

### Related Styles

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul  
 Season: F25  
 Sourcing Manager: melissa.gallagher



Design:	F4MO208697	Sample LO:		Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A

Style	Material Style	Style Description	Design	Pattern	Base Size	Size Scale	Sample LO	Production LO
WS7352	2086972	Powder Lite™ II Vest	F4MO208697	EL17S1015	2X	1X - 6X		India
WE7352	2086975	Powder Lite™ II Vest	F4MO208697	L19Z7137	M	S - XXL		India
WO7352	2086971	Powder Lite™ II Vest	F4MO208697	L19M8097	M	S - XXL		India

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### Part Specifications with Approved Suppliers

Line Slot: Powder Lite II Vest	State: Production	Season: F25
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest
Designer: dmaquire	Developer: alicehan	LO Developer: kgokul
Fit Engineer: alicehan		Sourcing Manager: melissa.gallagher



Design: F4MO208697	Sample LO:	Production LO: India	Vendor Master: INDIA, BANGLADES H, INDIA	Vendor Master: INDIA, INDIA, INDIA			
Style: WX7352	Material Style: 2086974	Style Description: Powder Lite™ II Vest	Pattern: EL19M8097	Base Size: M	Size Scale: S - XXL	Fit: Pan-EU Active	SMU Type: N/A

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
<b>Fabric</b>														
120360	PFC Free Version of 053534 Omni Shield Storm Lite DP II (Dull Face)	yd	100% Polyester	unassigned	MaterialCoatingNone	Cire Back - Double, Durable Water Repellent (80/10HL) C0 PFOA/PFOS Free	MaterialLaminateNone							
Formosa Taffeta Company-Chang Shu			Fabric Width: 57.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						M965	China	1.55	0.0	45	70
Formosa Taffeta Company - Vietnam			Fabric Width: 57.0 in Width Type: cuttable Primary Weight: 77.0 g/m2						M965-3012KYCN	Vietnam	1.5	0.0	40	70
YOUNGONE CORPORATION--Fabric division			Fabric Width: 57.0 in Width Type: cuttable Primary Weight: 70.0 g/m2						P-TSI-3554 DWR CIRE	Bangladesh	1.73	0.0	40	70
Huamao( Xiamen) Special Material Co., Ltd			Fabric Width: 57.0 in Width Type: cuttable Primary Weight: 73.0 g/m2						PPKC/ROOIID	China	1.65	0.0	50	80
HuaFeng - Vietnam			Fabric Width: 75.0 in Width Type: cuttable Primary Weight: 57.0 g/m2						053534	Vietnam	1.6	0.0	45	70
Kusumgar Corporates Private Limited			Fabric Width: 57.0 in Width Type: cuttable Primary Weight: 73.0 g/m2						8131	India	1.51	0.0	40	90
073148	Windbreaker Cire Face Better OHR foil print Lining	yd	100% Polyester	unassigned	MaterialCoatingNone	Cire Face - Double	MaterialLaminateNone							
Shanghai Jiuyu Textile Technology Co Ltd			Fabric Width: 56.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						73148	China	1.93	0.0	55	65
Formosa Taffeta Company - Vietnam			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 74.0 g/m2						E561-3011K51J	Vietnam	2.3	0.0	50	70
HuaFeng - Vietnam			Fabric Width: 56.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						073148	Vietnam	2.3	0.0	55	65
Tran Hiep Thanh Textile Corporation			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 74.0 g/m2						073148	Vietnam	2.2	0.0	44	59
004476	FOR POCKETING AND YOUTH STYLES ONLY Chamois Touch Tricot	yd	100% Polyester	unassigned	unassigned	Anti-pill (face), Brushed (Tech Face)	unassigned							
Huge-Bamboo Enterprise Co., Ltd.			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						RA145069-7C-5910225A	Vietnam	0.65	0.0	35	50
Haren Textiles Pvt. Ltd.			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 80.0 g/m2						90363	India	0.68	0.0	30	45
YOUNGONE CORPORATION--Fabric division			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 77.0 g/m2						PDM004476	Bangladesh	0.94	0.0	40	70
Huge Rock Textile Co., Ltd.			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						004476	Taiwan	0.95	0.0	60	75
HTT Insprite (Xiamen) Imp & Exp Co. Ltd.			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						004476	China	0.67	0.0	35	60

### Part Specifications with Approved Suppliers

Line Slot: Powder Lite II Vest      State: Production      Season: F25  
 Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest  
 Designer: dmaquire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher  
 Fit Engineer: alicehan



Design: F4MO208697      Sample LO:      Production LO: India      Vendor Master: INDIA,      Vendor Master: INDIA, INDIA,  
 Production LO: BANGLADES      Sourcing LO: INDIA  
 H, INDIA  
 Style:      Material Style:      Style Description:      Pattern:      Base Size:      Size Scale:      Fit:      SMU Type:  
 WX7352      2086974      Powder Lite™ II Vest      EL19M8097      M      S - XXL      Pan-EU Active      N/A

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
072367	Windbreaker Dyed Only	yd	100% Polyester	unassigned	MaterialCoatingNone	Cire Back - Double	MaterialLaminateNone							
Shanghai Jiuyi Textile Technology Co Ltd									A033	China	1.0	0.0	40	50
Formosa Taffeta Company - Zhong Shan									E561-3011E000	China	1.1	0.0	40	60
YOUNGONE CORPORATION--Fabric division									TYN-3514L	Bangladesh	1.46	0.0	40	70
Tran Hiep Thanh Textile Corporation									072367	Vietnam	1.08	0.0	30	45
HuaFeng - Vietnam									072367	Vietnam	1.1	0.0	30	45
HuaFeng - Putian									072367	China	1.1	0.0	30	45
006492	Interlining Non-Woven Sew -In Medium Weight. Recycled version is 110670	yd	70% Polyester, 30% Viscose	unassigned	unassigned	unassigned	unassigned							
MaxBond									VP3750	Vietnam	0.36	0.0	10	20
PCC asia LLC									CL1075	China	0.32	0.0	14	21
300125	Slimtech Needlepunch 80gm m2 no scrim	yd	100% Polyester	unassigned	unassigned	MaterialFinishNone	unassigned							
Shinh-Taiwan									unassigned	Taiwan	0.48	0.0	21	21
Shinh-Vietnam									ADM300125	Vietnam	0.48	0.0	21	21
Everpia									K.E.F	Vietnam	0.5	0.0	15	20
YOUNGONE CORPORATION--Insulation									300125	Bangladesh	0.68	0.0	21	35
TP Absolon Inc.									300125	Vietnam	0.48	0.0	20	20
Shinh - Indonesia									NULB 80G/M2	Indonesia	0.48	0.0	21	21
113362	Recycled Thermarator	kg	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned							
TP Absolon Inc.									TBD	Vietnam	3.7	0.0	25	25
YOUNGONE CORPORATION--Insulation									TBD	Bangladesh	3.8	0.0	21	35
<b>Trim</b>														
011001	3mm (fits single dc size 3mm) Small Hard TPU Cordlock Stopper 1 clr CANNOT BE DONE IN CLEAR COLOR White color may have a yellowing issue	ea	100% TPU	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Nifco Taiwan Corporation									CLS3	Taiwan	0.0432	0.0	30	35

**Part Specifications with Approved Suppliers**

Line Slot: Powder Lite II Vest	State: Production	Season: F25
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest
Designer: dmauire	Developer: alicehan	LO Developer: kgokul
Fit Engineer: alicehan	Sourcing Manager: melissa.gallagher	



Design: F4MO208697	Sample LO:	Production LO: India	Vendor Master: INDIA,	Vendor Master: INDIA, INDIA,			
			Production LO: BANGLADES	Sourcing LO: INDIA			
			H, INDIA				
Style: WX7352	Material Style: 2086974	Style Description: Powder Lite™ II Vest	Pattern: EL19M8097	Base Size: M	Size Scale: S - XXL	Fit: Pan-EU Active	SMU Type: N/A

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
Unitex International Button Accessories Ltd									011001	China	0.0333	0.0322	32	32
Vietnam Trien Trieu (VTT)									486811	Vietnam	0.03	0.0	30	30
FGV - Shahi Exports Pvt. (SEP) Ltd.									011001	India	0.027	0.0	20	30
POONG HAN PLASTIC (BD) LIMITED									PHCOL-007	Bangladesh	0.0112	0.0	30	30
380083	2.5mm OD Stretch Drawcord Polyester/ 1 color	yd	55% Latex, 45% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm Outside Diameter: 2.5						
Gong Myung Korea									380083	South Korea	0.058	0.0	30	30
Elasticos Universales (Elitex)									R-16/3	Guatemala	0.15	0.0	0	30
Naturub Group of Companies									BBA-011577	Bangladesh	0.0538	0.0	30	30
Paiho Global									TRU0001	Taiwan	0.058	0.0	30	60
008166	1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)	yd	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: yd						
Chun Wo Ho Co. Ltd									320704	China	0.07	0.0	30	35
Gong Myung Korea									GM-8166	South Korea	0.0483	0.0	30	30
Paiho Global									008166	Taiwan	0.049	0.0	30	60
Naturub Group of Companies									BBA011534 (Multicolor) / BBA-011773 (Solid color)	Bangladesh	0.0442	0.0	15	25
FGV Sourced									008166	unassigned	0.0609	0.0	15	0
FGV - Shahi Exports Pvt. (SEP) Ltd.									008166	India	0.045	0.0	15	25
026906	SAME AS 420024 6mm ID Metal Finish Eyelet 1 clr finish. Use 059588 for enamel DTM color.	set	80% Brass, 20% Other Fibers	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Button International Company									026906	Taiwan	0.009	0.0148	30	40
Sungbo									026906	South Korea	0.0112	0.0	30	30
Vietnam Trien Trieu (VTT)									026906	Vietnam	0.03	0.0	0	15
Unitex International Button Accessories Ltd									420024	China	0.0129	0.0	35	40
ZHEJIANG WEIXING IMP AND EXP COMPANY LTD(SAB Zippers)									SABETCLB03	Bangladesh	0.011	0.0	20	20

### Part Specifications with Approved Suppliers

Line Slot: Powder Lite II Vest      State: Production      Season: F25  
 Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest  
 Designer: dmaguire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher  
 Fit Engineer: alicehan



Design:      F4MO208697      Sample LO:      Production LO: India      Vendor Master INDIA,      Vendor Master INDIA, INDIA,  
 Production LO: BANGLADES      Sourcing LO: INDIA  
 H, INDIA  
 Style      Material Style      Style      Pattern      Base Size      Size Scale      Fit      SMU Type  
 Description  
 WX7352      2086974      Powder Lite™      EL19M8097      M      S - XXL      Pan-EU Active      N/A  
 II Vest

