

Tech Pack	BOM/ST.REV/SKETCH/GRADED MSC/MSC.REV (SAMPLE/CM)	Description	BOM/STYLE REV/SKETCH/GRADED MSC/MSC REV SAMPLE Phase	Missing TDS
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Message

TECH PACK SAMPLE

Disclaimer Text

Any information set forth within this tech pack is intended for design and sample production purposes only and does not establish any financial or other legal obligations on the part of PVH Corp. or its affiliates with respect to bulk production.

Properties




Style Name	BERMUDA SHORT
Reference Style Number	
Internal Style Name	
Program	
Style Code	J30J327304
Season	Spring 2025
Brand	Calvin Klein EU
Division	CK Jeans
Product Group	03-SHORTS
Sub Product Group	5 Pocket Shorts
Gender	Men
Size Offer	CK Jeans (28 - 38/NI), Base size NI32
Size Offer Sizes	NI28-NI38
Default Size	NI32
Shape	CKJM - PANTS WOVEN FA24 ▶
Denim Wash	
Marketing Main Material	127671 PEACHED SMOOTH TWILL E180

Gauge (old)	0
Ends (old)	
Garment Wash	
Garment Treatment	
Packaging Type	Folded Flatpack
Designer	Marios Alexandrou
Product Dev.	Dayah van Eijden
Technical Dev.	Hans Olsson
International Markets	
Carry Over (Style)	
Marketing Main Material BCI Statement	PVH Europe requires Better Cotton Claim Units (BCCUs) for 100% of the cotton used in this style. Claims can be submitted over the Better Cotton Platform to the appropriate account: Tommy Hilfiger: 1003424-1, Calvin Klein: 1003424-2 or via email to BCIClaims@tommy.com

PVH J30J327304 - BERMUDA
SHORTBOM/ST.REV/SKETCH/GRADED MSC/MSC.REV
(SAMPLE/CM)

August 27, 2024 at 1:57:46 PM Central European Summer Time

Options

Option	Denim Wash	Image	Color Specification	CTP Month Number (Option)	Active (Options)	Main Color (Option)
Laurel Oak			Laurel Oak 17-0610 TCX	3	✓	GREY

Displaying 1 result

Worksheets

Worksheet	Description	Revision	Type	Phase	State	View	Subtype Enum	State Modified Date	Modified By	Modified By
Style BOM		1	Style BOM	Sample	APPROVED	PVH BASE size printing		29/05/2024, 11:40 AM	Dayah van Eijden	Shivangi Shivangi
ReviewStyle / Proto 2 / J30J327304 - BERMUDA SHORT / SHAHI EXPO		1	Style Review		PENDING	PVH	Proto 1	09/04/2024, 11:19 AM	Dayah van Eijden	Francesca Rukin
Measurement Chart Review - Proto 2 - SHAHI EXPORTS PVT LTD	Oatmeal	1	Measurement Chart Review		APPROVED	PVH MSC eval PRINT CM	Proto 2	09/04/2024, 11:18 AM	Dayah van Eijden	Francesca Rukin
ReviewStyle / Fit Sample 1 / J30J327304 - BERMUDA SHORT / SHAHI EXPO		1	Style Review		APPROVED	PVH	Fit Sample 1	26/06/2024, 11:59 AM	Balaji Chandrasekar	Balaji Chandrasekar
Measurement Chart Review - Fit Sample 1 - SHAHI EXPORTS PVT LTD	Laurel Oak	1	Measurement Chart Review		APPROVED	PVH MSC eval WORK CM	Fit Sample 1	26/06/2024, 12:01 PM	Balaji Chandrasekar	Balaji Chandrasekar
J30J327304 - BERMUDA SHORT		10	Measurement Chart	Production	APPROVED	BO MSC ABSOLUTE CM		22/07/2024, 7:49 AM	Balaji Chandrasekar	Balaji Chandrasekar

Displaying 6 results

Documents

Document	Latest Revision	Revision Created	Revision Modified	File	Revision Created By
J30J327304 - BERMUDA SHORT.pdf	2	22/02/2024, 4:16 PM	22/02/2024, 4:16 PM	J30J327304 - BERMUDA SHORT.pdf (14264 KB)	Marios Alexandrou
Displaying 1 result					



Season	Spring 2025
Brand	Calvin Klein EU
Division	CK Jeans
Product Group	03-SHORTS
Sub Product Group	5 Pocket Shorts
Gender	Men
CTP Month Number (Style)	3
Style Code	J30J327304
Style Name	BERMUDA SHORT
Reference Style Number	
Program	
Model	
Size Offer	CK Jeans (28 - 38/NI), Base size NI32
Size Offer Sizes	NI28-NI38

Packaging Type	Folded Flatpack
Main Fabric	PEACHED SMOOTH TWILL
Marketing Main Material	127671 PEACHED SMOOTH TWILL E180
Image	
Seasonal Overview	Spring 2025 CKJ
Internal Style Name	
Denim Wash	











