12 1/2	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/8	15 1/2	15 7/8
				Reg	12 5/8	13	13 3/4	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8	16	16 3/8
				Tall	13 1/8	13 1/2	14 1/4	14 5/8	15	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8
635.01	Waistband Height	1/8	-1/8		1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
506.07	Waist - Rigid - Contour - At Bottom Edge - Outside	1 1/4	-1		33	37	41	45	49	53	57	61	65	69

↳ At front garment, measure along bottom waistband seam. At back garment, measure parallel to lining topstitching at back bib.

POMs

POM	Description	Tol (+)	Tol (-)	Length	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
655.03	Fly Width	1/8	-1/8		1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
655.01	Fly Stitch Length	1/4	-1/4	Short	8 3/4	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2	10 3/4	11
				Reg	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4
				Tall	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2
615.11	Front Rise - to Waist Join Seam	5/8	-5/8	Short	12 5/8	13 1/8	13 5/8	14 1/8	14 5/8	15 1/8	15 5/8	16 1/8	16 5/8	17 1/8
				Reg	13 1/8	13 5/8	14 1/8	14 5/8	15 1/8	15 5/8	16 1/8	16 5/8	17 1/8	17 5/8
				Tall	13 5/8	14 1/8	14 5/8	15 1/8	15 5/8	16 1/8	16 5/8	17 1/8	17 5/8	18 1/8
615.07	Back Rise - Top of Bib	1	-1	Short	26	26 3/4	27 1/2	28 1/4	29	29 3/4	30 1/2	31 1/4	32	32 3/4
				Reg	27	27 3/4	28 1/2	29 1/4	30	30 3/4	31 1/2	32 1/4	33	33 3/4
				Tall	28	28 3/4	29 1/2	30 1/4	31	31 3/4	32 1/2	33 1/4	34	34 3/4
527.03	Low Hip - X" from Crotch, V-shape	1	-1		40	44	48	52	56	60	64	68	72	76
↳ X = 4" up. See "How to Measure" guide.														
585.00	Thigh - At Crotch	3/4	-3/4		26 1/8	28 1/8	30 1/8	32 1/8	34 1/8	36 1/8	38 1/8	40 1/8	42 1/8	44 1/8
825.00	Knee Placement - from Crotch Seam or Center of Gusset	0	0	Short	12 1/2	12 1/2	12 1/2	12 1/2	12 1/2	12 1/2	12 1/2	12 1/2	12 1/2	12 1/2
				Reg	13 1/2	13 1/2	13 1/2	13 1/2	13 1/2	13 1/2	13 1/2	13 1/2	13 1/2	13 1/2
				Tall	14 1/2	14 1/2	14 1/2	14 1/2	14 1/2	14 1/2	14 1/2	14 1/2	14 1/2	14 1/2
590.00.05	Knee (Alpha)	1/2	-1/2		22	23	24	25	26	27	28	29	30	31
595.01.05	Leg Opening (Alpha)	1/2	-1/2		20	20 1/2	21	21 1/2	22	22 1/2	23	23 1/2	24	24 1/2

Displaying 8 - 16 of 38 results

Units: Fractions of inches Grade Rule Display: Absolute

POMs

POM	Description	Tol (+)	Tol (-)	Length	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
625.00	Inseam (Pants, Bibs, Coveralls)	1/2	-1/2	Short	29	29	29	29	29	29	29	29	29	29
				Reg	31	31	31	31	31	31	31	31	31	31
				Tall	33	33	33	33	33	33	33	33	33	33
975.00	Leg Overlay Height	1/8	-1/8		3	3	3	3	3	3	3	3	3	3
725.00	Hem Height	1/8	-1/8		1	1	1	1	1	1	1	1	1	1
Front Pockets														
845.01	Front Pocket Opening Placement - along Waistband	1/4	-1/4		3	3	3	3	3	3	3	3	3	3
845.03	Front Pocket Opening Placement - along Side Seam	1/4	-1/4		6	6	6	6	6	6	6	6	6	6
845.05	Slash Pocket Ledge Width - Sideseam Edge to Corner	1/8	-1/8		2	2	2	2	2	2	2	2	2	2
837.01	Pocket Placement - Down from Bottom WB- (Watch/Coin)	1/4	-1/4		3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2
950.01	Watch/Coin Pocket - Length	1/8	-1/8		5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2
950.03	Watch/Coin Pocket - Width	1/8	-1/8		4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2
955.01	Pocket Bag Length - Front Pant Pocket	1/4	-1/4		13	13	13	13	13	13	13	13	13	13
955.03	Pocket Bag Width - Front Pant Pocket	1/2	-1/2		7	7	7	7	7	7	7	7	7	7
Back Pockets														
855.03.02	Back Pocket (With Attachments) Placement - from Side Seam - at Top of Pocket	1/4	-1/4		2	2	2	2	2	2	2	2	2	2
835.09.04	Pocket Placement Down from Top of Side Waistband - Back Pocket - at Edge	1/4	-1/4		4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2
↳ Short and Regular inseams														
835.09.04	Pocket Placement Down from Top of Side Waistband - Back Pocket - at Edge	1/4	-1/4		4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4