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
059197	USE ONLY FOR ALL ADULTSIZES AND YOUTH S-XL 42mm x 8mm Lightweight Stripe woven ECO Hanger Loop DOWN 2 clr other colors w Director approval only	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Dong Young									DY-59197	South Korea	0.024	0.0	25	25
Avery Dennison Global									059197	China	0.024	0.0	30	30
025693	76mm (A) Columbia/Bug Logo Screenprint 1 clr	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
FGV Sourced									025693	unassigned	0.0	0.0	0	0
FGV - Sung Jin (SJI) EQ									76mm (A) Columbia/Bug Logo Screenprint 1 clr	unassigned	0.137	0.0	0	0
033748	60.9mm (size A) Omni-Heat Screenprint	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
079632	Coats Epic EV Tex 24	meter	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: tex						
Coats Global Thread									EV51120	unassigned	0.00048	0.0	0	0
008214	Coats ASTRA Spun Polyester Tex 27 40/2	meter	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: tex						
Coats Global Thread									EV65120	unassigned	0.0003	0.0	0	0
031940	4.5mm ID Toggle	ea	95% POM, 5% Stainless Steel	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Nifco Taiwan Corporation									FCL7AA	Taiwan	0.067	0.1	30	35
FGV - Shahi Exports Pvt. (SEP) Ltd.									031940	unassigned	0.066	0.0	30	40
002614	Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH	ea	100% Polyurethane	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Unitex International Button Accessories Ltd									002614	China	0.00559	0.0	28	40
FGV Sourced									002614	unassigned	0.0	0.0	0	0
Button International Company									002614	Taiwan	0.0013	0.0	35	40
Sungbo									002614	unassigned	0.0	0.0	0	0

### Part Specifications with Approved Suppliers

Line Slot: Powder Lite II Vest      State: Production      Season: F25  
 Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest  
 Designer: dmaguire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher  
 Fit Engineer: alicehan



Design: F4MO208697      Sample LO:      Production LO: India      Vendor Master: INDIA,      Vendor Master: INDIA, INDIA,  
 Production LO: BANGLADES      Sourcing LO: INDIA  
 H, INDIA  
 Style      Material Style      Style Description      Pattern      Base Size      Size Scale      Fit      SMU Type  
 WX7352      2086974      Powder Lite™ II Vest      EL19M8097      M      S - XXL      Pan-EU Active      N/A

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
360027	3/8 in Grosgrain Tape Poly 1 clr	yd	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm Width: 9.5						
Gong Myung Korea									360027	South Korea	0.068	0.0	30	30
Paiho Global									360027	Taiwan	0.068	0.0	30	60
Naturub Group of Companies									BND017368	Bangladesh	0.0616	0.0	30	45
FGV - Shahi Exports Pvt. (SEP) Ltd.									360027	India	0.059	0.0	18	25
Elasticos Universales (Elitex)									TBD	unassigned	0.095	0.0	20	30
360183	3/4 in W Foldover (3/8 to show) Woven Stretch Binding 1 clr FOR CAN STYLES PRODUCED IN VN use 110808	yd	86% Nylon, 14% Elastane	unassigned	unassigned	unassigned	unassigned	Size UM: mm Width: 0.75						
Sun Hod Enterprise Co Ltd (formerly Sang Hsin)									360183	Taiwan	0.14	0.168	30	30
Gong Myung Korea									360183	South Korea	0.136	0.163	30	30
Paiho Global									360183	Taiwan	0.16	0.0	30	60
Naturub Group of Companies									BLD-002550	Bangladesh	0.1328	0.0	30	30
002605	VSOL-56 DA8LH H3 OpenEnd Left-in AutoLk LargeHole AntSil Sldr/Pl. CAN BE USED FOR CHILDREN Metal content	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: in Length: 8.0						
YKK Global									VSOL-56 DA8LH H3	unassigned	0.2198	0.0	35	50
Ideal Fastener Global									DOL56-D56B-IP16	China	0.2117	0.0	21	28
003711	VSC-56 DA8LH H3 Vislon Closed AutoLk LargeHole AntSilver Sldr/Pl Metal content CAN BE USED FOR YOUTH	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: in Length: 4.0						
YKK Global									VSC-56 DA8LH H3	Taiwan	0.1649	0.0	35	50
Ideal Fastener Global									DC56-D56B-IP16	unassigned	0.1491	0.1518	21	28
059200	40mm CSC International Size Extended Woven ECO Loop Label for use with Hanger Loop	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Avery Dennison Global									059200	China	0.05714	0.0	30	30

## Part Specifications with Approved Suppliers

Line Slot: Powder Lite II Vest      State: Production      Season: F25  
 Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest  
 Designer: dmaguire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher  
 Fit Engineer: alicehan



Design: F4MO208697      Sample LO:      Production LO: India      Vendor Master: INDIA,      Vendor Master: INDIA, INDIA,  
 Production LO: BANGLADES      Sourcing LO: INDIA  
 H, INDIA  
 Style      Material Style      Style Description      Pattern      Base Size      Size Scale      Fit      SMU Type  
 WX7352      2086974      Powder Lite™ II Vest      EL19M8097      M      S - XXL      Pan-EU Active      N/A

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
Dong Young									DY-59200	South Korea	0.06	0.0	25	25
Manohar Filaments									23/11813/2	India	0.0461	0.0	30	30
067533	33mm Patent Care Content like 006564 ECO Booklet Fold label COO / wht/blk and Blk/White	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Dong Young									DY-067533	unassigned	0.038	0.0	0	30
Avery Dennison Global									067533	China	0.01881	0.0	30	30
Bao Shen (Apparel)									067533	Vietnam	0.019	0.0	7	21
Nexgen Packaging Global									067533	unassigned	0.0221	0.0	21	28
126966	Active Fit Swing Tag	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: in						
Hang Sang Press Co. Ltd									n/a	unassigned	0.023	0.0	0	0
Finotex El Salvador									FILE - 4885	El Salvador	0.016	0.0	21	28
097088	Columbia Omni-Heat Reflective, Omni-Shield Hangtag	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: cm						
121612	MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Bao Shen (Apparel)									n/a	unassigned	0.049	0.0	7	0
Avery Dennison Global									n/a	unassigned	0.04875	0.0	14	0
126967	Regular Fit Swing Tag	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: in						
Hang Sang Press Co. Ltd									n/a	unassigned	0.023	0.0	0	0
Finotex El Salvador									n/a	unassigned	0.016	0.0	21	28
980001	Polybag See Standard CCS 4200 for specifications	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Contractor									980001	unassigned	0.0	0.0	0	0
980010	UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardwear for instructions	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Hang Sang Press Co. Ltd									980010	Hong Kong	0.016	0.0	14	14
Avery Dennison Global									980010	China	0.01089	0.0	30	30





**Color BOM**

Line Slot: Powder Lite II Vest      State: Production      Season: F25  
 Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest  
 Designer: dmaguire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher  
 Fit Engineer: alicehan

Design: F4MO208697      Sample LO:      Production LO: India  
 Style Material Style      Style Description      Pattern      Base Size      Size Scale      Fit      SMU Type  
 WX7352      2086974      Powder Lite™ II Vest      EL19M8097      M      S - XXL      Pan-EU Active      N/A



Component	Details	Placement	Usage	Width	Marker Width	010-Black	262-Canoe, Black	375-Rain Forest	464-Collegiate Navy	624-Rich Wine, Black
<b>SAP Material Code</b>						208697101 0	208697526 2	208697137 5	208697146 4	208697262 4
						208697401 0	208697226 2	208697537 5	208697446 4	208697162 4
						208697501 0	208697126 2	208697237 5	208697546 4	208697462 4
						208697201 0	208697426 2	208697437 5	208697246 4	208697562 4
<b>SMU Accounts</b>						N/A	N/A	N/A	N/A	N/A
Shell 1	120360 PFC Free Version of 053534 Omni Shield Storm Lite DP II (Dull Face) Flat Taffeta 100% Polyester 172 X 122 PF50 SD x PF50 SD Cire Back - Double, Durable Water Repellent (80/10HL) C0 PFOA/PFOS Free MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA		0.59 yd	57.0	57	Black	Canoe	Rain Forest	Collegiate Navy	Rich Wine
Shell 2	120360 PFC Free Version of 053534 Omni Shield Storm Lite DP II (Dull Face) Flat Taffeta 100% Polyester 172 X 122 PF50 SD x PF50 SD Cire Back - Double, Durable Water Repellent (80/10HL) C0 PFOA/PFOS Free MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA		0.27 yd	57.0	57	Black	Black	Rain Forest	Collegiate Navy	Black

### Color BOM

Line Slot: Powder Lite II Vest	State: Production	Season: F25
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest
Designer: dmaguire	Developer: alicehan	LO Developer: kgokul
Fit Engineer: alicehan		Sourcing Manager: melissa.gallagher
Design: F4MO208697	Sample LO:	Production LO: India
Style: Material Style	Style Description	Pattern
WX7352	2086974	Powder Lite™ II Vest
	EL19M8097	
	M	S - XXL
		Fit: Pan-EU Active
		SMU Type: N/A



Component	Details	Placement	Usage	Width	Marker Width	010-Black	262-Canoe, Black	375-Rain Forest	464-Collegiate Navy	624-Rich Wine, Black
<b>SAP Material Code</b>						2086971010	2086975262	2086971375	2086971464	2086972624
						2086974010	2086972262	2086975375	2086974464	2086971624
						2086975010	2086971262	2086972375	2086975464	2086974624
						2086972010	2086974262	2086974375	2086972464	2086975624
Lining 1	073148 Windbreaker Cire Face Better OHR foil print Lining Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Face - Double MaterialCoatingNone MaterialLaminateNone 75.0 g/m2 Piece Dye/Jet NA		0.92 yd	56.0	56	Black	Black	Rain Forest	Collegiate Navy	Black
Lining 2	004476 FOR POCKETING AND YOUTH STYLES ONLY Chamois Touch Tricot 100% Polyester 28 Anti-pill (face), Brushed (Tech Face) 80.0 g/m2 Piece Dye/Jet NA		0.36 yd	60.0	60	Black	Black	Rain Forest	Collegiate Navy	Black
Lining 3	072367 Windbreaker Dyed Only Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Back - Double MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA		0.18 yd	56.0	56	Black	Black	Rain Forest	Collegiate Navy	Black

**Color BOM**

Line Slot: Powder Lite II Vest      State: Production      Season: F25  
 Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest  
 Designer: dmaguire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher  
 Fit Engineer: alicehan

Design: F4MO208697      Sample LO:      Production LO: India  
 Style Material Style      Style Description      Pattern      Base Size      Size Scale      Fit      SMU Type  
 WX7352      2086974      Powder Lite™ II Vest      EL19M8097      M      S - XXL      Pan-EU Active      N/A



Component	Details	Placement	Usage	Width	Marker Width	010-Black	262-Canoe, Black	375-Rain Forest	464-Collegiate Navy	624-Rich Wine, Black
<b>SAP Material Code</b>						208697101 0	208697526 2	208697137 5	208697146 4	208697262 4
						208697401 0	208697226 2	208697537 5	208697446 4	208697162 4
						208697501 0	208697126 2	208697237 5	208697546 4	208697462 4
						208697201 0	208697426 2	208697437 5	208697246 4	208697562 4
Binding 1	072367 Windbreaker Dyed Only Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Back - Double MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA		0.21 yd	56.0	56	Black	Black	Rain Forest	Collegiate Navy	Black
Interfacing 1	006492 Interlining Non-Woven Sew-In Medium Weight. Recycled version is 110670 Interlining 70% Polyester, 30% Viscose 36.0 g/m2		0.04 yd	60.0	60	White	White	White	White	White
Needlepunch 1	300125 Slimtech Needle punch 80gm m2 no scrim Non Woven 100% Polyester MaterialFinishNone 80.0 g/m2		0.04 yd	60.0	60	White	White	White	White	White
Insulation 1	113362 Recycled Thermanator Non Woven 100% Recycled Polyester 0.0 g/m2		0.14 kg	0.0	0	White	White	White	White	White
Bead 1	011001 3mm (fits single dc size 3mm) Small Hard TPU Cordlock Stopper 1 clr CANNOT BE DONE IN CLEAR COLOR White color may have a yellowing issue		2 ea	0.0	0	Black	Black	Grill	Collegiate Navy	Black