PVH

J30J327304 - BERMUDA SHORT

Style BOM

Approved-Sample 29/05/2024, 11:40 AM

Placements













Image	Material Developed in 3D	Product / Material	Material Supplier (BO)	Country of Origin	Composition	Supplier Material Reference	Placement	Quote	Unit Cost	Common Size	OK for Color Specification	Common Color	Consumption QTY (Common)	Consumption UOM	Tracking Change	Main Material	Laurel Oak - PCZ
FABRIC (2)																	
		127671 PEACHED SMOOTH TWILL E180	SHAHI EXPORTS PVT LTD	INDIA	97% REGENERATIVE COTTON, 3% ELASTANE	E180	BODY FABRIC	SHAHI EXPO: 2.95 USD	0		✓		1	yards	✓	✓	Laurel Oak 17-0610 TCX 
	✓	007786 RM004 HERRINGBONE POCKETING	V-TEX EXPORTS (JV-IND)	INDIA	100% COTTON	VTE/ HB TWILL ECRU	POCKETING	V-TEX EXPO: 2.65 USD Solid	2.65		✓		1	yards	✓		Chalk 658-270 
WASH/TREATMENT (1)																	
		064212 FS WASH / DYE CKJ					RINSE WASH		0		✓		1		✓		
TRIMS (6)																	
	✓	121694 CKJ BRANDED DAMASK NEEDLE LOOM WOVEN LABEL- CALVIN KLEIN LOGO- CKNA DEC0000263	YVONNE INDUSTRIAL CO LTD (JV-HK)	CHINA	100% RECYCLED POLYESTER		ABOVE @WRR'S BACK RIGHT POCKET, 5 MM FROM TOP EDGE.	YVONNE IND: 0.035 USD CHINA/ALL COLOR/45MM*11.6MM	0.04	45.2MM*11.6MM			1	pc	✓		BASE: Pistachio Shell 12-0110 TCX/ LOGO: Red Dahlia 19-1555 TCX
		123565 CKJ BRANDED FAUX COROZO CURVED LOGO BUTTON- OK FOR COLOR SPECIFICATION VERSION OF- CKNA BTN0000668	ZHEJIANG WEIXING INDUSTRIAL DEVELOPMENT CO., LTD (JV-HK)	CHINA	100% POLYESTER	123565	CF CLOSURE + 1 SPARE AFTER WASH	ZHEJIANG W: 0.045 USD 28L	0.05	28L	✓		2	pc	✓		Fallen Rock 18-1108 TCX 
		123565 CKJ BRANDED FAUX COROZO CURVED LOGO BUTTON- OK FOR COLOR SPECIFICATION VERSION OF- CKNA BTN0000668	ZHEJIANG WEIXING INDUSTRIAL DEVELOPMENT CO., LTD (JV-HK)	CHINA	100% POLYESTER	123565	@WRR'S BACK POCKET (+1 SPARE AFTER WASH)	ZHEJIANG W: 0.036 USD 24L	0.04	24L	✓		2	pc	✓		Fallen Rock 18-1108 TCX 
	✓	012502 BASIC HOOK AND BAR BOTTOMS	ZHEJIANG WEIXING INDUSTRIAL DEVELOPMENT CO., LTD (JV-HK)	CHINA	100% BRASS		@CF CLOSURE	ZHEJIANG W: 0.075 USD CHINA 25MM ME100	0.08	25MM L			1	pc	✓		Nickel ME100 
	✓	007476 STANDARD SEMI AUTO LOCK ZIPPER PULLER + METAL TEETH	YKK (U.S.A.) INC.	CHINA	100% BRASS		AT FLY	YKK (U.S.A.): 0 USD JAPAN #3 #4.5 #5 ALL COLORS	0	#4.5 CLOSED END			1	meters	✓		ANTIQUE SILVER

Displaying 1 - 8 of 22 results

Placements

Factory
SHAHI EXPORTS PVT LTD - UNIT 49 SEH-U49
ARUNA TEXTILE PROCESSING MILLS RM-VXE-AUN
YVONNE GARMENT ACCESSORIES FACTORY YVI-GAF YVI-GAF
ZHEJIANG WEIXING INDUSTRIAL DEVELOPMENT CO., LTD ZWI-HC1
ZHEJIANG WEIXING INDUSTRIAL DEVELOPMENT CO., LTD ZWI-HC1
ZHEJIANG WEIXING INDUSTRIAL DEVELOPMENT CO., LTD ZWI-FY1
SHANGHAI YKK ZIPPER CO LTD YKK-SGH
Displaying 1 - 8 of 22 results