Displaying 17 - 32 of 38 results

Units: Fractions of inches Grade Rule Display: Absolute


POMs

POM	Description	Tol (+)	Tol (-)	Length	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
↳ Tall inseam														
930.01.03	Pocket Length - at Center (Bottoms)	1/8	-1/8		6	6	6 3/4	6 3/4	6 3/4	6 3/4	6 3/4	6 3/4	6 3/4	6 3/4
930.03.04	Pocket Width - at Top (Bottoms)	1/8	-1/8		6 1/4	6 1/4	7	7	7	7	7	7	7	7
Chaps details														
965.03.01	Chap Width - at Top	1/4	-1/4		6 1/2	7 1/2	8 1/2	9 1/2	10 1/2	11 1/2	12 1/2	13 1/2	14 1/2	15 1/2
965.01	Chap Length - Center	1/2	-1/2	Short	19 3/4	20 1/4	20 3/4	21 1/4	21 3/4	22 1/4	22 3/4	23 1/4	23 3/4	24 1/4
				Reg	21	21 1/2	22	22 1/2	23	23 1/2	24	24 1/2	25	25 1/2
				Tall	22 1/4	22 3/4	23 1/4	23 3/4	24 1/4	24 3/4	25 1/4	25 3/4	26 1/4	26 3/4
827.05	Chap or Patch Placement - Down from Bottom of Waistband	1/4	-1/4	Short	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2
				Reg	8 3/4	8 3/4	8 3/4	8 3/4	8 3/4	8 3/4	8 3/4	8 3/4	8 3/4	8 3/4
				Tall	9	9	9	9	9	9	9	9	9	9
Displaying 33 - 38 of 38 results										Units: Fractions of inches Grade Rule Display: Absolute				

Style # 106672

Style Description Loose Fit Firm Duck Insulated Bib Overall

Front_Sketch



Back_Sketch



Season 2025 Spring

Department Men's

Category Outerwear

Designer Jillian Schopieray

Product Developer Carly Wright

Technical Designer Kelsey Leliaert

Washed

Placements

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	BLK-Black		BRN-Carhartt Brown		DNY-Dark Navy	
								Color	Qty by Color	Color	Qty by Color	Color	Qty by Color
Fabric (5)													
Duck (1)													
DU1029	12oz Firm Duck		Vardhman Textiles Ltd.		yd	shell fabric		BLK-Black	2.056	BRN-Carhartt Brown	2.056	DNY-Dark Navy	2.056
Insulation (1)													
IN1009	80gm Batting with 1 side Scrim		Gokaldas Exports/Sri Krishna Industries		yd	insulation (including lining side scrim)		WHT-White	1.2336	WHT-White	1.2336	WHT-White	1.2336
Pocketing (1)													
PO010	4.9oz Pocketing - Non-NAFTA Greige		QST Industries - PAK/PAK Natural Colorway	PT230EI-67-NL	yd	Hand ledge pocket bag		NAT-Natural (NL)		NAT-Natural (NL)		NAT-Natural (NL)	
Scrim (1)													
600464	Scrim		Pan Pacific Co., Ltd		yd	scrim		SHELL-Shell Side Scrim		SHELL-Shell Side Scrim		SHELL-Shell Side Scrim	

Displaying 1 - 4 of 40 results

Placements

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	BLK-Black		BRN-Carhartt Brown		DNY-Dark Navy	
								Color	Qty by Color	Color	Qty by Color	Color	Qty by Color
Taffeta (1)													
TF010	2oz Taffeta		Wanxinglong	NP78	yd	quilted to insulation		BLK-Black		BLK-Black		BLK-Black	
Labels (5)													
Printed Fabric Label (3)													
LA008	Printed Fabric Labels w/Satin Finish	SATIN-Satin	SML		ea	Care Label for North America POs only			1		1		1
LA050	Printed Fabric Cut Label	PO/Season Label	SML		ea	PO #/Season label- stack behind care label - for North America POs only			1		1		1
LA1038	Printed Fabric Labels w/Double Face Satin Finish & Woven Edge 45mm width	GCLSAT-Global Care Label Cut Singles with woven edge	SML		ea	Care Content/PO Season Multi-Language Label. EMEA POs only			1		1		1
Woven Label (2)													
LA1097	Center Back Woven Label with Fit	LOOSE - Loose Fit Vendor Specifies Size and COO	SML		ea	CB Neck- see detail illustration page for placement			1		1		1
LA1237	Woven Label	CA5-#5 Woven Label 40mm x 40mm	Finotex/Shining Label Company		ea	#5 woven label @ exterior			1		1		1