### Color BOM

Line Slot: Powder Lite II Vest	State: Production	Season: F25					
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest					
Designer: dmaquire	Developer: alicehan	LO Developer: kgokul					
Fit Engineer: alicehan	Sourcing Manager: melissa.gallagher						
Design: F4MO208697	Sample LO:	Production LO: India					
Style: Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type	
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A



Component	Details	Placement	Usage	Width	Marker Width	010-Black	262-Canoe, Black	375-Rain Forest	464-Collegiate Navy	624-Rich Wine, Black
<b>SAP Material Code</b>						2086971010	2086975262	2086971375	2086971464	2086972624
						2086974010	2086972262	2086975375	2086974464	2086971624
						2086975010	2086971262	2086972375	2086975464	2086974624
						2086972010	2086974262	2086974375	2086972464	2086975624
Drawcord-Cording-Laces 1	380083 2.5mm OD Stretch Drawcord Polyester/ 1 color Outside Diameter: 2.5		1.306 yd	0.0	0	Black	Black	Rain Forest	Collegiate Navy	Black
Drawcord-Cording-Laces 2	008166 1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)		0.583 yd	0.0	0	Black, Grill	Black, Grill	Grill, Columbia Grey	Collegiate Navy, Columbia Grey	Black, Grill
Eyelets-Grommets 1	026906 SAME AS 420024 6mm ID Metal Finish Eyelet 1 clr finish. Use 059588 for enamel DTM color.		2 set	0.0	0	Black Nickel Finish	Black Nickel Finish	Antique Silver Finish	Black Nickel Finish	Black Nickel Finish
Label Logo 1	059197 USE ONLY FOR ALL ADULT sizes AND YOUTH S-XL 42mm x 8mm Lightweight Stripe woven ECO Hanger Loop DOWN 2 clr other colors w Director approval only		1 ea	0.0	0	Columbia Grey, Grill	Columbia Grey, Grill	Columbia Grey, Grill	Columbia Grey, Grill	Columbia Grey, Grill
Screen Print 1	025693 76mm (A) Columbia/Bug Logo Screenprint 1 clr		1 ea	0.0	0	Columbia Grey	Columbia Grey	Columbia Grey	Columbia Grey	Columbia Grey
Screen Print 2	033748 60.9mm (size A) Omni-Heat Screenprint		1 ea	0.0	0	Columbia Grey	Columbia Grey	Columbia Grey	Columbia Grey	Columbia Grey
Thread 1	079632 Coats Epic EV Tex 24		505 meter	0.0	0	DTM	DTM	DTM	DTM	DTM
Thread 2	008214 Coats ASTRA Spun Polyester Tex 27 40/2		295 meter	0.0	0	DTM	DTM	DTM	DTM	DTM
Toggle 1	031940 4.5mm ID Toggle		2 ea	0.0	0	Black	Black	Grill	Collegiate Navy	Black
Washer 1	002614 Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH		2 ea	0.0	0	Clear	Clear	Clear	Clear	Clear

### Color BOM

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmauire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design:	F4MO208697	Sample LO:		Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A

Component	Details	Placement	Usage	Width	Marker Width	010-Black	262-Canoe, Black	375-Rain Forest	464-Collegiate Navy	624-Rich Wine, Black
<b>SAP Material Code</b>						2086971010	2086975262	2086971375	2086971464	2086972624
						2086974010	2086972262	2086975375	2086974464	2086971624
						2086975010	2086971262	2086972375	2086975464	2086974624
						2086972010	2086974262	2086974375	2086972464	2086975624
Webbing and Tape 1	360027 3/8 in Grosgrain Tape Poly 1 clr Width: 9.5		0.125 yd	0.0	0	Black	Black	Grill	Collegiate Navy	Black
Webbing and Tape 2	360183 3/4 in W Foldover (3/8 to show) Woven Stretch Binding 1 clr FOR CAN STYLES PRODUCED IN VN use 110808 Width: 0.75		1.264 yd	0.0	0	Black	Black	Rain Forest	Collegiate Navy	Black
Zipper 1	002605 VSOL-56 DA8LH H3 OpenEnd Left-in AutoLk LargeHole AntSil Sldr/PI. CAN BE USED FOR CHILDREN Metal content Length: 8.0		1 ea	0.0	0	Black	Black	Rain Forest	Collegiate Navy	Black
Zipper 2	003711 VSC-56 DA8LH H3 Vislon Closed AutoLk LargeHole AntSilver Sldr/PI Metal content CAN BE USED FOR YOUTH Length: 4.0		2 ea	0.0	0	Black	Black	Rain Forest	Collegiate Navy	Black
Label 1	059200 40mm CSC International Size Extended Woven ECO Loop Label for use with Hanger Loop		1 ea	0.0	0	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue
Label 2	067533 33mm Patent Care Content like 006564 ECO Booklet Fold label COO / wht/blk and Blk/White		1 ea	0.0	0	White, Black	White, Black	White, Black	White, Black	White, Black
Hangtag Package Part	126966 Active Fit Swing Tag		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork	Artwork
Hangtag Package Part	097088 Columbia Omni-Heat Reflective, Omni-Shield Hangtag		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork	Artwork

### Color BOM

Line Slot: Powder Lite II Vest		State: Production		Season: F25			
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest					
Designer: dmaquire	Developer: alicehan	LO Developer: kgokul		Sourcing Manager: melissa.gallagher			
Fit Engineer: alicehan							
Design: F4MO208697	Sample LO:	Production LO: India					
Style: WX7352	Material Style: 2086974	Style Description: Powder Lite™ II Vest	Pattern: EL19M8097	Base Size: M	Size Scale: S - XXL	Fit: Pan-EU Active	SMU Type: N/A



Component	Details	Placement	Usage	Width	Marker Width	010-Black	262-Canoe, Black	375-Rain Forest	464-Collegiate Navy	624-Rich Wine, Black
<b>SAP Material Code</b>						2086971010	2086975262	2086971375	2086971464	2086972624
						2086974010	2086972262	2086975375	2086974464	2086971624
						2086975010	2086971262	2086972375	2086975464	2086974624
						2086972010	2086974262	2086974375	2086972464	2086975624
Hangtag Package Part	121612 MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork	Artwork
Packaging 1	980001 Polybag See Standard CCS 4200 for specifications		1 ea	0.0	0	Stock	Stock	Stock	Stock	Stock
Packaging 2	980010 UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardwear for instructions		1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork	Artwork
Packaging 3	064194 Outer Carton for costing purpose only		1 ea	0.0	0	Stock	Stock	Stock	Stock	Stock

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## Colorless BOM

Line Slot: Powder Lite II Vest      State: Production      Season: F25  
 Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest  
 Designer: dmaquire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher  
 Fit Engineer: alicehan  
 Design: F4MO20869      Sample LO: 7      Production LO: India  
 Style: Material Style      Style Description      Pattern      Base Size      Size Scale      Fit      SMU Type  
 WX7352      2086974      Powder Lite™ II Vest      EL19M8097      M      S - XXL      Pan-EU Active      N/A



Component	Details	Placement	Usage	Width	Marker Width
<b>SAP Material Code</b>					
Shell 1	120360 PFC Free Version of 053534 Omni Shield Storm Lite DP II (Dull Face) Flat Taffeta 100% Polyester 172 X 122 PF50 SD x PF50 SD Cire Back - Double, Durable Water Repellent (80/10HL) C0 PFOA/PFOS Free MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA		0.59 yd	57.0	57
Shell 2	120360 PFC Free Version of 053534 Omni Shield Storm Lite DP II (Dull Face) Flat Taffeta 100% Polyester 172 X 122 PF50 SD x PF50 SD Cire Back - Double, Durable Water Repellent (80/10HL) C0 PFOA/PFOS Free MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA		0.27 yd	57.0	57
Lining 1	073148 Windbreaker Cire Face Better OHR foil print Lining Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Face - Double MaterialCoatingNone MaterialLaminateNone 75.0 g/m2 Piece Dye/Jet NA		0.92 yd	56.0	56
Lining 2	004476 FOR POCKETING AND YOUTH STYLES ONLY Chamois Touch Tricot Tricot 100% Polyester 28 Anti-pill (face), Brushed (Tech Face) 80.0 g/m2 Piece Dye/Jet NA		0.36 yd	60.0	60
Lining 3	072367 Windbreaker Dyed Only Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Back - Double MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA		0.18 yd	56.0	56

## Colorless BOM

Line Slot: Powder Lite II Vest      State: Production      Season: F25  
 Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest  
 Designer: dmaquire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher  
 Fit Engineer: alicehan

Design: F4MO20869      Sample LO: 7      Production LO: India

Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A



Component	Details	Placement	Usage	Width	Marker Width
<b>SAP Material Code</b>					
Binding 1	072367 Windbreaker Dyed Only Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Back - Double MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA		0.21 yd	56.0	56
Interfacing 1	006492 Interlining Non-Woven Sew-In Medium Weight. Recycled version is 110670 Interlining 70% Polyester, 30% Viscose 36.0 g/m2		0.04 yd	60.0	60
Needlepunch 1	300125 Slimtech Needlepatch 80gm m2 no scrim Non Woven 100% Polyester MaterialFinishNone 80.0 g/m2		0.04 yd	60.0	60
Insulation 1	113362 Recycled Thermarator Non Woven 100% Recycled Polyester 0.0 g/m2		0.14 kg	0.0	0
Bead 1	011001 3mm (fits single dc size 3mm) Small Hard TPU Cordlock Stopper 1 clr CANNOT BE DONE IN CLEAR COLOR White color may have a yellowing issue		2 ea	0.0	0
Drawcord-Cording-Laces 1	380083 2.5mm OD Stretch Drawcord Polyester/ 1 color Outside Diameter: 2.5		1.306 yd	0.0	0
Drawcord-Cording-Laces 2	008166 1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)		0.583 yd	0.0	0
Eyelets-Grommets 1	026906 SAME AS 420024 6mm ID Metal Finish Eyelet 1 clr finish. Use 059588 for enamel DTM color.		2 set	0.0	0
Label Logo 1	059197 USE ONLY FOR ALL ADULT sizes AND YOUTH S-XL 42mm x 8mm Lightweight Stripe woven ECO Hanger Loop DOWN 2 clr other colors w Director approval only		1 ea	0.0	0
Screen Print 1	025693 76mm (A) Columbia/Bug Logo Screenprint 1 clr		1 ea	0.0	0
Screen Print 2	033748 60.9mm (size A) Omni-Heat Screenprint		1 ea	0.0	0
Thread 1	079632 Coats Epic EV Tex 24		505 meter	0.0	0
Thread 2	008214 Coats ASTRA Spun Polyester Tex 27 40/2		295 meter	0.0	0
Toggle 1	031940 4.5mm ID Toggle		2 ea	0.0	0