Placements

Image	Material Developed in 3D	Product / Material	Material Supplier (BO)	Country of Origin	Composition	Supplier Material Reference	Placement	Quote	Unit Cost	Common Size	OK for Color Specification	Common Color	Consumption QTY (Common)	Consumption UOM	Tracking Change	Main Material	Laurel Oak - PCZ
	✓	046756 STANDARD RECYCLED POLYESTER ZIPPER TAPE	YKK Japan (JV-HK)	CHINA	100% RECYCLED POLYESTER	PBR	AT FLY	YKK Japan : 0 USD CHINA, #4.5 COIL, ALL COLORS	0	#4.5	✓		1	meters	✓		Laurel Oak 17-0610 TCX 
LABELS & HANGTAGS (5)																	
	✓	121902 CKJ MAIN LABEL FA24 CK NA MAN0000804/805/810/811	SML GROUP LIMITED (JV-HK)	INDIA	100% RECYCLED POLYESTER		ATTACHED AT CB WB	SML GROUP : 0.029 USD INDIA/20X51MM ENDFOLD	0.03	20mm W x 51mm H (0.8" x 2") Endfold		Base: Chalk 658-270 / Text: Black Beauty 19-391ftcx 	1		✓		Base: Chalk 658-270 / Text: Black Beauty 19-391ftcx 
	✓	123037 CKJ/CK SIZE LABEL SIDE INSERT FA24	SML GROUP LIMITED (JV-HK)	INDIA	100% RECYCLED POLYESTER		CB BOTTOM EDGE OF WB	SML GROUP : 0.021 USD INDIA/20X19.5MM	0.02	20mm W x 19.5mm L folded (0.8" x 0.8")		Base: Chalk 658-270 / Text: Black Beauty 19-391ftcx 	1	pc	✓		Base: Chalk 658-270 / Text: Black Beauty 19-391ftcx 
		035362 CALVIN KLEIN SECURITY SEAL - ALL DIVISIONS 100% RECYCLED	SML GROUP LIMITED (JV-HK)	INDIA	80% RECYCLED POLYESTER, 20% RECYCLED POLYSTYRENE		LOOPED THRU GROSS GRAIN HANGTAG	SML GROUP : 0.016 USD INDIA (IC CN)/150mm,160mm	0.02	160MM string (177-180MM total length)		Black	1	pc	✓		Black
		093697 CKJ MAIN HANGTAG NEW LOGO 100% RECYCLED FSC	SML GROUP LIMITED (JV-HK)	INDIA	100% RECYCLED PAPER		LOOPED THRU GROSS GRAIN HANGTAG	SML GROUP : 0.038 USD INDIA/58x117	0.04	58x117MM		WHITE/BLACK	1	pc	✓		WHITE/BLACK
		114159 CK/CKJ SUSTAINABILITY CLAIM HANGTAG MATCH DIMENSION TO MAIN HANGTAG	SML GROUP LIMITED (JV-HK)	INDIA	100% RECYCLED PAPER		BEHIND MAIN HANGTAG	SML GROUP : 0.035 USD INDIA/58x117MM	0.03	58x117MM		95+ Regenerative cotton	1	pc	✓		95+ Regenerative cotton
CARE / IMPORT / WARINING (6)																	
		PVH209 Care & Importer Label Large (2 Booklets, 8 Pages)	SML GROUP LIMITED (JV-HK)	INDIA	100% RECYCLED POLYESTER		AT WRS LEFT FRONT INSIDE WB NEXT TO CARE LABEL-COPY	SML GROUP : 0.06 USD 2 Booklets of 4 pages each India	0.06	35mmx200mm		White	1	pc	✓		White

Displaying 9 - 15 of 22 results







PVH

J30J327304 - BERMUDA SHORT

Style BOM

Approved-Sample 29/05/2024, 11:40 AM

Placements

Image	Material Developed in 3D	Product / Material	Material Supplier (BO)	Country of Origin	Composition	Supplier Material Reference	Placement	Quote	Unit Cost	Common Size	OK for Color Specification	Common Color	Consumption QTY (Common)	Consumption UOM	Tracking Change	Main Material	Laurel Oak - PCZ
		<i>PVH210 Warning Label Large</i>	SML GROUP LIMITED (JV-HK)	INDIA	100% RECYCLED POLYESTER		AT WRS LEFT FRONT INSIDE WB NEXT TO CARE LABEL	SML GROUP : 0.015 EUR 1 Page of 2 Sides India	0.02	<i>35mmx200mm</i>		<i>White</i>	1	pc	✓		<i>White</i>
		<i>PVH047 TIME LABEL</i> <i>Tracking label required for all PVH Europe product. With QR code from FA24 season (February 2024)</i>	SML GROUP LIMITED (JV-HK)	INDIA	55% NYLON, 45% RECYCLED NYLON / POLYAMIDE		TIME/SIZE LABEL/ UNDERNEATH CARE LABEL	SML GROUP : 0.01 USD India	0.01	<i>20mmx35mm</i>		<i>White/black</i>	1	pc	✓		<i>White/black</i>
		115375 PVH813 RFID Sticker 5 Currencies	CHECKPOINT SYSTEMS, INC. (JV-HK)	INDIA	99% RECYCLED PAPER, 1% SUSTAINABLE PAPER		ON HANGTAG	CHECKPOINT: 0.062 USD India	0.06	30x50mm		WHITE	1	pc	✓		WHITE
		<i>PVH600 Polybag & Credit Card Sticker</i>	SML GROUP LIMITED (JV-HK)	INDIA	100% SUSTAINABLE PAPER	PVH600	ON POLYBAG	SML GROUP : 0.0135 USD India	0.01	<i>21x37MM</i>		<i>white</i>	1	pc	✓		<i>white</i>
		122907 Recycled Polybag for apparel Flatpack	MAINETTI (HK) LIMITED	INDIA	100% RECYCLED LOW-DENSITY POLYETHYLENE	PVH122907_30x40+5	POLYBAG	MAINETTI (: 0.028 USD INDIA - 30x40	0.03	30x40 (30 microns) = half carton / 2 pieces next to each other for standard flat (for apparel)		Transparent	1	pc	✓		Transparent
THREAD (2)																	
		002028 COATS THREAD					ALL OVER STITCHING 11 SPI:BCM		0	TEX 120 / 12 SPI	✓	DTM	0		✓		DTM
		002028 COATS THREAD					ALL OVER STITCHING 11 SPI:BCM-COPY		0	TEX 120 / 10 SPI	✓		0		✓		Laurel Oak 17-0610 TCX 