Displaying 5 - 10 of 40 results

Placements

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	BLK-Black		BRN-Carhartt Brown		DNY-Dark Navy	
								Color	Qty by Color	Color	Qty by Color	Color	Qty by Color
Packaging (6)													
Matchbook (2)													
LA1091	Pocket Rider	6672E2-106672 Loose Fit Firm Duck Insulated Bib Overall. EMEA POs only. Version 2.	SML		ea	Style Pocket Rider. EMEA POs only. Updated SP25.			1		1		1
LA1091	Pocket Rider	6672V2-106672 Loose Fit Firm Duck Insulated Bib Overall. North America POs only. Version 2.	SML		ea	Style Pocket Rider. North America POs only. Updated SP25.			1		1		1
Miscellaneous-Packaging (1)													
601027	Bib Strap Size Label w Adhesive Back	OVER21-Insulated Bibs 'BUILT TO WEAR OVER LAYERS' SP'21	Avery Dennison		ea	Strap Wrap Label			1		1		1
Polybag (1)													
PB002	Single Pack Polybag with Suffocation Warning	Single Pack Polybag with Suffocation Warning	Factory	CLR LLDPE BAG	ea	polybag should fit fold size of garment, carton size and standard case quantity		CLR-Clear	1	CLR-Clear	1	CLR-Clear	1
Sticker (1)													
SK1052	Horizontal RFID Enabled UPC Sticker Blanks	RFID - Enabled UPC Sticker for Bottoms/Outerwear Styles	Avery Dennison		ea	UPC Barcode Sticker			1		1		1
Displaying 11 - 15 of 40 results													

Placements

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	BLK-Black		BRN-Carhartt Brown		DNY-Dark Navy	
								Color	Qty by Color	Color	Qty by Color	Color	Qty by Color
Swiftack/Packaging Attachment (1)													
FA008	1/2" Plastic Swiftack Staple		Factory		ea	plastic staples		CLR-Clear	2	CLR-Clear	2	CLR-Clear	2
Trim (24)													
Bar (1)													
600132	1 3/4" Bib Hardware Bar		SX Industries	BA-40103-2400	ea	bar		BRS-Brass	2	BRS-Brass	2	BRS-Brass	2
Burr (1)													
BR023	13L Non-Logo 2-Prong Fastener Burr		YKK Snap Fasteners Asia		ea	burr		BRS-Brass	18	BRS-Brass	18	BRS-Brass	18
Buttons (1)													
600575	30L Logo Shank Button		YKK Snap Fasteners Asia		ea	buttons at side waist		BRS-Brass	4	BRS-Brass	4	BRS-Brass	4
Elastic (1)													
EL1031	1 5/8" Elastic Suspender Strap		AEC Narrow Fabrics	163-8194 Asian Sample	yd	straps		N235-Black 235		B456-Brown 456		I247-Blue 247	
Eye (1)													
HE1000	Thicker Gauge Bib Eye		SX Industries	BK-40103B	ea	eye		BRS-Brass (2400)	2	BRS-Brass (2400)	2	BRS-Brass (2400)	2
Fasteners (3)													
FA040	2-Prong Steel Base Burr Fastener		YKK Snap Fasteners Asia		ea	fastener		STL-Steel	18	STL-Steel	18	STL-Steel	18