## Colorless BOM



Line Slot: Powder Lite II Vest      State: Production      Season: F25

Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest

Designer: dmaquire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher

Fit Engineer: alicehan

Design: F4MO20869      Sample LO: 7      Production LO: India

Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A

Component	Details	Placement	Usage	Width	Marker Width
<b>SAP Material Code</b>					
Washer 1	002614 Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH		2 ea	0.0	0
Webbing and Tape 1	360027 3/8 in Grosgrain Tape Poly 1 clr Width: 9.5		0.125 yd	0.0	0
Webbing and Tape 2	360183 3/4 in W Foldover (3/8 to show) Woven Stretch Binding 1 clr FOR CAN STYLES PRODUCED IN VN use 110808 Width: 0.75		1.264 yd	0.0	0
Zipper 1	002605 VSOL-56 DA8LH H3 OpenEnd Left-in AutoLk LargeHole AntSil Sldr/Pl. CAN BE USED FOR CHILDREN Metal content Length: 8.0		1 ea	0.0	0
Zipper 2	003711 VSC-56 DA8LH H3 Vislon Closed AutoLk LargeHole AntSilver Sldr/Pl Metal content CAN BE USED FOR YOUTH Length: 4.0		2 ea	0.0	0
Label 1	059200 40mm CSC International Size Extended Woven ECO Loop Label for use with Hanger Loop		1 ea	0.0	0
Label 2	067533 33mm Patent Care Content like 006564 ECO Booklet Fold label COO / wht/blk and Blk/White		1 ea	0.0	0
Hangtag Package Part	126966 Active Fit Swing Tag		1 ea	0.0	0
Hangtag Package Part	097088 Columbia Omni-Heat Reflective, Omni-Shield Hangtag		1 ea	0.0	0
Hangtag Package Part	121612 MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.		1 ea	0.0	0
Packaging 1	980001 Polybag See Standard CCS 4200 for specifications		1 ea	0.0	0
Packaging 2	980010 UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardwear for instructions		1 ea	0.0	0
Packaging 3	064194 Outer Carton for costing purpose only		1 ea	0.0	0

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## Color Specification

Line Slot: Powder Lite II Vest	State: Production	Season: F25
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest
Designer: dmaguire	Developer: alicehan	LO Developer: kkokul
Fit Engineer: alicehan		Sourcing Manager: melissa.gallagher
Design: F4MO208697	Sample LO:	Production LO: India
Style: Material Style	Style Description	Pattern
WX7352	2086974	Powder Lite™ II Vest
	Base Size	Size Scale
	M	S - XXL
	Fit	SMU Type
	Pan-EU Active	N/A



Component - Material	010-Black	262-Canoe, Black	375-Rain Forest	464-Collegiate Navy	624-Rich Wine, Black
Shell 1 - 120360	Black	Canoe	Rain Forest	Collegiate Navy	Rich Wine
Shell 2 - 120360	Black	Black	Rain Forest	Collegiate Navy	Black
Lining 1 - 073148					
Lining 2 - 004476					
Lining 3 - 072367					
Binding 1 - 072367					
Drawcord-Cording-Laces 1 - 380083					
Webbing and Tape 2 - 360183					
Zipper 1 - 002605					
Zipper 2 - 003711					
Interfacing 1 - 006492	White	White	White	White	White
Needlepunch 1 - 300125	Black	Black	Grill	Collegiate Navy	Black
Insulation 1 - 113362					
Bead 1 - 011001					
Toggle 1 - 031940	Black	Black	Grill	Collegiate Navy	Black
Webbing and Tape 1 - 360027	Black, Grill	Black, Grill	Grill, Columbia Grey	Collegiate Navy, Columbia Grey	Black, Grill
Drawcord-Cording-Laces 2 - 008166	Black Nickel Finish	Black Nickel Finish	Antique Silver Finish	Black Nickel Finish	Black Nickel Finish
Eyelets-Grommets 1 - 026906	Columbia Grey, Grill	Columbia Grey, Grill	Columbia Grey, Grill	Columbia Grey, Grill	Columbia Grey, Grill
Label Logo 1 - 059197	Columbia Grey	Columbia Grey	Columbia Grey	Columbia Grey	Columbia Grey
Screen Print 1 - 025693	DTM	DTM	DTM	DTM	DTM
Screen Print 2 - 033748					
Thread 1 - 079632	Clear	Clear	Clear	Clear	Clear
Thread 2 - 008214	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue
Washer 1 - 002614	White, Black	White, Black	White, Black	White, Black	White, Black
Label 1 - 059200	Artwork	Artwork	Artwork	Artwork	Artwork
Label 2 - 067533					
Hangtag Package Part - 126966					
Hangtag Package Part - 097088					
Hangtag Package Part - 121612					
Packaging 2 - 980010	Stock	Stock	Stock	Stock	Stock
Packaging 1 - 980001					
Packaging 3 - 064194					

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### Costing BOM

Line Slot: Powder Lite II Vest		State: Production		Season: F25			
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest					
Designer: dmaguire	Developer: alicehan	LO Developer: kgokul		Sourcing Manager: melissa.gallagher			
Fit Engineer: alicehan							
Design:	F4MO208697	Sample LO:		Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A



Colorway Number	Color Way	FOB Material	CIF Material	FOB Trim	CIF Trim	Allowance %	Total FOB	Total CIF
010	Black	4.607	0.000	1.916	0.000	0.0	6.523	0.000
262	Canoe, Black	4.607	0.000	1.916	0.000	0.0	6.523	0.000
375	Rain Forest	4.607	0.000	1.916	0.000	0.0	6.523	0.000
464	Collegiate Navy	4.607	0.000	1.916	0.000	0.0	6.523	0.000
624	Rich Wine, Black	4.607	0.000	1.916	0.000	0.0	6.523	0.000

### Costing BOM

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design: F4MO208697  
 Style: Material Style  
 WX7352 2086974

Sample LO:  
 Style Description Pattern  
 Powder Lite™ II EL19M8097  
 Vest

Production LO: India  
 Base Size Size Scale Fit SMU Type  
 M S - XXL Pan-EU Active N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Shell 1	120360	PFC Free Version of 053534 Omni Shield Storm Lite DP II (Dull Face)	57.0	YOUNGO NE CORPOR ATION-- Fabric division	Y	Banglade sh	India	yd	0.0	1.73	0.0	0.590	3	1.051	0.000
Shell 2	120360	PFC Free Version of 053534 Omni Shield Storm Lite DP II (Dull Face)	57.0	YOUNGO NE CORPOR ATION-- Fabric division	Y	Banglade sh	India	yd	0.0	1.73	0.0	0.270	5	0.490	0.000
Lining 1	073148	Windbreaker Cire Face Better OHR foil print Lining	56.0	Shanghai Jiuyu Textile Technolo gy Co Ltd	N	China	Taiwan- Taipei	yd	2.08	1.93	0.0	0.920	3	1.829	0.000

### Costing BOM

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design: F4MO208697  
 Style: Material Style  
 WX7352 2086974

Sample LO:  
 Style Description Pattern  
 Powder Lite™ II EL19M8097  
 Vest

Production LO: India  
 Base Size: M  
 Size Scale: S - XXL  
 Fit: Pan-EU Active  
 SMU Type: N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Lining 2	004476	FOR POCKETING AND YOUTH STYLES ONLY Chamois Touch Tricot	60.0	Haren Textiles Pvt. Ltd.	Y	India	India	yd	0.0	0.68	0.0	0.360	7	0.262	0.000
Lining 3	072367	Windbreaker Dyed Only	56.0	Shanghai Jiuyu Textile Technology Co Ltd	N	China	Taiwan-Taipei	yd	1.15	1.0	0.0	0.180	5	0.189	0.000
Binding 1	072367	Windbreaker Dyed Only	56.0	Shanghai Jiuyu Textile Technology Co Ltd	N	China	Taiwan-Taipei	yd	1.15	1.0	0.0	0.210	5	0.220	0.000
Interfacing 1	006492	Interlining Non-Woven Sew-In Medium Weight. Recycled version is 110670	60.0	PCC asia LLC	N	China	India	yd	0.0	0.32	0.0	0.040	3	0.013	0.000

### Costing BOM

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design: F4MO208697  
 Style: Material Style  
 WX7352 2086974

Sample LO:  
 Style Description Pattern  
 Powder Lite™ II EL19M8097  
 Vest

Production LO: India  
 Base Size: M  
 Size Scale: S - XXL  
 Fit: Pan-EU Active  
 SMU Type: N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Needlepunch 1	300125	Slimtech Needlepunch 80gm m2 no scrim	60.0	Everpia	Y	Vietnam	Taiwan-Taipei	yd	0.0	0.5	0.0	0.040	3	0.021	0.000
Insulation 1	113362	Recycled Therमारator	0.0	YOUNGO NE CORPOR ATION-- Insulation	Y	Banglade sh	India	kg	0.0	3.8	0.0	0.140	0	0.532	0.000
Bead 1	011001	3mm (fits single dc size 3mm) Small Hard TPU Cordlock Stopper 1 clr CANNOT BE DONE IN CLEAR COLOR White color may have a yellowing issue	0.0	FGV - Shahi Exports Pvt. (SEP) Ltd.	Y	India	India	ea	0.0	0.027	0.0	2.000	2.0	0.055	0.000

### Costing BOM

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 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design: F4MO208697  
 Style: Material Style  
 WX7352 2086974

Sample LO:  
 Style Description: Powder Lite™ II Vest  
 Pattern: EL19M8097

Production LO: India  
 Base Size: M  
 Size Scale: S - XXL

Fit: Pan-EU Active  
 SMU Type: N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Drawcord-Cording-Laces 1	380083	2.5mm OD Stretch Drawcord Polyester/ 1 color	0.0	Paiho Global	N	Taiwan	Taiwan-Taipei	yd	0.0	0.058	0.0	1.306	7.0	0.081	0.000
Drawcord-Cording-Laces 2	008166	1.5mm non stretch drawcord w/ticks 2 clr (ECO version use 082935)	0.0	Paiho Global	N	Taiwan	Taiwan-Taipei	yd	0.0	0.049	0.0	0.583	7.0	0.031	0.000
Eyelets-Grommets 1	026906	SAME AS 420024 6mm ID Metal Finish Eyelet 1 clr finish. Use 059588 for enamel DTM color.	0.0	Unitex International Button Accessories Ltd	N	China	Portland	set	0.01	0.0129	0.0	2.000	3.0	0.027	0.000

### Costing BOM

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
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 Fit Engineer: alicehan

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 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design: F4MO208697  
 Style: Material Style  
 WX7352 2086974

Sample LO:  
 Style Description Pattern  
 Powder Lite™ II EL19M8097  
 Vest

Production LO: India  
 Base Size: M  
 Size Scale: S - XXL  
 Fit: Pan-EU Active  
 SMU Type: N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Label Logo 1	059197	USE ONLY FOR ALL ADULTSIZES AND YOUTH S-XL 42mm x 8mm Lightweight Stripe woven ECO Hanger Loop DOWN 2 clr other colors w Director approval only	0.0	Avery Dennison Global	N	China	Portland	ea	0.0	0.024	0.0	1.000	5.0	0.025	0.000
Screen Print 1	025693	76mm (A) Columbia/Bug Logo Screenprint 1 clr	0.0	FGV Sourced	N	unassigned	Portland	ea	0.0	0.0	0.0	1.000	2.0	0.000	0.000
Screen Print 2	033748	60.9mm (size A) Omni-Heat Screenprint	0.0	FGV - APPARELTECH CO (ATC). LTD.	N	unassigned	Korea	ea	0.0	0.0	0.0	1.000	2.0	0.000	0.000



### Costing BOM

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kkokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design: F4MO208697  
 Style: Material Style  
 WX7352 2086974