Displaying 16 - 22 of 22 results

Placements

Factory
SML LABELS (INDIA) PVT LIMITED KAL-INL
SML LABELS (INDIA) PVT LIMITED KAL-INL
CHECKPOINT ALS INDIA PVT LTD. STF-ALS
SML LABELS (INDIA) PVT LIMITED KAL-INL
MAINETTI (INDIA) PVT LTD TR-MNV-IND
Displaying 16 - 22 of 22 results

PVH J30J327304 - BERMUDA SHORT

ReviewStyle / Proto 2 / J30J327304 - BERMUDA SHORT / SHAHI EXPO

Pending 27/08/2024, 1:57 PM

Image



Season Spring 2025

Brand Calvin Klein EU

Division CK Jeans

Product Group 03-SHORTS

Style J30J327304 - BERMUDA SHORT

Reference Style Number

Style Review ReviewStyle / Proto 2 / J30J327304 -
BERMUDA SHORT / SHAHI EXPO

Style review type Proto 1

Documents CKJM - SEASONAL PLEATED PANT
011223.zip
J30J327304 - BERMUDA SHORT.pdf

Samples SHAHI EXPO-Proto 2-32

Description

Size Offer Sizes NI28-NI38

State **PENDING**

State Modified Date 09/04/2024, 11:19 AM

State Modified By Francesca Rukin

PVH J30J327304 - BERMUDA SHORT

ReviewStyle / Proto 2 / J30J327304 - BERMUDA SHORT / SHAHI EXPO

Pending 27/08/2024, 1:57 PM

Chandrashekar Naik. N Mar 18 11:21 AM

VENDOR COMMENTS

Date:18-03-2024

Factory: Shahi Exports, Unit 7

Season: SPRING 2025

Style:J30J327304 - BERMUDA SHORT

Pattern information : CKJM - SEASONAL PLEATED PANT 011223

Sample Status: Proto 2 - Oatmeal

Reviewed By: Ravishankar

Design Call Out:**Fit & Measurements:**

-Sample fitted on dummy looks. Please review and advise

-Refer evaluation page, must go back to spec on all points

-Note to PVH:

-----Spec:

1. DE037 - Bottom Hem Height - Spec needs to be updated to 4.00
2. LE004 - Back Rise incl WB - Straight -spec needs to be updated to 46.30

Workmanship & Construction:

-Styling and construction followed as per GWS

-Noticed that waistband is pulling at the CF area, pleas review and advise

BOM Comments:

-Thread used is TEX - Top Thread -60, Bobbin Thread-40 , Over lock-30

-Interlining used is PS8013 - White

Finishing & Hand feel:

-Garment feel and appearance looks good

-Sample followed light steam

Final Comments:

Okay, to send to PVH

PVH J30J327304 - BERMUDA SHORT

ReviewStyle / Proto 2 / J30J327304 - BERMUDA SHORT / SHAHI EXPO

Pending 27/08/2024, 1:57 PM

Francesca Rukin Apr 9 11:16 AM

AMSTERDAM COMMENTS

Attending:

Fit model / Mannequin size:

Design / PD comments:

-

Fit & Measurements:

- Increase hip and waist by 1cm.

- reduce inseam by 1.5cm

Workmanship & Construction:

- Press line at CF pleat is positioned incorrect. Needs to be pressed during pleat being made. Not after when pant is finished. Crease line is not correct.


BOM comments:

-

Finishing & Hand Feel:**Action:****SVC - Fit samples 1**





PVH	J30J327304 - BERMUDA SHORT	Measurement Chart Review - Proto 2 - SHAHI EXPORTS PVT LTD				Approved 09/04/2024, 11:18 AM	
Brand	Calvin Klein EU	Evaluation type	Proto 2			Grade Rule	CKJM WOVEN BOTTOMS 28-44 V1
Division	CK Jeans	Measurement Chart	J30J327304 - BERMUDA SHORT			Image	
Season	Spring 2025	Tolerance	CKJM WOVEN BOTTOMS 28-44 V1				
Sketch		Size Scale	CK Jeans [28 - 44], Base size 32				
Measurement Chart Review	Measurement Chart Review - Proto 2 - SHAHI EXPORTS PVT LTD	Sizes	28, 29, 30, 31, 32, 33, 34, 36, 38, 40, 42, 44				
Pattern Ref	CKJM - SEASONAL PLEATED PANT 011223	Base Size	32				
		Description	Oatmeal				