Displaying 16 - 22 of 40 results

Placements

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	BLK-Black		BRN-Carhartt Brown		DNY-Dark Navy	
								Color	Qty by Color	Color	Qty by Color	Color	Qty by Color
FA002	Metal Standard Shank Button Fastener		YKK Snap Fasteners Asia		ea	fastener		ALU-Aluminum (301)	4	ALU-Aluminum (301)	4	ALU-Aluminum (301)	4
FA050	2-Prong Brass Base Standard Snap Fastener		YKK Snap Fasteners Asia	512-0000	ea	fastener for side leg snaps		BRS-Brass	6	BRS-Brass	6	BRS-Brass	6
Frame (1)													
600131	1 3/4" Bib Hardware Frame		SX Industries	RN-40102-2400	ea	frame		BRS-Brass	2	BRS-Brass	2	BRS-Brass	2
Hook (1)													
HO1000	Thicker Gauge Logo'd Bib Hook		SX Industries	BK-40101B	ea	hook		BRS-Brass (2400)	2	BRS-Brass (2400)	2	BRS-Brass (2400)	2
Snap (1)													
SN050	24L Logo Snap Cap		YKK Snap Fasteners Asia	607-2498	ea	snaps @ side legs		BRS-Brass	6	BRS-Brass	6	BRS-Brass	6
Socket (1)													
SC050	24L Snap Socket		YKK Snap Fasteners Asia	568-0000	ea	sockets for side leg snaps		BRS-Brass	6	BRS-Brass	6	BRS-Brass	6
Stud (1)													
ST050	24L Snap Stud		YKK Snap Fasteners Asia	981-0000	ea	studs for side leg snaps		BRS-Brass	6	BRS-Brass	6	BRS-Brass	6
Thread (7)													
Displaying 23 - 29 of 40 results													

Placements

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	BLK-Black		BRN-Carhartt Brown		DNY-Dark Navy	
								Color	Qty by Color	Color	Qty by Color	Color	Qty by Color
TH180	T-180 Staple Spun Poly Thread		American & Efird Inc./Elevate	T-180 Perma Spun	yd	button gimp		*MAT*- Matching		*MAT*- Matching		*MAT*- Matching	
TH015	T-35 Textured Polyester Thread		American & Efird Inc.	T-35 Wildcat	yd	pocket bag thread		*MAT*- Matching		*MAT*- Matching		*MAT*- Matching	
TH130	T-30 Poly Core Poly Wrapped Thread		American & Efird Inc.	T-30 Perma Core	yd	overlock		*MAT*- Matching		*MAT*- Matching		*MAT*- Matching	
TH006	T-60 Poly Core Poly Wrapped Thread		American & Efird Inc.	T-60 Perma Core	yd	loopers		*MAT*- Matching		*MAT*- Matching		*MAT*- Matching	
TH050	T-40 Core Spun Cotton Wrapped Thread		American & Efird Inc.	T-40 D-Core	yd	Bobbin		*MAT*- Matching		*MAT*- Matching		*MAT*- Matching	
TH010	T-60 Core Spun Cotton Wrapped Thread		American & Efird Inc.	T-60 D-Core	yd	Label Attach thread		SLV-Silver (W32020)		SLV-Silver (W32020)		SLV-Silver (W32020)	
TH010	T-60 Core Spun Cotton Wrapped Thread		American & Efird Inc.	T-60 D-Core	yd	Topstitching		*MAT*- Matching		*MAT*- Matching		*MAT*- Matching	
Velcro Hook & Loop (2)													
VC002	3/4" Hook		Taiwan Paiho Limited	3HA1 39A22381 20mm=3/4"	yd	Drop in chest pocket- closure hook		*MAT*- Matching		*MAT*- Matching		*MAT*- Matching	

Displaying 30 - 37 of 40 results

Placements

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	BLK-Black		BRN-Carhartt Brown		DNY-Dark Navy	
								Color	Qty by Color	Color	Qty by Color	Color	Qty by Color
VC004	3/4" Loop		Taiwan Paiho Limited	3HB1 39B24461 20mm=3/4"	yd	Drop in chest pocket- closure loop		*MAT*- Matching		*MAT*- Matching		*MAT*- Matching	
Zipper (2)													
ZP129	#5 Brass Bottom Zipper w GSN6 Pull		YKK Zippers Asia	RGC-59GSN6 J	ea	Fly zipper		BLK-Black (580)	1	*MAT*- Matching	1	NVY-Navy (560)	1
ZP1049	#5 Brass CE Zipper w #5 Updated Logo Slider		YKK Zipper Asia	RGC-51 DFCAR37 O	ea	Pocket & leg zippers		BLK-Black (580)	3	BRN-Carhartt Brown (Y0003)	3	NVY-Navy (560)	3

Displaying 38 - 40 of 40 results

Composition

- 100% Cotton
- (1) Shell
- ✓
- 12oz Firm Duck

- 100% Nylon
- (2) Lining

- 2oz Taffeta

- 100% Polyester
- (3) Filling

- 80gm Batting with 1 side Scrim

Care Instructions

Care Label	Description	Care Type
Care Label J	Exclusive Trimming, Close All Zippers, Machine Wash Cold Like Colors, Non-Chlorine Bleach, Tumble Dry Low, Do Not Use Fabric Softeners, Cool Iron, Do Not Dry Clean	All Care

Displaying 1 result