Sample LO:  
 Style Description Pattern  
 Powder Lite™ II EL19M8097  
 Vest

Production LO: India  
 Base Size Size Scale Fit SMU Type  
 M S - XXL Pan-EU Active N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Thread 1	079632	Coats Epic EV Tex 24	0.0	Coats Global Thread	N	unassigned	Portland	meter	0.0	0.00048	0.0	505.000	5.0	0.255	0.000
Thread 2	008214	Coats ASTRA Spun Polyester Tex 27 40/2	0.0	Coats Global Thread	N	unassigned	Portland	meter	0.0	0.0003	0.0	295.000	5.0	0.093	0.000
Toggle 1	031940	4.5mm ID Toggle	0.0	FGV - Shahi Exports Pvt. (SEP) Ltd.	Y	unassigned	India	ea	0.0	0.066	0.0	2.000	2.0	0.135	0.000
Washer 1	002614	Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH	0.0	Unitex International Button Accessories Ltd	N	China	Portland	ea	0.0	0.00559	0.0	2.000	3.0	0.012	0.000

### Costing BOM

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design: F4MO208697  
 Style Material Style  
 WX7352 2086974

Sample LO:  
 Style Description Pattern  
 Powder Lite™ II EL19M8097  
 Vest

Production LO: India  
 Base Size Size Scale Fit SMU Type  
 M S - XXL Pan-EU Active N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Webbing and Tape 1	360027	3/8 in Grosgrain Tape Poly 1 clr	0.0	FGV - Shahi Exports Pvt. (SEP) Ltd.	Y	India	India	yd	0.0	0.059	0.0	0.125	7.0	0.008	0.000
Webbing and Tape 2	360183	3/4 in W Foldover (3/8 to show) Woven Stretch Binding 1 clr FOR CAN STYLES PRODUCED IN VN use 110808	0.0	Paiho Global	N	Taiwan	Taiwan-Taipei	yd	0.0	0.16	0.0	1.264	7.0	0.216	0.000
Zipper 1	002605	VSOL-56 DA8LH H3 OpenEnd Left-in AutoLk LargeHole AntSil Sldr/Pl. CAN BE USED FOR CHILDREN Metal content	0.0	YKK Global	Y	unassigned	Portland	ea	0.0	0.2198	0.0	1.000	1.0	0.378	0.000

### Costing BOM

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
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Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design: F4MO208697  
 Style: Material Style  
 WX7352 2086974

Sample LO:  
 Style Description Pattern  
 Powder Lite™ II EL19M8097  
 Vest

Production LO: India  
 Base Size: M  
 Size Scale: S - XXL  
 Fit: Pan-EU Active  
 SMU Type: N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Zipper 2	003711	VSC-56 DA8LH H3 Vislon Closed AutoLk LargeHole AntSilver Sldr/Pl Metal content CAN BE USED FOR YOUTH	0.0	YKK Global	N	Taiwan	Portland	ea	0.0	0.1649	0.0	2.000	1.0	0.406	0.000
Label 1	059200	40mm CSC International Size Extended Woven ECO Loop Label for use with Hanger Loop	0.0	Avery Dennison Global	N	China	Portland	ea	0.0	0.05714	0.0	1.000	3.0	0.059	0.000
Label 2	067533	33mm Patent Care Content like 006564 ECO Booklet Fold label COO / wht/blk and Blk/White	0.0	Avery Dennison Global	N	China	Portland	ea	0.0	0.01881	0.0	1.000	3.0	0.019	0.000

### Costing BOM

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kkokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design: F4MO208697  
 Style: Material Style  
 WX7352 2086974

Sample LO:  
 Style Description Pattern  
 Powder Lite™ II EL19M8097  
 Vest

Production LO: India  
 Base Size Size Scale Fit SMU Type  
 M S - XXL Pan-EU Active N/A

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Hangtag Package Part	126966	Active Fit Swing Tag	0.0	Hang Sang Press Co. Ltd	N	unassigned	Portland	ea	0.0	0.023	0.0	1.000	3.0	0.024	0.000
Hangtag Package Part	121612	MSRP/UPC with RFID Specs for MSRP. Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.	0.0	Avery Dennison Global	N	unassigned	Portland	ea	0.0	0.04875	0.0	1.000	5.0	0.051	0.000
Hangtag Package Part	097088	Columbia Omni-Heat Reflective, Omni-Shield Hangtag	0.0	Hang Sang Press Co. Ltd	N	unassigned	Portland	ea	0.0	0.0287	0.0	1.000	3.0	0.030	0.000

### Costing BOM

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design: F4MO208697  
 Style: Material Style  
 WX7352 2086974

Sample LO:  
 Style Description Pattern  
 Powder Lite™ II EL19M8097  
 Vest

Production LO: India  
 Base Size Size Scale Fit SMU Type  
 M S - XXL Pan-EU Active N/A


Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Packaging 1	980001	Polybag See Standard CCS 4200 for specifications	0.0	Contractor	N	unassigned	Hong Kong	ea	0.0	0.0	0.0	1.000	3.0	0.000	0.000
Packaging 2	980010	UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/4401 and MHW4402 for Mt Hardware for instructions	0.0	Avery Dennison Global	Y	China	Portland	ea	0.0	0.01089	0.0	1.000	5.0	0.011	0.000
Packaging 3	064194	Outer Carton for costing purpose only	0.0	Contractor	N	unassigned	Hong Kong	ea	0.0	0.0	0.0	1.000	3.0	0.000	0.000

### Costing BOM

Line Slot: Powder Lite II Vest	State: Production	Season: F25					
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest					
Designer: dmaguire	Developer: alicehan	LO Developer: kgokul					
Fit Engineer: alicehan		Sourcing Manager: melissa.gallagher					
Design: F4MO208697	Sample LO:	Production LO: India					
Style Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type	
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A



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Instructions							
Line Slot: Powder Lite II Vest			State: Production		Season: F25		
Merchandise Division: Outerwear		Merchandise Collection: Trail		Product Class: Insulated Vest			
Designer: dmaguire		Developer: alicehan		LO Developer: kgokul		Sourcing Manager: melissa.gallagher	
Fit Engineer: alicehan							
Design: F4MO20869 7		Sample LO:		Production LO:		India	
Style		Material Style		Style Description		Pattern	
WX7352		2086974		Powder Lite™ II Vest		EL19M8097	
				M		S - XXL	
				Pan-EU Active		N/A	
							
Category	Subcategory	Description				Comments	
MISCELLANEOUS	MISC OTHER	SEE COMMENTS				ISO 401 or ISO 301 for armhole edgestitch.  If FGV picks ISO 301, please extend when applying the ISO 301 to give the topstitching some stretchiness.	
NOT SHOWN ON SKETCH	QUILTING INSTRUCTION	(SEE PATTERN FOR PLACEMENT AND QUANTITY)				See DETAIL SKETCH for quilting line widths	
BARTACKS	BARTACK FUNCTIONAL	LENGTH - SIZED TO FIT				(2) Bottom of CF zipper, (2) Top of CF zipper, (4/2) Hand pocket zippers, (2/1) Hem toggle tethers, (2/1) CB hanger loop - hidden.  (2/1) armhole binding joint at underarm.	

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## Care Report

Line Slot: Powder Lite II Vest	State: Production	Season: F25					
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest					
Designer: dmaquire	Developer: alicehan	LO Developer: kgokul					
Fit Engineer: alicehan		Sourcing Manager: melissa.gallagher					
Design: F4MO208697	Sample LO:	Production LO: India					
Style: Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type	
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A



Care Code: 1207		Color Way Number	Color Way Name
<b>English</b>	If present Close Hook and Loop Fastener, Use front loading, Machine Wash Cold Gentle, Gentle cycle, Down detergent recommended, Rinse Thoroughly, Wash Separately, Do Not Bleach, Tumble dry low with 2-3 clean tennis balls to restore fluff, Dry thoroughly, might require multiple cycles, Remove Promptly, Do Not Iron, Do Not Use Fabric Softener, Do Not Dryclean	010	Black
<b>French</b>	Le cas échéant, fermer la fermeture Velcro, Utiliser une machine à laver à chargement frontal, Lavage machine à froid, Cycle délicat, Cycle doux, en utilisant la lessive spéciale pour des articles en plumes, Rincer abondamment, Laver séparément, Ne pas utiliser d'eau de javel, Séchage machine à basse température avec 2-3 balles de tennis pour rétablir la peluche. , Secher complètement, plusieurs cycles peuvent être nécessaires. , Sortir immédiatement de la machine, Ne pas repasser, Ne pas utiliser d'assouplissant, Nettoyage à sec interdit	262	Canoe, Black
		375	Rain Forest
		464	Collegiate Navy
<b>German</b>	Falls vorhanden, Klettverschluss schließen, Frontlader-Waschmaschine benutzen, Schonwaschgang mit kaltem Wasser, Schonwaschgang, Feinwaschmittel empfohlen, Gründlich ausspülen, Separat waschen, Keine Bleichmittel verwenden, Trocknen im Wäschetrockner bei niedriger Temperatur mit 2 - 3 Tennisbällen zur Wiederherstellung der Lockerheit, Gründlich trocknen, mehrere Trocknerdurchgänge könnten notwendig sein, Sofort aus dem Trockner nehmen, Nicht bügeln, Keine Weichspüler verwenden, Nicht chemisch reinigen	624	Rich Wine, Black
<b>Portuguese</b>	Se presente, fechar o gancho e prendedor do cordão, Usar máquina de lavar roupa de carga frontal, Lavar à maquina com água fria, ciclo para roupas delicadas, Ciclo delicado. Recomenda-se o uso de detergente próprio para roupa com enchimento de penugem, Enxaguar bem, Lavar separadamente, Não alvejar, Secar em tambor rotativo a baixa temperatura com 2 ou 3 bolas de ténis para recuperar o amaciamento. , Secar bem, pode necessitar de vários ciclos., Remover prontamente, Não passar a ferro, Não usar amaciante, Não utilizar limpeza a seco		
<b>Spanish</b>	En su caso, cierre el velcro, Utilizar una lavadora de carga frontal, Lavar a maquina con agua fría, en ciclo delicado, Ciclo delicado. Se recomienda el uso de detergente para plumón., Enjuagar bien, Lavar por separado, No usar lejía, Usar secadora a temperatura baja con 2 o 3 pelotas de tenis para ahuecar el plumón., Secar completamente; puede necesitar múltiples ciclos., Retirar inmediatamente, No planchar, No usar suavizante de telas, No lavar en seco		
<b>Italian</b>	Se presente, chiudere la chiusura a strappo, Utilizzare una lavatrice a carico frontale, Lavare in lavatrice in acqua fredda, ciclo delicato, Ciclo delicato, si consiglia un detergente per piumino, Sciacquare abbondantemente, Lavare separatamente, Non candeggiare, Asciugare a tamburo a bassa temperatura con 2-3 palline da tennis pulite per ripristinare la voluminosità., Asciugare completamente, potrebbero essere necessari più cicli., Rimuovere tempestivamente, Non stirare, Non utilizzare ammorbidente, Non lavare a secco		
<b>Russian</b>	Если есть, застегнуть крючки, Используйте переднее загружающую стиральную машину, Щадящая машинная стирка в холодной воде, Щадящий режим, рекомендуется использовать средство для стирки пуховых изделий, Полоскать тщательно, Стирать отдельно, Не отбеливать, Сушите при низкой температуре, положив в барабан 2–3 чистых теннисных мячика, чтобы предотвратить скатывание пуха., Для тщательной сушки может потребоваться несколько циклов., Сразу убрать из сушилки, Не гладить, Не использовать кондиционер для тканей, Химчистка запрещена		
<b>Czech Republic</b>	Zapnout háčky a zipy, jsou-li přítomny, Použit přední plnění, Prání v pračce při nízké teplotě, jemný cyklus, Doporučen jemný cyklus a práci prostředek na péči, Důkladně vymáchat, Prát samostatně, Nebělit, Sušení v sušičce při nízké teplotě, se 2–3 čistými tenisovými míčky kvůli načechrání., Důkladně vysušit, může vyžadovat více cyklů., Ihned odepnout, Nežehlit, Nepoužívat aviváž, Nečistit chemicky		
<b>Hebrew</b>	אם ישנו, לסגור את הצמדן, להשתמש בפתח קדמי, כביסה במכונה במים קרים, כביסה עדינה, מחזור כביסה עדינה, מומלץ להשתמש במרכז כביסה לפרך, לשטוף ביסודיות, לכבס בנפרד, לא להלבין, לייבש במייבש כביסה בחום נמוך עם 2-3 כדורי טניס נקיים כדי להחזיר את התפוחה. , יש לייבש ביסודיות. ייתכן שידרושו מספר מחזורי ייבוש, להסיר מיד, לא לגהץ, לא להשתמש במרכז כביסה, לא לנקות בניקוי יבש		
<b>Hungarian</b>	Ha van az anyagon tépőzár, zárja be, Előltöltős mosógépet használjon, Géppel mossa, hideg vízzel, kímélő programmal, Kímélő program és tollpíhéhez való mosószer használata javasolt, Alaposan öblítse ki, Különválasztva mossa, Ne használjon fehérítőt, Szárítógépben alacsony hőfokon szárítsa 2-3 teniszlabdával, hogy ne csomósodjon a töltet., Alaposan szárítsa, ehhez előfordulhat, hogy több ciklusra is szükség lesz., Mosás után azonnal vegye ki a gépből, Ne vasalja, Ne használjon öblítőszer, Ne vegytisztítsa		
<b>Polish</b>	Zapiąć rzepy, jeśli są obecne., Stosować ładowanie z przodu, Prac w temperaturze nie przekraczającej 30°C, cykl delikatny, Zalecany jest delikatny cykl i detergent do odzieży puchowej, Spłukać dokładnie, Prac oddzielnie, Nie chlorować, Wysuszyć w suszarce bębnowej z 2–3 czystymi piłeczkami tenisowymi w celu przywrócenia puszystości. , Wysuszyć dokładnie, co może wymagać kilku cykli., Natychmiast usunąć, Nie prasować, Nie używać zmiękczacza do tkanin, Nie czyścić chemicznie		