Evaluation

POM	Core Description	Hide	Tol (-)	Tol (+)	32 Measurement Chart Review - Proto 2 - SHAHI EXPORTS PVT LTD SHAHI EXPO-Proto 2-32						Comment	Vendor Comments (MSC)
					Block	Target	Vendor MSM	Vendor Var	Actual	Var.		
COMPLEX SHORT based on SEASONAL BLOCK: CKJM - SEASONAL PLEATED PANT 011223												
BW001 - 1/2 Waist Band	Along Top Edge		-1.0	1.0		44.00	43.50	-0.50			44.50	
DE001 - Waist Band Height			0.0	0.0		3.50	3.50	0.00			3.50	
PO009 - Hip Postion	_____ Up frm Crotch Seam		0.0	0.0		12.00	12.00	0.00			12.00	
BW008 - 1/2 Hip	pleat open		-1.0	1.0		59.20	60.50	1.30			61.50	
BW009 - 1/2 Thigh	At Crotch		-0.6	0.6		38.20	38.00	-0.20			38.20	UPDATE 20-3-24
BW024 - 1/2 Leg Opening Short			-0.6	0.6		31.00	31.50	0.50			31.00	*NEEDS Update
DE037 - Bottom Hem Height			0.0	0.0		3.00	4.00	1.00			4.00	
PO080 - Pleat Position	frm CF		-0.3	0.3		10.50	10.50	0.00			10.50	Please advise grading
DE057 - Pleat Depth			-0.3	0.3		4.00	4.00	0.00			4.00	UPDATE 20-3-24
INSEAM												

Displaying 1 - 11 of 33 results

Units: CM

Evaluation


POM	Core Description	Hide	Tol (-)	Tol (+)	32 Measurement Chart Review - Proto 2 - SHAHI EXPORTS PVT LTD SHAHI EXPO-Proto 2-32						Comment	Vendor Comments (MSC)	
					Block	Target	Vendor MSM	Vendor Var	Actual	Var.			Revised
					LE026 - Inseam Shorts			-0.6	0.6				25.00
RISE													
LE002 - Front Rise	incl WB - Straight		-0.6	0.6		37.70	37.50	-0.20			37.70	UPDATE 20-3-24	
LE004 - Back Rise	incl WB - Straight		-0.6	0.6		45.50	46.40	0.90			46.40	UPDATE 20-3-24	
FLY													
DE002 - J-Stitch length	excl WB		-0.3	0.3		17.00	17.00	0.00			17.00	UPDATE 20-3-24	
DE004 - Fly Opening	excl WB		-0.3	0.3		15.00	16.00	1.00			16.00	UPDATE 20-3-24	
DE005 - Fly Width			-0.3	0.3		3.50	3.50	0.00			3.50		
FRONT POCKET													
PK005 - Front Pocket Opening Along WB	Horizontal		-0.2	0.2		4.00	4.00	0.00			4.00	*NEEDS Update	
PK004 - Front Pocket Opening At SS	Vertical		-0.3	0.3		17.00	17.00	0.00			17.00		
PK050 - Pocket Bag Height	At Deepest Point - Vertical		-0.3	0.3		29.00	28.00	-1.00			28.00		
BACK POCKET													
PK035 - Back Welt Width			-0.3	0.3		15.00	14.80	-0.20			15.00		
PK036 - Back Welt Height			0.0	0.0		2.00	2.00	0.00			2.00		
PS020 - Back Pocket Position	frm CB At Top		-0.2	0.2		5.60	5.50	-0.10			5.60		
PS013 - Back Pocket Position	Below WB At CB		-0.2	0.2		7.00	7.00	0.00			7.00		
PS014 - Back Pocket Position	Below WB Near SS		-0.2	0.2		7.00	7.00	0.00			7.00		

Evaluation

POM	Core Description	Hide	Tol (-)	Tol (+)	32 Measurement Chart Review - Proto 2 - SHAHI EXPORTS PVT LTD SHAHI EXPO-Proto 2-32						Comment	Vendor Comments (MSC)	
					Block	Target	Vendor MSM	Vendor Var	Actual	Var.			Revised
DE012 - Belt Loop Length			-0.3	0.3		5.00	5.00	0.00			5.00		
DE011 - Belt Loop Width			-0.3	0.3		1.20	1.20	0.00			1.20		
PO011 - Belt Loop Position	frm SS At Back		-0.3	0.3		2.50	2.50	0.00			2.50		

Displaying 30 - 33 of 33 results Units: CM

PVH J30J327304 - BERMUDA SHORT ReviewStyle / Fit Sample 1 / J30J327304 - BERMUDA SHORT / SHAHI EXPO Approved 26/06/2024, 11:59 AM

Image	
Season	Spring 2025
Brand	Calvin Klein EU
Division	CK Jeans

Product Group	03-SHORTS
Style	J30J327304 - BERMUDA SHORT
Reference Style Number	
Style Review	ReviewStyle / Fit Sample 1 / J30J327304 - BERMUDA SHORT / SHAHI EXPO
Style review type	Fit Sample 1
Documents	CKJM - SEASONAL PLEATED PANT 011223.zip J30J327304 - BERMUDA SHORT.pdf

Samples	SHAHI EXPO-Fit Sample 1-32
Description	
Size Offer Sizes	NI28-NI38
State	APPROVED
State Modified Date	26/06/2024, 11:59 AM
State Modified By	Balaji Chandrasekar