### Care Report

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design:	F4MO208697	Sample LO:		Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A

**French Canadian**

Le cas échéant, fermer les fermetures autoagrippant, Utiliser une machine à laver à chargement frontal, Laver à la machine à l'eau froide, cycle délicat, Cycle délicat, détergent pour duvet recommandé, Rincer soigneusement, Laver séparément, Ne pas utiliser d'agent de blanchiment, Séchage par culbutage à basse température avec 2 ou 3 balles de tennis propres pour rétablir le volume, Sécher soigneusement, peut exiger plusieurs cycles, Retirer aussitôt sec, Ne pas repasser, Ne pas utiliser d'assouplisseur, Ne pas nettoyer à sec



## Content Report

Line Slot: Powder Lite II Vest	State: Production	Season: F25					
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest					
Designer: dmaguire	Developer: alicehan	LO Developer: kgokul					
Fit Engineer: alicehan		Sourcing Manager: melissa.gallagher					
Design: F4MO208697	Sample LO:	Production LO: India					
Style: WX7352	Material Style: 2086974	Style Description: Powder Lite™ II Vest	Pattern: EL19M8097	Base Size: M	Size Scale: S - XXL	Fit: Pan-EU Active	SMU Type: N/A



CONTENT CODE: OZ7		Color Way Number	Color Way Name
Shell: 100% Polyester		010	Black
Lining: 100% Polyester		464	Collegiate Navy
Insulation: 100% Recycled Polyester Exclusive of Trimming		262	Canoe, Black
<b>FRENCH</b>	<b>Extérieur:</b> 100% Polyester <b>Doublure:</b> 100% Polyester <b>Isolation:</b> 100% Polyester recyclé Sauf les bordures	375	Rain Forest
<b>GERMAN</b>	<b>Außenhülle:</b> 100% Polyester <b>Futter:</b> 100% Polyester <b>Isolierung:</b> 100% Recycled Polyester Ohne Besatz	624	Rich Wine, Black
<b>PORTUGUESE</b>	<b>Exterior:</b> 100% Poliéster <b>Revestimento:</b> 100% Poliéster <b>Isolamento:</b> 100% Poliéster reciclado Sem orlas		
<b>SPANISH</b>	<b>Cubierta:</b> 100% Poliéster <b>Revestimiento:</b> 100% Poliéster <b>Aislamiento:</b> 100% Poliéster reciclado Exclusivo de los ribetes		
<b>ITALIAN</b>	<b>Guscio esterno:</b> 100% Poliestere <b>Fodera:</b> 100% Poliestere <b>Isolante:</b> 100% Poliestere riciclato Ad eccezione dei bordini		
<b>RUSSIAN</b>	<b>Оболочка:</b> 100% Полиэфир <b>Подклад:</b> 100% Полиэфир <b>Утеплитель :</b> 100% Утилизированный полиэфир Без дополнительных деталей		
<b>CZECH REPUBLICAN</b>	<b>Skořepina:</b> 100% Polyester <b>Podšívka:</b> 100% Polyester <b>Izolace:</b> 100% Recyklovaný polyester Bez nášivek		
<b>HEBREW</b>	<b>מעטפת חיצונית:</b> 100% פוליאסטר <b>בטנה:</b> 100% פוליאסטר <b>בידוד:</b> 100% פוליאסטר ממוחזר ללא קישוט		
<b>HUNGARIAN</b>	<b>Külső:</b> 100% Poliészter <b>Bélés:</b> 100% Poliészter <b>Bélés:</b> 100% Újrahasznosított poliészter Szegélydiszen kívül		
<b>POLISH</b>	<b>Powłoka:</b> 100% Poliester <b>Podszewka:</b> 100% Poliester <b>Izolacja:</b> 100% Poliester z recyklingu Wylęczając naszywki		

## Content Report

Line Slot: Powder Lite II Vest	State: Production	Season: F25					
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest					
Designer: dmaguire	Developer: alicehan	LO Developer: kgokul					
Fit Engineer: alicehan		Sourcing Manager: melissa.gallagher					
Design: F4MO208697	Sample LO:	Production LO: India					
Style: Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type	
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A



<b>PORTUGUESE BRAZIL</b>	<b>Exterior:</b>	100% Poliéster
	<b>Forro:</b>	100% Poliéster
	<b>Isolamento:</b>	100% Poliéster reciclado Sem adornos
<b>SLOVAKIAN</b>	<b>Plášť:</b>	100% Polyester
	<b>Podšívka:</b>	100% Polyester
	<b>Izolácia:</b>	100% Recyklovaný polyester Okrem lemovania
<b>SLOVENIAN</b>	<b>Lupina:</b>	100% Poliester
	<b>Podloga:</b>	100% Poliester
	<b>Izolacija:</b>	100% Reciklirani poliester Brez obrezovanja
<b>SPANISH LATIN AMERICAN</b>	<b>Cubierta:</b>	100% Poliéster
	<b>Revestimiento:</b>	100% Poliéster
	<b>Aislamiento:</b>	100% Poliéster reciclado Exclusivo de los ribetes
<b>TURKISH</b>	<b>Kabuk:</b>	100% Polyester
	<b>Astar:</b>	100% Polyester
	<b>Yalitim:</b>	100% Geri Dönüşümlü Polyester Süsler Hariç
<b>CHINESE SIMPLIFIED</b>	<b>外壳:</b>	100% 聚酯
	<b>衬里:</b>	100% 聚酯
	<b>绝缘:</b>	100% 可回收聚酯纤维 不包括装饰品
<b>CHINESE TRADITIONAL</b>	<b>外殼:</b>	100% 聚酯
	<b>襯裡:</b>	100% 聚酯
	<b>絕緣:</b>	100% 可回收聚酯纖維 不包括裝飾品
<b>JAPANESE</b>	<b>シェル:</b>	100% ポリエステル
	<b>裏地:</b>	100% ポリエステル
	<b>断熱材:</b>	100% リサイクルポリエステル 装飾品を除く
<b>KOREAN</b>	:	100%
	:	100%
	:	100%
<b>DANISH</b>	<b>Skal:</b>	100% Polyester
	<b>Foring:</b>	100% Polyester
	<b>Isolering:</b>	100% Genbrugt polyester Inkluderer ikke kant

## Content Report

Line Slot: Powder Lite II Vest		State: Production		Season: F25			
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest					
Designer: dmaguire	Developer: alicehan	LO Developer: kgokul		Sourcing Manager: melissa.gallagher			
Fit Engineer: alicehan							
Design:	F4MO208697	Sample LO:	Production LO: India				
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A



<b>NORWEGIAN</b>	<b>Skall:</b> 100% Polyester <b>Foring:</b> 100% Polyester <b>Isolasjon:</b> 100% Resirkulert polyester Eksklusiv trimming
<b>SWEDISH</b>	<b>Ytterdel:</b> 100% Polyester <b>Foder:</b> 100% Polyester <b>Isolering:</b> 100% Återvunnen polyester Utan trimming
<b>DUTCH</b>	<b>Schelp:</b> 100% Polyester <b>Bekleding:</b> 100% Polyester <b>Isolatie:</b> 100% Gerecyclede polyester Exclusief trimmen
<b>FRENCH CANADIAN</b>	<b>Extérieur:</b> 100% Polyester <b>Doubleure:</b> 100% Polyester <b>Isolant:</b> 100% Polyester recyclé Exclut les bordures

### Pattern Piece Detail



Line Slot: Powder Lite II Vest      State: Production      Season: F25

Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest

Designer: dmaguire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher

Fit Engineer: alicehan

Design: F4MO20869      Sample LO:      Production LO: India

Style      Material Style      Style Description      Pattern      Base Size      Size Scale      Fit      SMU Type

WX7352      2086974      Powder Lite™ II Vest      EL19M8097      M      S - XXL      Pan-EU Active      N/A

#### EL19M8097 -

Component	Quantity	Long Description	Abbreviation	Code
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## Measurements

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Design:	F4MO208697	Sample LO:		Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A