PVH J30J327304 - BERMUDA SHORT

ReviewStyle / Fit Sample 1 / J30J327304 - BERMUDA SHORT / SHAHI EXPO

Approved 26/06/2024, 11:59 AM

Chandrashekar Naik. N Jun 21 12:42 PM

VENDOR COMMENTS

Date: 21-06-2024

Factory: Shahi Exports, Unit 7

Season: SPRING 2025

Style: J30J327304 - BERMUDA SHORT

Pattern information: CKJM - SEASONAL PLEATED PANT 011223

Sample Status: Fit Sample - size 32 - Laurel Oak

Reviewed By: Ravishankar

Design Call Out:

-121694 CKJ BRANDED DAMASK NEEDLE LOOM WOVEN LABEL above wearer's back right pocket

Fit & Measurements:

-Sample fitted on dummy looks good. Please review and advise

-Refer evaluation page, must go back to spec on all points

Workmanship & Construction:

-Styling and construction followed as per GWS and buyer comments

BOM Comments:

-Thread used is TEX - Top Thread -60, Bobbin Thread-40 , Over lock-30

-Interlining used is PS8013 - White

Finishing & Hand feel:

-Garment feel and appearance looks good

-Sample followed light steam

Final Comments:

Okay, to send to PVH



PVH J30J327304 - BERMUDA SHORT

ReviewStyle / Fit Sample 1 / J30J327304 - BERMUDA SHORT / SHAHI EXPO

Approved 26/06/2024, 11:59 AM

Balaji Chandrasekar Jun 26 11:59 AM

SVC COMMENTS

Name: Balaji

Date: 26.06.2024

Design Call Out:

-

Fit & Measurements:

- Fit approved for bulk,

Workmanship & Construction:

- Workmanship looks neat - keep it up for bulk,

BOM comments:

-

Finishing & Hand Feel:

- Finishing approved as sample,

- Hand feel to follow as approved by PD

FINAL COMMENTS:

- Fit approved for bulk,

- Await aesthetic comments from production team,

FRONT, BACK & SIDE PHOTO'S

PVH J30J327304 - BERMUDA SHORT

ReviewStyle / Fit Sample 1 / J30J327304 - BERMUDA SHORT / SHAHI EXPO

Approved 26/06/2024, 11:59 AM

Chandrashekar Naik. N Jun 21 12:40 PM

AMSTERDAM COMMENTS

Attending:

Fit model / Mannequin size:

Design / PD comments:

-

Fit & Measurements:

-

Workmanship & Construction:

-

BOM comments:

-

Finishing & Hand Feel:

-

Action:

1. **AMS - Proto (1) or Pre-SMS (Proto 2) sample required**
2. **AMS - Fit samples 1 or 2, or 3 required**
3. **AMS - Approved for Production by AMS - SVC** may add additional comments as needed on make & construction
4. **AMS - Approval Responsibility Assigned to SVC Tech**

5. **SVC - Fit sample 1 or 2, or PPS requested by SVC**
6. **SVC - Approve for Production** (SVC Tech to tag sample with Production Sealing Tag)
7. **SVC - Approved for Production** (FCFT to tag sample with Production Sealing Tag - & add tag reference number (Asia only))
8. **SVC - Fit sample 2 required - Approval, assigned to FCFT by SVC** (SVC to add their name)

9. **FCFT - Approved for Production by FCFT** (FCFT to add their name) - (FCFT to tag sample with Production Sealing Tag - & add tag reference number (Asia only))

FRONT, BACK & SIDE PHOTO'S

DETAILED PHOTO'S / DIAGRAMS

PVH J30J327304 - BERMUDA SHORT Measurement Chart Review - Fit Sample 1 - SHAHI EXPORTS PVT LTD Approved 26/06/2024, 12:01 PM



Sketch

Measurement Chart Review Measurement Chart Review - Fit Sample 1 - SHAHI EXPORTS PVT LTD

Description Laurel Oak

Evaluation type Fit Sample 1

Measurement Chart J30J327304 - BERMUDA SHORT

Tolerance CKJM WOVEN BOTTOMS 28-44 V1

Size Scale CK Jeans [28 - 44], Base size 32

Sizes 28, 29, 30, 31, 32, 33, 34, 36, 38, 40, 42, 44

Base Size 32

Block Name

Pattern Ref CKJM - SEASONAL PLEATED PANT 011223

Grade Rule CKJM WOVEN BOTTOMS 28-44 V1

Sketch review comment Dayah van Eijden 02/02/2024: Normal CF closure, no extended part at the WB. Fabric to be garment washed as fabric hanger. 1 welt pocket on back pocket

Proto Review Comment Dayah van Eijden 27/03/2024: No comments

SMS PhotoShoot Comment 12-March : no comments
24-May SMS Comments // No Comments

Internal Sales Memo Comments

External Sales Memo Comments

Shape Fit Status

Evaluation

POM	Core Description	Hide	Tol (-)	Tol (+)	32 Measurement Chart Review - Fit Sample 1 - SHAHI EXPORTS PVT LTD SHAHI EXPO-Fit Sample 1-32						Comment	Vendor Comments (MSC)
					Block	Target	Vendor MSM	Vendor Var	Actual	Var.		
COMPLEX SHORT based on SEASONAL BLOCK: CKJM - SEASONAL PLEATED PANT 011223												
BW001 - 1/2 Waist Band	Along Top Edge		-1.0	1.0		44.5	44.2	-0.3			44.5	
DE001 - Waist Band Height			0.0	0.0		3.5	3.6	0.1			3.5	
PO009 - Hip Postion	____ Up frm Crotch Seam		0.0	0.0		12.0	12.0	0.0			12.0	
BW008 - 1/2 Hip	pleat open		-1.0	1.0		61.5	61.5	0.0			61.5	
BW009 - 1/2 Thigh	At Crotch		-0.6	0.6		38.2	38.2	0.0			38.2	UPDATE 20-3-24

Evaluation

POM	Core Description	Hide	Tol (-)	Tol (+)	32 Measurement Chart Review - Fit Sample 1 - SHAHI EXPORTS PVT LTD SHAHI EXPO-Fit Sample 1-32						Comment	Vendor Comments (MSC)	
					Block	Target	Vendor MSM	Vendor Var	Actual	Var.			Revised
BW024 - 1/2 Leg Opening Short			-0.6	0.6		31.0	31.5	0.5			31.0	*NEEDS Update	
DE037 - Bottom Hem Height			0.0	0.0		4.0	4.0	0.0			4.0		
PO080 - Pleat Position	frm CF		-0.3	0.3		10.5	10.7	0.2			10.5	Please advise grading	
DE057 - Pleat Depth			-0.3	0.3		4.0	4.0	0.0			4.0	UPDATE 20-3-24	
INSEAM													
LE026 - Inseam Shorts			-0.6	0.6		23.0	23.0	0.0			23.0	*NEEDS Update	
RISE													
LE002 - Front Rise	incl WB - Straight		-0.6	0.6		37.7	37.7	0.0			37.7	UPDATE 20-3-24	
LE004 - Back Rise	incl WB - Straight		-0.6	0.6		46.4	46.8	0.4			46.4	UPDATE 20-3-24	
FLY													
DE002 - J-Stitch length	excl WB		-0.3	0.3		17.0	16.8	-0.2			17.0	UPDATE 20-3-24	
DE004 - Fly Opening	excl WB		-0.3	0.3		16.4	16.0	-0.4			16.4	UPDATE 20-3-24	
DE005 - Fly Width			-0.3	0.3		3.5	3.5	0.0			3.5		
FRONT POCKET													
PK005 - Front Pocket Opening Along WB	Horizontal		-0.2	0.2		4.0	4.0	0.0			4.0	*NEEDS Update	
PK004 - Front Pocket Opening At SS	Vertical		-0.3	0.3		17.0	16.8	-0.2			17.0		
PK050 - Pocket Bag Height	At Deepest Point - Vertical		-0.3	0.3		28.0	29.5	1.5			28.0		

Displaying 7 - 23 of 33 results

Units: CM

Evaluation

POM	Core Description	Hide	Tol (-)	Tol (+)	32 Measurement Chart Review - Fit Sample 1 - SHAHI EXPORTS PVT LTD SHAHI EXPO-Fit Sample 1-32							Comment	Vendor Comments (MSC)
					Block	Target	Vendor MSM	Vendor Var	Actual	Var.	Revised		
					BACK POCKET								
PK035 - Back Welt Width			-0.3	0.3		15.0	15.0	0.0			15.0		
PK036 - Back Welt Height			0.0	0.0		2.0	2.0	0.0			2.0		
PS020 - Back Pocket Position	frm CB At Top		-0.2	0.2		5.6	5.5	-0.1			5.6		
PS013 - Back Pocket Position	Below WB At CB		-0.2	0.2		7.0	7.0	0.0			7.0		
PS014 - Back Pocket Position	Below WB Near SS		-0.2	0.2		7.0	7.0	0.0			7.0		
DE012 - Belt Loop Length			-0.3	0.3		5.0	5.0	0.0			5.0		
DE011 - Belt Loop Width			-0.3	0.3		1.2	1.2	0.0			1.2		
PO011 - Belt Loop Position	frm SS At Back		-0.3	0.3		2.5	2.5	0.0			2.5		

Displaying 24 - 33 of 33 results

Units: CM

PVH	J30J327304 - BERMUDA SHORT	J30J327304 - BERMUDA SHORT	Approved-Production 22/07/2024, 7:49 AM
Season	Spring 2025	Size Offer Sizes	NI28-NI38
Brand	Calvin Klein EU	Size Scale	CK Jeans [28 - 44], Base size 32
Division	CK Jeans	Selected Sizes	Error
Product Group	03-SHORTS	Base Size	32
Sub Product Group	5 Pocket Shorts	Grade Rule	CKJM WOVEN BOTTOMS 28-44 V1
Gender	Men	Tolerance	CKJM WOVEN BOTTOMS 28-44 V1
Style Code	J30J327304	Size Scale discrepancy	✓
Program		Shape	CKJM - PANTS WOVEN FA24 ▶
Style Name	BERMUDA SHORT	Block Name	
Pattern Ref	CKJM - SEASONAL PLEATED PANT 011223		
Technical Dev.	Hans Olsson		
SMS PhotoShoot	12-March : no comments		
Comment	24-May SMS Comments // No Comments		
Sub Size Ranges	CK Jeans [28 - 44], Base size 32		
PDF			