Sort Order	Use	Type	Placement	(+/-)	S	M	L	XL	XXL	
Grade Rule: CSC Mens Outerwear Tops - XXS-XXL (M) - NT - Block: null										
1101.0	CHEST WIDTH - circumference - 1 inch down from armhole seam	QC	Graded		0.0	40.0	<b>43.0</b>	47.0	51.0	55.0
1301.0	WAIST WIDTH POSITION - from CB neck seam		Graded		0.0	18.25	<b>18.5</b>	18.75	19.0	19.25
1400.0	WAIST WIDTH - circumference	QC	Graded		0.0	38.0	<b>41.0</b>	45.0	49.0	53.0
1610.0	SWEEP WIDTH - circumference	QC	Graded		0.0	39.0	<b>42.0</b>	46.0	50.0	54.0
2003.0	BACK BODY LENGTH - CB neck to edge of hem - group grade	QC	Graded		0.0	28.0	<b>28.0</b>	29.0	29.0	30.0
2204.0	SHOULDER WIDTH - Natural Shoulder - edge to edge	QC	Graded		0.0	16.0	<b>17.0</b>	18.25	19.5	20.75
2504.0	ARMHOLE (Relaxed) - circumference	QC	Graded		0.0	19.0	<b>20.0</b>	21.25	22.5	23.75
2505.0	ARMHOLE (Extended) - circumference	QC	Graded		0.0	21.0	<b>22.0</b>	23.25	24.5	25.75
2581.0	SIDE SEAM LENGTH - underarm seam to hem edge	QC	Varies By Style		0.25	19.0	<b>18.5</b>	19.0	18.75	19.5
3450.0	NECK CIRCUMFERENCE - at seam	QC	Graded		0.0	21.25	<b>22.0</b>	23.0	24.0	25.0
3600.0	COLLAR LENGTH - at top	QC	Graded		0.0	21.25	<b>22.0</b>	23.0	24.0	25.0
3650.0	COLLAR HEIGHT - at CB	QC	Graded		0.0	3.0	<b>3.0</b>	3.0	3.0	3.0
3651.0	COLLAR HEIGHT - at CF	QC	Graded		0.0	3.25	<b>3.25</b>	3.25	3.25	3.25
9950.0	TOTAL DOWN WEIGHT - in grams	QC	Varies By Style		0.0	105.1	<b>112.4</b>	126.0	136.5	151.8
930.0	Drawcord-Cording-Laces 1		Component		0.0	44.0	<b>47.0</b>	51.0	55.0	59.0
960.0	Drawcord-Cording-Laces 2		Component		0.0	7.0	<b>7.0</b>	7.0	7.0	7.0

### Measurements

Line Slot: Powder Lite II Vest		State: Production		Season: F25			
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest					
Designer: dmaguire	Developer: alicehan	LO Developer: kgokul		Sourcing Manager: melissa.gallagher			
Fit Engineer: alicehan							
Design:	F4MO208697	Sample LO:		Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A



Sort Order		Use	Type	Placement	(+/-)	S	M	L	XL	XXL
3190.0	Webbing and Tape 1		Component		0.0	2.25	<b>2.25</b>	2.25	2.25	2.25
3210.0	Webbing and Tape 2		Component		0.0	20.0	<b>21.0</b>	22.25	23.5	24.75
3670.0	Zipper 1		Component		0.0	28.0	<b>28.0</b>	29.0	29.0	30.0
3690.0	Zipper 2		Component		0.0	8.0	<b>8.0</b>	8.5	8.5	9.0

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### Sales Sample Comments - WX7352

Line Slot: Powder Lite II Vest  
 Designer: dmaguire

Developer: alicehan

State: Production  
 LO Developer: kgokul

Season: F25  
 Sourcing Manager: melissa.gallagher



Style	Material Style	Style Description	Design	Pattern	Base Size	Size Scale	Sample LO	Production LO
WX7352	2086974	Powder Lite™ II Vest	F4MO208697	EL19M8097	M	S - XXL		India

Report #: 0000063661  
 Sample Sizes: M  
 Comments: CC 262/375

Office: India  
 Factory Code: SEP  
 Estimated First Buy Date:

Factory Name: SHAHI EXPORTS PVT. LTD.  
 Factory Country of Origin: India

#### MEASUREMENT CHART - SIZE M

Point of Measure	Use	Type	(+/-)	Requested	LO Actual	Difference	QA Actual	Difference
CHEST WIDTH - circumference - 1 inch down from armhole seam	QC	Graded	0.0	43.0				
WAIST WIDTH - circumference	QC	Graded	0.0	41.0				
SWEEP WIDTH - circumference	QC	Graded	0.0	42.0				
BACK BODY LENGTH - CB neck to edge of hem - group grade	QC	Graded	0.0	28.0				
SHOULDER WIDTH - Natural Shoulder - edge to edge	QC	Graded	0.0	17.0				
ARMHOLE (Relaxed) - circumference	QC	Graded	0.0	20.0				
ARMHOLE (Extended) - circumference	QC	Graded	0.0	22.0				
SIDE SEAM LENGTH - underarm seam to hem edge	QC	Varies By Style	0.25	18.5				
NECK CIRCUMFERENCE - at seam	QC	Graded	0.0	22.0				
COLLAR LENGTH - at top	QC	Graded	0.0	22.0				
COLLAR HEIGHT - at CB	QC	Graded	0.0	3.0				
COLLAR HEIGHT - at CF	QC	Graded	0.0	3.25				
TOTAL DOWN WEIGHT - in grams	QC	Varies By Style	0.0	112.4				

#### Liaison Office Comments rravi 9/20/2024 8:33:17 AM

Fabric

No comments

Trims

No comments

### Sales Sample Comments - WX7352

Line Slot: Powder Lite II Vest

State: Production

Season: F25

Designer: dmaguire

Developer: alicehan

LO Developer: kgokul

Sourcing Manager: melissa.gallagher



Style	Material Style	Style Description	Design	Pattern	Base Size	Size Scale	Sample LO	Production LO
WX7352	2086974	Powder Lite™ II Vest	F4MO208697	EL19M8097	M	S - XXL		India

Report #: 0000063661

Office: India

Factory Code: SEP

Factory Name: SHAHI EXPORTS PVT. LTD.

Sample Sizes: M

Estimated First Buy Date:

Factory Country of Origin: India

Comments: CC 262/375

#### Embellishment

No comments

#### Garment dye/Wash

N/A

#### Measurement

Within Tolerance.

#### Construction

- 1) Bottom hem shape off & Width uneven
- 2) CF zipper wavy

#### Product Developer Comments

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### Thumbnail

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan

Merchandise Collection: Trail  
 Developer: alicehan

State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul

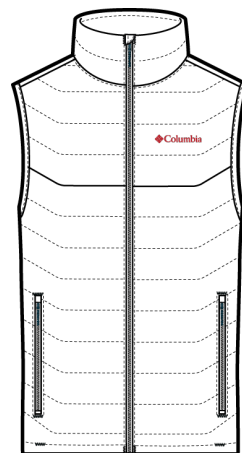
Season: F25  
 Sourcing Manager: melissa.gallagher

Design: F4MO208697  
 Style Material Style  
 WX7352 2086974

Sample LO:  
 Style Description Pattern  
 Powder Lite™ II EL19M8097  
 Vest

Production LO: India  
 Base Size Size Scale  
 M S - XXL

Fit SMU Type  
 Pan-EU Active N/A



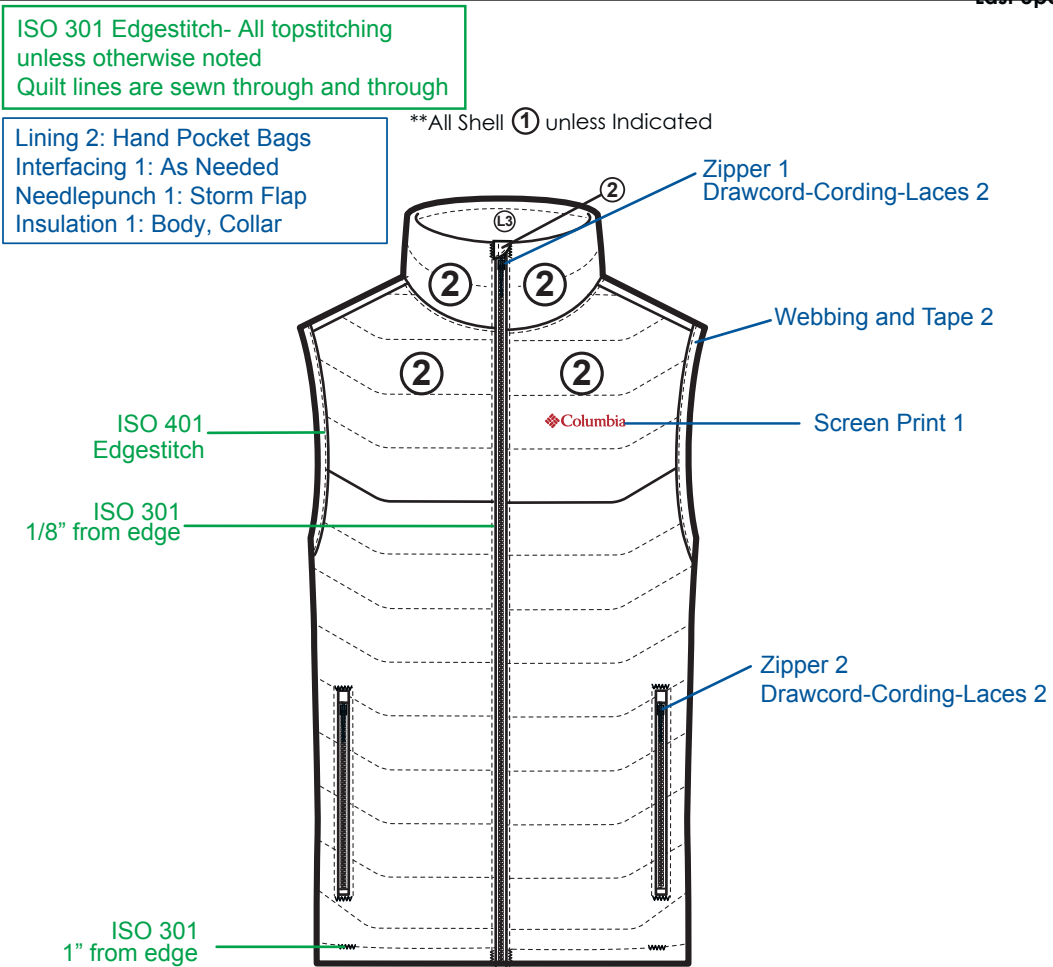
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## Technical

Line Slot: Powder Lite II Vest		State: Production		Season: F25			
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest					
Designer: dmaguire	Developer: alicehan	LO Developer: kgokul		Sourcing Manager: melissa.gallagher			
Fit Engineer: alicehan							
Design: F4MO20869 7	Sample LO:	Production LO:	India				
Style: WX7352	Material Style: 2086974	Style Description: Powder Lite™ II Vest	Pattern: EL19M8097	Base Size: M	Size Scale: S - XXL	Fit: Pan-EU Active	SMU Type: N/A



Last Updated: 01.05.23 WN



### Technical

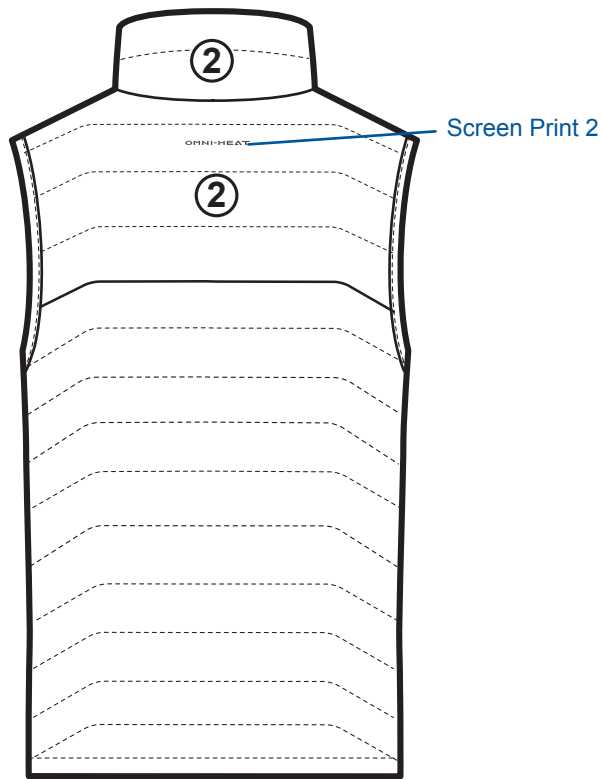
Line Slot: Powder Lite II Vest      State: Production      Season: F25  
 Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest  
 Designer: dmaguire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher  
 Fit Engineer: alicehan