Measurement Points

POM	Core Description	Linked To Shape	Tol (-)	Tol (+)	28	29	30	31	32	33	34	36	38	Comment
COMPLEX SHORT based on SEASONAL BLOCK: CKJM - SEASONAL PLEATED PANT 011223														
BW001 - 1/2 Waist Band	Along Top Edge		-1.0	1.0	39.420	40.690	41.960	43.230	44.500	45.770	47.040	49.580	52.120	
DE001 - Waist Band Height			0.0	0.0	3.500	3.500	3.500	3.500	3.500	3.500	3.500	3.500	3.500	
PO009 - Hip Postion	_____ Up frm Crotch Seam		0.0	0.0	10.730	11.048	11.365	11.683	12.000	12.318	12.635	13.270	13.905	
BW008 - 1/2 Hip	pleat open		-1.0	1.0	56.420	57.690	58.960	60.230	61.500	62.770	64.040	66.580	69.120	
BW009 - 1/2 Thigh	At Crotch		-0.6	0.6	35.030	35.823	36.615	37.408	38.200	38.992	39.785	41.385	42.985	UPDATE 20-3-24
BW024 - 1/2 Leg Opening Short			-0.6	0.6	28.460	29.095	29.730	30.365	31.000	31.635	32.270	33.223	34.175	*NEEDS Update
DE037 - Bottom Hem Height			0.0	0.0	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	
PO080 - Pleat Position	frm CF		-0.3	0.3	9.220	9.540	9.860	10.180	10.500	10.820	11.140	11.780	12.420	Please advise grading
DE057 - Pleat Depth			-0.3	0.3	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	UPDATE 20-3-24

Displaying 1 - 10 of 33 results

Units: CM Grade Rule Display: Absolute

PVH J30J327304 - BERMUDA SHORT

J30J327304 - BERMUDA SHORT

Approved-Production 22/07/2024, 7:49 AM

Measurement Points

POM	Core Description	Linked To Shape	Tol (-)	Tol (+)	28	29	30	31	32	33	34	36	38	Comment
INSEAM														
LE026 - Inseam Shorts			-0.6	0.6	23.000	23.000	23.000	23.000	23.000	23.000	23.000	23.000	23.000	*NEEDS Update
RISE														
LE002 - Front Rise	incl WB - Straight		-0.6	0.6	35.160	35.795	36.430	37.065	37.700	38.335	38.970	40.240	41.510	UPDATE 20-3-24
LE004 - Back Rise	incl WB - Straight		-0.6	0.6	43.860	44.495	45.130	45.765	46.400	47.035	47.670	48.940	50.210	UPDATE 20-3-24
FLY														
DE002 - J-Stitch length	excl WB		-0.3	0.3	16.500	16.500	17.000	17.000	17.000	17.000	17.500	17.500	18.000	UPDATE 20-3-24
DE004 - Fly Opening	excl WB		-0.3	0.3	15.900	15.900	16.400	16.400	16.400	16.400	16.900	16.900	17.400	UPDATE 20-3-24
DE005 - Fly Width			-0.3	0.3	3.500	3.500	3.500	3.500	3.500	3.500	3.500	3.500	3.500	
FRONT POCKET														
PK005 - Front Pocket Opening Along WB	Horizontal		-0.2	0.2	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	*NEEDS Update
PK004 - Front Pocket Opening At SS	Vertical		-0.3	0.3	16.500	16.500	17.000	17.000	17.000	17.000	17.500	17.500	18.000	
PK050 - Pocket Bag Height	At Deepest Point - Vertical		-0.3	0.3	27.500	27.500	28.000	28.000	28.000	28.000	28.500	28.500	29.000	
BACK POCKET														
PK035 - Back Welt Width			-0.3	0.3	14.500	14.500	15.000	15.000	15.000	15.000	15.500	15.500	16.000	
PK036 - Back Welt Height			0.0	0.0	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	
PS020 - Back Pocket Position	frm CB At Top		-0.2	0.2	5.000	5.000	5.300	5.300	5.600	5.600	5.900	6.200	6.500	

Displaying 11 - 27 of 33 results

Units: CM Grade Rule Display: Absolute

Measurement Points

POM	Core Description	Linked To Shape	Tol (-)	Tol (+)	28	29	30	31	32	33	34	36	38	Comment
PS013 - Back Pocket Position	Below WB At CB		-0.2	0.2	6.400	6.400	6.700	6.700	7.000	7.000	7.300	7.600	7.900	
PS014 - Back Pocket Position	Below WB Near SS		-0.2	0.2	6.400	6.400	6.700	6.700	7.000	7.000	7.300	7.600	7.900	
DE012 - Belt Loop Length			-0.3	0.3	5.000	5.000	5.000	5.000	5.000	5.000	5.000	5.000	5.000	
DE011 - Belt Loop Width			-0.3	0.3	1.200	1.200	1.200	1.200	1.200	1.200	1.200	1.200	1.200	
PO011 - Belt Loop Position	frm SS At Back		-0.3	0.3	2.500	2.500	2.500	2.500	2.500	2.500	2.500	2.500	2.500	

Displaying 28 - 33 of 33 results

Units: CM Grade Rule Display: Absolute