Design:	F4MO20869 7	Sample LO:		Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A



Last Updated: 02.05.2021 SW

\*\*All Shell ① unless Indicated



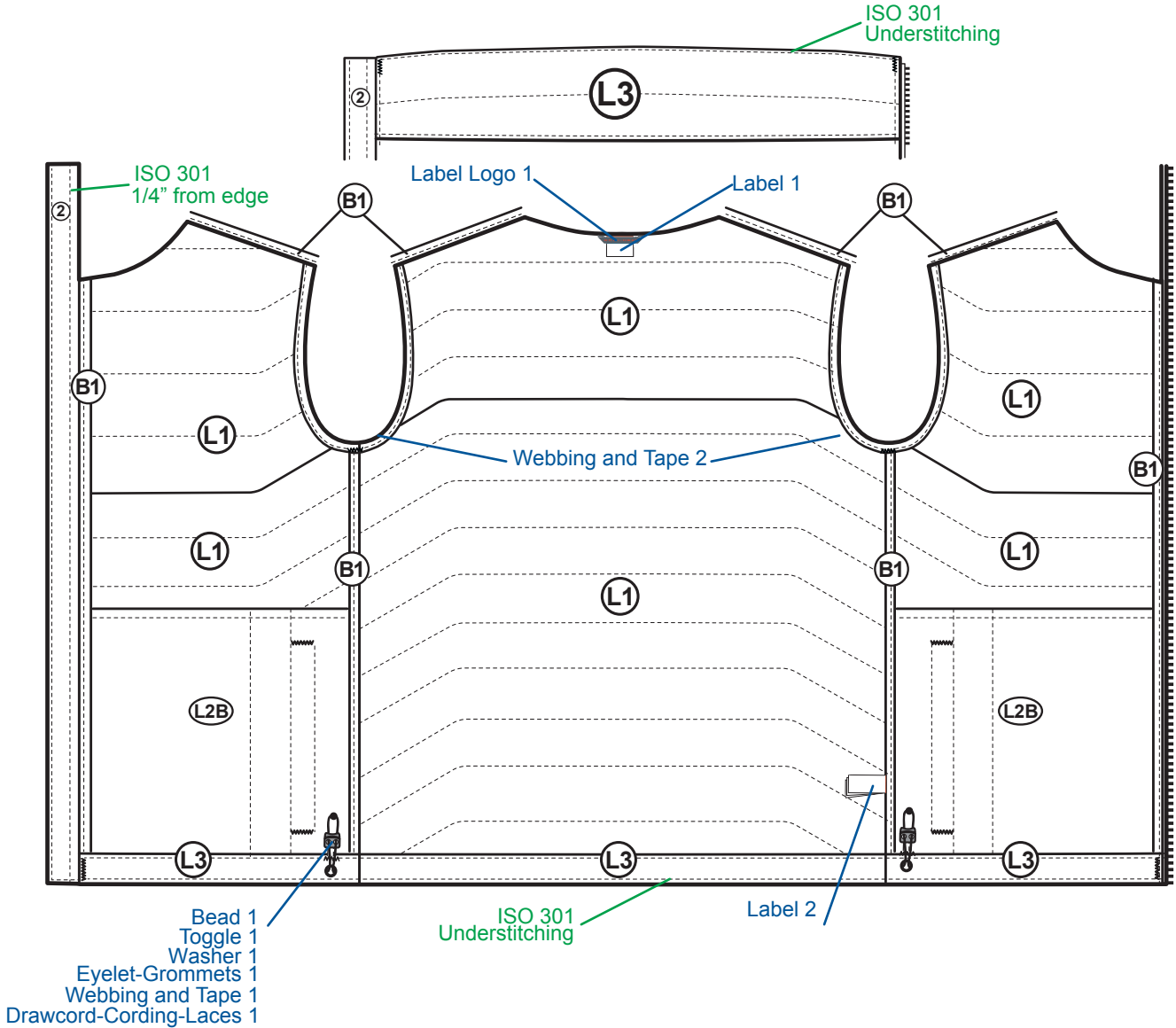
## Technical

Line Slot: Powder Lite II Vest		State: Production	Season: F25
Merchandise Division: Outerwear	Merchandise Collection: Trail	Product Class: Insulated Vest	
Designer: dmaguire	Developer: alicehan	LO Developer: kgokul	Sourcing Manager: melissa.gallagher
Fit Engineer: alicehan			



Design:	F4MO20869	Sample LO:	7	Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A

Last Update: 10/20/2024 11:00 AM



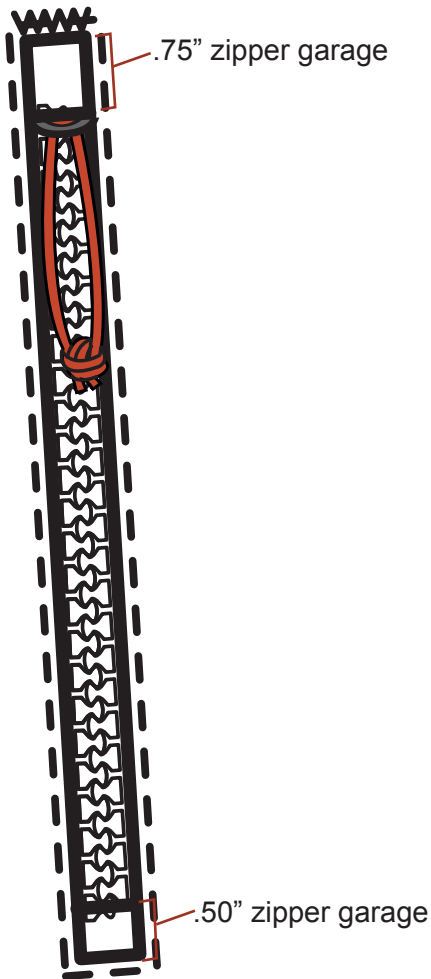
### Technical

Line Slot: Powder Lite II Vest  
 Merchandise Division: Outerwear  
 Designer: dmaguire  
 Fit Engineer: alicehan  
 Design: F4MO20869  
 Style: WX7352  
 Merchandise Collection: Trail  
 Developer: alicehan  
 Sample LO: 7  
 Material Style: 2086974  
 Style Description: Powder Lite™ II Vest  
 Pattern: EL19M8097  
 Base Size: M  
 State: Production  
 Product Class: Insulated Vest  
 LO Developer: kgokul  
 Sourcing Manager: melissa.gallagher  
 Season: F25  
 Production LO: India  
 Size Scale: S - XXL  
 Fit: Pan-EU Active  
 SMU Type: N/A

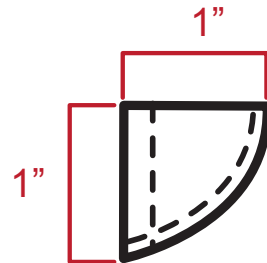


# Hand Pocket

DETAIL:  
Zipper Garage



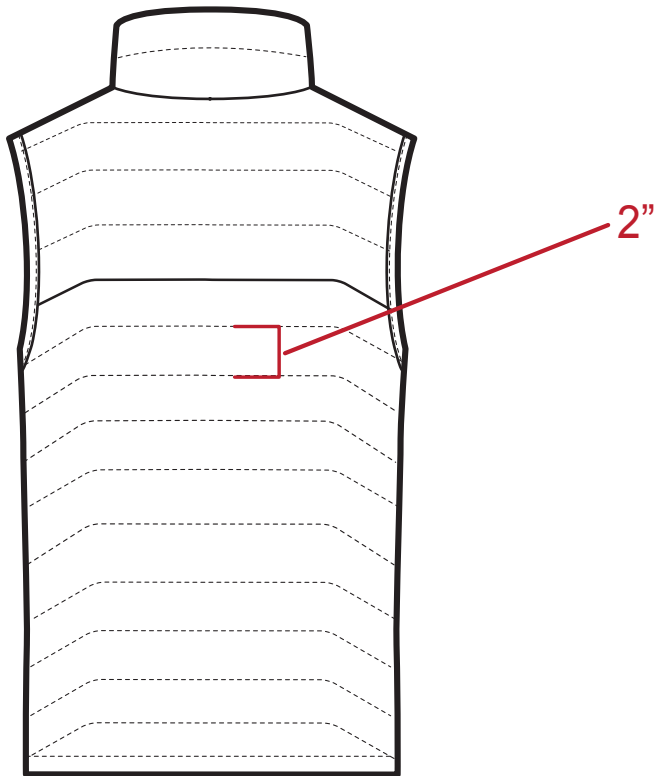
## Shell Fabric Chinguard



### Technical

Line Slot: Powder Lite II Vest      State: Production      Season: F25  
 Merchandise Division: Outerwear      Merchandise Collection: Trail      Product Class: Insulated Vest  
 Designer: dmaguire      Developer: alicehan      LO Developer: kgokul      Sourcing Manager: melissa.gallagher  
 Fit Engineer: alicehan

Design:	F4MO20869 7	Sample LO:		Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
WX7352	2086974	Powder Lite™ II Vest	EL19M8097	M	S - XXL	Pan-EU Active	N/A



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# Hangtag Package Report

Apparel Style: WX7352

Season: F25

Brand: Columbia

Merchandise Category: Outerwear

Merchandiser: kevin.wonnacott

Line Slot: Powder Lite II Vest

Sort Order: 1.0 Part: 126966 - Active Fit Swing Tag  
 Instruction: Swing tag to be placed on top of cover tag on same plastic stringer.

SKU	DATE	NAME	EXPIRES DATE
OP1490983	120966	OP1490983_126966_MT_Active Fit	10-18-23



SKU	DATE	NAME	EXPIRES DATE
Process Bar / Pieces Blue	126966	126966	
25" x 13" / 1050mm x 330mm		ApexCoat Coating On Cut, Iron patch	



Sort Order: 2.0 Part: 097088 - Columbia Omni-Heat Reflective, Omni-Shield Hangtag  
 Instruction: (Tag should be hung with 3" plastic loop stringer through lower left front pocket zipper pull)

SKU	DATE	NAME	EXPIRES DATE
OP385011	097088	OP385011_097088_CT_Columbia_OmniHeat Reflective_OmniShield	12-14-22



SKU	DATE	NAME	EXPIRES DATE
Process Bar / Pieces Blue	126966	126966	
25" x 13" / 1050mm x 330mm		ApexCoat Coating On Cut, Iron Patch	



Sort Order: 3.0 Part: 121612 - MSRP/UPC with RFID Specs for MSRP.  
 Please refer to VAS specs for any exceptions. MSRP required on all product shipping to the US.  
 Instruction:

